

1 **Fabric Phase Sorptive Extraction as a Reliable Tool for Rapid**
2 **Screening and Detection of Freshness Markers in Oranges**

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30 **ABSTRACT**

31 A simple, fast and sensitive analyte extraction method based on fabric phase
32 sorptive extraction (FPSE) followed by gas chromatography-mass spectrometry (GC-
33 MS) and ultra-performance liquid chromatography-quadrupole time of flight mass
34 spectrometry (UPLC-QTOF-MS) analysis was developed for the analysis of 12 volatile
35 compounds that represent most of the principal chemical families possessing different
36 polarities and volatilities. Five FPSE media coated with different sol-gel sorbent
37 chemistries having different polarities and selectivities were studied: long chain
38 poly(dimethylsiloxane) (PDMS), short chain poly(tetrahydrofuran) (PTHF), Carbowax
39 20M (CW20M), short chain poly(dimethyl siloxane) (SC PDMS) and polyethylene
40 glycol-polypropylene glycol-polyethylene glycol triblock copolymer (PEG-PPG-PEG).
41 CW20M coated FPSE media was found to be the most efficient extraction media for the
42 analytes of interest in the intended study. The developed methodology was applied to
43 the analysis of orange juice obtained from fresh oranges and oranges after storing at 5°C
44 for two months in order to identify the best chemical markers, both volatiles and non-
45 volatiles, attributed to the freshness of orange. For this purpose, aliquots of the same
46 juice extracts were analysed by GC-MS as well as by UPLC-QTOF-MS. Monoterpenes
47 and terpenoids, such as terpinene, citronellal or estragole were among the volatile
48 compounds that endured the biggest decrease after the extended storage period. Three
49 non-volatile compounds including one amide (subaphyllin) and two flavanoids
50 (tangeretin and nobiletin) also showed a clear decrease in signal intensity (>70%) after
51 orange stored for two months.

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56 **Keywords:** Fabric phase sorptive extraction, oranges, freshness markers, screening,
57 GC-MS, UPLC-QTOF-MS

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60 **1. Introduction**

61 A new sample preparation technique, fabric phase sorptive extraction (FPSE), has
62 been recently developed by Kabir and Furton based on the innovations in sol-gel
63 microextraction phases [1,2]. This technique eloquently addresses the main
64 shortcomings of conventional sorbent based sample preparation techniques. FPSE uses
65 a natural or synthetic fabric as the substrates, where a sorbent is chemically immobilized
66 through sol-gel coating technology in the form of ultra-thin coating uniformly
67 distributed on the fabric substrate. The permeability of the substrate is retained even
68 after the sol-gel sorbent coating, which favors the flow of the sample solution through
69 the extraction system during the extraction process and provides fast extraction
70 equilibrium. The strong covalent bond between the fabric substrate and the sol-gel
71 sorbent provides an efficient extraction medium and allows exposing the FPSE media to
72 any organic solvent or harsh chemical environment (pH 1-13) without compromising
73 the chemical/structural integrity of the microextraction device. Other important
74 advantages of FPSE include high primary contact surface area (1000 mm² for a 2.5 cm x
75 2.0 cm unit) for rapid sorbent-analyte interactions and the availability of a large number
76 of sorbents with unique polarity and selectivity. Several research works using FPSE for
77 the analysis of a wide variety of analytes such as non-steroidal anti-inflammatory drugs
78 [3], triazine herbicides [4] or emerging contaminants [5], amphenicols [6], androgens
79 and progestogens [7], residual sulphonamides [8], benzodiazepines [9], alkyl phenols
80 [10], UV stabilizers or plastic additives [11] present in different sample matrices
81 including environmental water, biological fluids, milk have been recently published. In
82 all the cases mentioned above, liquid chromatography was used for the analysis of the
83 extracted analytes. Since, FPSE allows utilizing any organic solvent of choice for
84 solvent mediated analyte back-extraction, a solvent equally compatible with gas
85 chromatography as well as liquid chromatography can be chosen. Subsequently, an
86 aliquot of the same sample can be analysed by both gas chromatography and liquid
87 chromatography to obtain a holistic chromatographic information comprised of highly
88 volatile as well as semi-volatile and non-volatile target analytes.

89 Fresh orange juice possesses a very pleasant aroma due to the complex mixture of
90 volatiles present in it that belong to different chemical families, such as esters,
91 aldehydes, terpenes or alcohols [13]. Multiple studies related to orange juice aroma have
92 been performed [14-17] using gas chromatography-mass spectrometry (GC-MS) and

93 other techniques, such as olfactometry, in order to evaluate the role of each compound
94 in the global aroma profile of orange juice. The changes in the volatile composition of
95 orange juices during different processes such as thermal processing, pasteurization,
96 freezing or even during harvest have also been studied by several authors [18-21].

97 The objective of the current research work was to study the evolution of chemical
98 changes occur in oranges during a prolonged period of storage at 5°C. In order to
99 determine the main markers of orange freshness, FPSE technology was applied
100 simultaneously to extract both volatile and non-volatile compounds from orange juices
101 followed by analyses simultaneously using GC-MS and UPLC-QTOF-MS.

102 Results from this experiment would allow selecting markers related to orange
103 freshness. The acquired knowledge of the chemical changes occur in oranges during
104 storage can be applied to future studies on the effectiveness of new active packaging,
105 that protect the food thanks to the incorporation of antioxidant and/or antimicrobial
106 substances, in preserving freshness of oranges and other fruits till their consumption.

107 **2. Materials and methods**

108 **2.1. Reagents, solvents and FPSE media**

109 Volatile compounds selected for the optimization of FPSE process (Table 1) and
110 volatiles used in the analyses of oranges (p-Cymene, β -citronellal, camphor, 1-octanol,
111 α -Terpineol, estragole, 5-hydroxy methyl furfural, phellandrene, and α -pinene) were of
112 analytical quality and were purchased from Sigma-Aldrich (Barcelona, Spain). Purified
113 water was obtained from a Milli-Q 185 Plus system (Millipore, Bedford, MA, USA),
114 and methanol and acetonitrile (LC-MS quality) were purchased from Scharlau Chemie
115 S.A (Sentmenat, Spain).

116 Substrates used in creating sol-gel sorbent coated FPSE media, unbleached Muslin
117 cotton (100% cellulose) was purchased from Jo-Ann Fabric (Miami, FL, USA). Organic
118 polymers: long chain poly(dimethylsiloxane), average molecular weight 36,000 Da
119 (PDMS); short chain poly(tetrahydrofuran), average molecular weight 250 Da (PTHF);
120 and short chain poly(dimethylsiloxane), average molecular weight 400-700 Da (SC
121 PDMS) were purchased from Gelest Inc. (Morrisville, PA, USA). Organic polymers
122 Carbowax 20M, average molecular weight 20,000 Da; polyethylene glycol-
123 polypropylene glycol- polyethylene glycol triblock copolymer, average molecular

124 weight 1100 Da (PEG-PPG-PEG); sol-gel precursors methyltrimethoxysilane (MTMS),
125 organic solvents acetone and methylene chloride; sodium hydroxide, hydrochloric acid
126 were purchased from Sigma-Aldrich (St. Louis, MO, USA).

127 A Barnstead NANOPure Diamond (Model D11911) deionized water system
128 (Thermofisher Scientific, Waltham, MA, USA) was used to obtain ultra-pure deionized
129 water (18.2 MΩ) for sol-gel synthesis. Centrifugation of different solutions to obtain
130 particle free sol solution for the sol-gel coating was performed in an Eppendorf
131 Centrifuge Model 5415 R (Eppendorf North America, Hauppauge, NY, USA).
132 Scrupulous mixing of all solutions were achieved by a Fisher Scientific Digital Vortex
133 Mixture (Fisher Scientific, Waltham, MA, USA). A 2510 Branson Ultrasonic Cleaner
134 (Branson Ultrasonics Inc., Danbury, CT, USA) was employed to obtain bubble free sol
135 solution.

136 For fabric phase sorptive extraction (FPSE) method development, the following 5
137 FPSE media coated with different sol-gel sorbents possessing different polarities and
138 selectivities were studied (describing by the organic polymers used and the organic
139 ligand connected to sol-gel precursor (Methyl) in the sorbent synthesis: long chain
140 poly(dimethylsiloxane) (PDMS), short chain poly(tetrahydrofuran) (PTHF), Carbowax
141 20M (CW20M), short chain poly(dimethylsiloxane) (SC PDMS) and polyethylene
142 glycol-polypropylene glycol- polyethylene glycol triblock copolymer) (PEG-PPG-
143 PEG). Dimensions of FPSE media were 2 cm x 2.5 cm.

144 **2.2. Creation of sol-gel coated fabric phase sorptive extraction media**

145 Substrate used in creating sol-gel sorbent coated fabric phase sorptive extraction
146 media, commercial Muslin 100% cotton cellulose fabric often contains residual
147 finishing chemicals, dust and other debris on its surface accumulated over the period of
148 its self-life and needs thorough cleaning. In addition, the surface hydroxyl functional
149 groups of cellulose fabric requires activation to obtain maximum loading of sol-gel
150 sorbents during the chemical sorbent coating process. This was accomplished by
151 carrying out a rigorous cleaning process developed in our laboratory and described
152 elsewhere [22]. Briefly, a 150 cm² (15 cm x 10 cm) piece of the fabric was soaked and
153 cleaned with water, followed by treating with 1.0 M NaOH for 1 h and 0.1 M HCl for 1
154 h under sonication, respectively. The chemically treated and cleaned fabric was then

155 dried in an inert atmosphere overnight and stored in an air-tight container until coated
156 with sol-gel sorbent.

157 The design of the sol solution to create sol-gel sorbent coating on the substrate
158 surface primarily depends on the polarity/functionality of the target analytes. Taking the
159 polarity/functional makeup and other physico-chemical characteristics of the target
160 analytes into consideration, a number of sol-gel sorbents were synthesized which
161 include: sol-gel long chain poly(dimethyl siloxane) (PDMS), short chain poly(dimethyl
162 siloxane (SC PDMS), short chain poly(tetrahydrofuran) (PTHF), short chain
163 polyethylene glycol-polypropylene glycol-polyethylene glycol block copolymer (PEG-
164 PPG-PEG) and Carbowax 20M (CW20M). Sol solutions were prepared using an
165 organic polymer, a sol-gel precursor, a solvent system, a catalyst and water. All sol
166 solutions in the current study were prepared using methyltrimethoxysilane (MTMS) as
167 the sol-gel precursor, trifluoroacetic acid (TFA) as the acid catalyst, mixture of acetone
168 and methylene chloride (50:50 v/v) as the solvent system and water for hydrolysis. The
169 molar ratio between sol-gel precursor, organic polymer, acetone, methylene chloride,
170 TFA and water was optimized and maintained at (1:4.0x10⁻³:1.94:2.3:0.75:3) for PDMS;
171 (1:0.36:1.94:2.3:0.75:3) for SC PDMS; (1:0.57:1.94:2.3:0.75:3) for PTHF;
172 (1:0.13:1.94:2.3:0.75:3) for PEG-PPG-PEG and (1:7.1x10⁻³:1.94:2.3:0.75:3) for
173 CW20M, respectively.

174 A detail description of the sol solution preparation for sol-gel coating is described
175 elsewhere [1, 2]. The fabric substrates during the sol-gel dip coating were kept inside
176 the sol solution for 4 h. At the end of the residence time in the sol solution, the coated
177 fabric was removed from the solution and was kept in the desiccator overnight for
178 solvent evaporation and conditioning the sol-gel coating. The sol-gel coated FPSE
179 media was then rinsed with methylene chloride: acetone (50:50 v/v) mixture under
180 sonication to remove unreacted and unbonded residual coating ingredients from the
181 fabric surface. The cleaned FPSE media coated with sol-gel sorbents were then stored in
182 an airtight container so that it does not accumulate unwanted analytes from the
183 environment.

184 **2.3. Instrumental analysis**

185 **2.3.1. Analysis by gas chromatography-mass spectrometry (GC-MS)**

186 Gas chromatographic analyses were carried out with a HP 6890N gas
187 chromatograph coupled to a mass spectrometer MS 5975B detector, both from Agilent
188 Technologies (Madrid, Spain). The capillary column used was a BP20 (Wax) (30 m x
189 0.25mm x 0.25 μm) purchased from SGE Analytical Science (Milton Keynes, United
190 Kingdom). Temperature program in the GC oven was as follows: initial 40 $^{\circ}\text{C}$ held for 4
191 min, then rose at 10 $^{\circ}\text{C}\cdot\text{min}^{-1}$ up to 160 $^{\circ}\text{C}$ and at 15 $^{\circ}\text{C}\cdot\text{min}^{-1}$ up to 220 $^{\circ}\text{C}$, temperature
192 was held at 220 $^{\circ}\text{C}$ for 8 minutes. One μL aliquot of the sample was injected in splitless
193 mode. The mass detector was set at SCAN mode (in the range m/z 50-400) for the
194 identification of the compounds. For confirmation purposes, the linear retention indexes
195 (LRI) of compounds identified were calculated and compared with those obtained in the
196 literature. LRIs were calculated using a mixture of alkanes from C8 to C23 injected
197 using the same experimental conditions than the samples and using the following
198 equation:

$$199 \quad LRI = 100 \times \left(\frac{t - t_x}{t_y - t_x} + n \right)$$

200 Where t was the retention time of component, t_x the retention time of the preceding n -
201 alkane and t_y the retention time of subsequent n -alkane. Bibliographic LRIs were
202 obtained from Pherobase (www.pherobase.com) and Chemspider
203 (www.chemspider.com) databases. For quantification purposes, acquisition was
204 performed in single ion monitoring (SIM) mode. Quantification and confirmation ions
205 are shown in Table 2.

206

207 **2.3.2. Analysis by ultra-performance liquid chromatography-quadrupole time of** 208 **flight mass spectrometry (UPLC-QTOF-MS)**

209 In order to obtain a complementary and holistic chromatographic profile consisting
210 of semi-volatile and non-volatile analytes from orange juices, aliquots of the samples
211 prepared from orange juices were also analysed by UPLC-QTOF-MS. Chromatography
212 was carried out using an Acquity system supplied by Waters (Milford, MA, USA). A
213 UPLC BEH C18 column of 1.7 μm particle size (2.1 x 100 mm) from Waters (Milford,
214 MA, USA) was used. Injection volume was 10 μL . Chromatography was carried out at
215 0.4 mL min^{-1} column flow and 40 $^{\circ}\text{C}$ column temperature. The mobile phase was water
216 with 0.1 % formic acid (phase A) and methanol with 0.1 % formic acid (phase B).
217 Chromatography started at 98:2 phase A: phase B (1 minute), changed to 0:100 in 6
218 minutes and stays at 0:100 for an additional 2 minutes. The UPLC was connected with

219 an ESI probe to the mass spectrometer. A Xevo G2 QTOF mass spectrometer supplied
220 by Waters (Milford, MA, USA) was used for the identification of orange non-volatile
221 compounds. Instrumental parameters were as follows: positive ionization, sensitivity
222 mode, capillary at 2.5 kV, sampling cone at 30 V, extraction cone at 4 V, source
223 temperature at 120 °C, desolvation temperature at 450 °C, cone gas flow at 20L h⁻¹,
224 desolvation gas flow at 650L h⁻¹. Acquisition was carried out in MS^E mode, as this
225 mode allows both low and high collision energies (CE) in the collision cell during the
226 same run, and thus provides two kinds of mass spectra of the compounds. The low
227 energy (CE at 4 V) spectra provide information about the precursor ion and high energy
228 (CE ramp: from 15 to 30 V) spectra provide information about fragment ions. Data were
229 recorded using MassLynx v4.1 software. For the identification of the compounds
230 detected, the following methodology was used. First, the elemental composition of the
231 precursor ion was determined using the low energy spectrum. For this purpose, the
232 exact mass and the isotopic pattern of the precursor ion and the elemental compositions
233 proposed by Masslynx were compared. Those elemental compositions with a low mass
234 error and a good isotopic fit were selected. Afterwards, the elemental composition was
235 linked to a chemical structure using different chemical database websites such as
236 Chemspider [www.chemspider.com] or Scifinder [www.scifinder.com]. The selection
237 of candidates from the chemical database was made according to the chemical criteria
238 and background knowledge of the analyst. Finally, the selection of the best candidate
239 was carried out using the high energy spectrum of the compounds detected. For this
240 purpose, the MassFragment tool from MassLynx was used. This tool allowed the
241 comparison of high energy mass spectra of the unknown peaks and the candidate. For
242 each fragment ion detected in the spectrum, MassFragment provides a fragment
243 structure and a score (S) with values between 1 and 14, the lower the value, the more
244 plausible is the structure proposed. When a candidate structure explained at least two
245 main fragment ions of the spectrum with scores values below 3, the candidate was
246 considered *confirmed by MassFragment*.

247

248 **2.4. Sample preparation**

249 For FPSE analysis, oranges were squeezed individually and an aliquot of 75 mL
250 from the orange juice was mixed with 25 mL of milliQ water.

251 **2.5. Optimized FPSE protocol**

252 Through a rigorous optimization workout, FPSE protocol was established as
253 follows:

254 ***I. FPSE media cleaning step:*** FPSE media were placed in a vial with 5 mL of a mixture
255 of methanol/acetonitrile (50:50 v/v) for 30 minutes in an ultrasound bath. Subsequently,
256 the FPSE media were removed from the solvent, rinsed with water rinsed and dried in
257 air.

258 ***II. Sample extraction step:*** Sample (100 mL) was placed in a 100mL vial closed
259 hermetically with a magnetic stir bar and a FPSE medium (2.5 cm x 2.0 cm) at 900 rpm
260 for 60 minutes. Afterwards, the FPSE media was removed, rinsed with milliQ water and
261 dried in air.

262 ***III. Solvent mediated back-extraction step:*** The FPSE medium was placed in a 2mL
263 vial and 1 mL of methanol was added. The vial was placed in an ultrasound bath for 10
264 minutes. Before and after sonication, FPSE medium was squeezed with a glass rod 20
265 times. Afterwards the FPSE medium was removed, and extraction solution was filtered
266 through a 20 µm PET filter. The final extracts were analysed by GC-MS or UPLC-
267 QTOF-MS.

268 After these steps, FPSE media were cleaned following the *FPSE media cleaning*
269 *step* (residence time in the solvent mixture was kept at 5 min) and stored in a Petri dish
270 until next analysis.

271 **2.6. Evolution of oranges composition over time**

272 Orange samples were purchased from a supermarket in Zaragoza, Spain and stored
273 for two months at 5 °C. Oranges were weighted at the beginning and at the end of the
274 experiment and pH was also measured using a pH meter CRISON 5053T (pH 2-14).

275 A first set of 8 oranges was analyzed the same day of the acquisition and a second
276 set of 8 oranges was analyzed after 2 months, each orange was analyzed individually.
277 Samples were prepared according to the procedure mentioned in Section 2.4 and
278 extracted according to the procedure described in Section 2.5.

279 For the study of volatiles composition, FPSE extracts were analyzed by GC-MS in
280 SCAN mode following the conditions defined in Section 2.3.1. The differences between
281 chromatographic profiles obtained from GC-MS before and after the storage experiment
282 were carefully studied. Compounds detected were quantified by external calibration
283 using their standards or compounds with a similar structure.

284 For the study of non-volatiles composition, FPSE extracts were analyzed by UPLC-
285 QTOF-MS following the conditions described in Section 2.3.2. Identification of the
286 compounds was performed following the methodology described in this section.

287 **3. Results and discussion**

288 Volatile analytes were chosen to represent aroma compounds with different
289 polarities and volatilities, as demonstrated in Table 1 where the hydrophobicity values
290 ($\log P$) ranged from 0.099 (furfuryl alcohol) to 3.604 (limonene). Most of the important
291 chemical families were represented by the 12 volatile analytes selected for the study and
292 these analytes allowed obtaining a representative extract of volatile compounds. Table 2
293 shows the calibration curves for the compounds studied, calibration range and its
294 determination coefficient. Values for determination coefficient (R^2) were between 0.997
295 and 0.999. The limit of detection in juice was at ng mL^{-1} level, with values from 1 ng
296 mL^{-1} to 30 ng mL^{-1} , except for furfuryl alcohol that showed higher values. Nine out of
297 the 12 compounds showed LODs below 10 ng mL^{-1} .

298 **3.1. Optimization of fabric phase sorptive extraction parameters**

299 In order to maximize the extraction efficiency while keeping the overall sample
300 preparation time as low as possible, different parameters were optimized including
301 FPSE sorbent chemistry, sample volume, extraction time, back-extraction solvent or
302 influence of ionic strength modification.

303 **3.1.1. Selection of the most efficient FPSE sorbent chemistry**

304 Due to the extremely high to moderate polarity of the selected analytes, extraction
305 sorbents characterized with high polarity to medium polarity would be the best for the
306 current study. As mentioned above, five different sorbents were selected: SC PDMS,
307 PTHF, PDMS, PEG-PPG-PEG, and CW20M. Table 3 demonstrates the chemical
308 structures, polarity of the monomers/polymer blocks, polarity of the sol-gel composite

309 sorbents and tentative intermolecular interactions that may be exerted by different sol-
310 gel sorbents in order to carry out efficient extraction of the target analytes. Although,
311 the same type of interactions may appear in different sorbents, the magnitude of
312 individual interactions differs widely and consequently, different sorbent demonstrate
313 distinctly different selectivity towards the target analytes. All sol-gel sorbents used in
314 the current study were synthesized using methyltrimethoxysilane (MTMS) as the
315 network building sol-gel precursor. The methyl group connected to silica backbone is
316 not subjected to hydrolysis during the sol-gel reaction and therefore becomes the
317 integral part of the network during the sol-gel synthesis. Sol-gel synthesis allows
318 incorporation of one/more functional groups in the gel to fine-tune the overall
319 polarity/selectivity of the composite material. As such, the selectivity of the sol-gel
320 sorbent is partly determined by the organic modification of the sol-gel precursor(s) and
321 partly by the characteristics of the organic polymer. All sol-gel sorbents coatings were
322 created on 100% cotton cellulose. Strong hydrophilic property of the cellulose fabric
323 substrate also made substantial contribution to the overall selectivity of the FPSE media.
324 The extraction efficiency of five different sol-gel sorbents were evaluated using 100 mL
325 aqueous solutions containing all selected volatile compounds at 200 ng g⁻¹. Extractions
326 were carried out for 1 h. Subsequently, the FPSE media were back extracted following
327 step II of FPSE optimized protocol (Section 2.5). Three replicates were performed for
328 each FPSE media. The extracts were injected into the GC-MS. It is worth noting that the
329 selectivity and extraction sensitivity of fabric phase sorptive extraction media depend on
330 (1) the organic polymer; (2) inorganic precursor; (3) hydrophobicity or hydrophilicity of
331 the fabric substrate. Among all the phases studied, CW20M was found to be the
332 optimum sorbent chemistry for the current study. Therefore, all other extraction
333 parameters were optimized using CW20M. It is important to note that the selectivity of
334 pristine polyethylene glycol (CW20M) is totally different than that of sol-gel CW20M.
335 The incorporation of CW20M polymer into a three dimensional network of organically
336 (methyl functional group) modified silica provides a completely different composite
337 material and chemical environment, leading to high selectivity towards analytes
338 possessing wide range of polarity. Figure 1a shows the enrichment factors of the
339 volatile compounds studied with the different FPSE media. CW20M showed good
340 results for seven out of the ten compounds compared to the other media studied. For this
341 reason, it was the first candidate for the analysis of orange juice samples as it would
342 allow obtaining a representative profile of volatile compounds. Only ethyl octanoate,

343 octanal and limonene showed lower EFs than in other media such as SC PDMS. Thus,
344 SC PDMS was also selected for performing analysis on real samples. The results
345 obtained from both media would allow checking which one offered the best results.
346 Vanillin and furfuryl alcohol were not displayed since they showed similar values for all
347 the fabrics. For these two compounds, EF values were always below 1, but even though
348 no concentration enrichment was observed, this technology allowed the transference of
349 the compounds from aqueous to organic solvent, and subsequently, its injection into the
350 GC-MS system.

351 Chromatograms obtained from the analysis of orange juices with CW20M and SC
352 PDMS FPSE media (3 replicates) showed that all the peaks detected in extracts from SC
353 PDMS coated media were also present in the extracts from CW20M coated media, even
354 with higher intensities. For this reason, CW20M coated FPSE media was selected for
355 the analysis of orange juice samples

356 It can be pointed out that those compounds with high vapor pressure values, such as
357 ethyl butyrate and ethyl isovalerate (13.9 and 7.9 respectively), showed low EFs values
358 in all FPSE media (Figure 1a). A Pearson correlation test was performed using
359 enrichment factors data obtained for all the FPSE media and compounds physico-
360 chemical parameters, such as molecular weight or hydrophobicity ($\log P$). Results
361 showed that high EF results were mostly correlated with high $\log P$. Molecular weight
362 showed also a positive correlation with EF values for most of the FPSE fabrics,
363 especially for SC PDMS (0.708) and PEG-PPG-PEG (0.733) (Figure 1b). The test also
364 showed a positive correlation between EFs values obtained with different media, such
365 as for SC PDMS and PEG-PPG-PEG (0.979); or CW20M and PTHF (0.844).

366 **3.1.2. Characterization of sol-gel CW20M coated FPSE media**

367 One of the major shortcomings of conventional sorbent based sample preparation
368 techniques is their poor batch-to-batch coating reproducibility. Fabric phase sorptive
369 extraction has articulately addressed this issue by incorporating sol-gel coating
370 technology to create the extraction sorbent, chemically bonded to the fabric substrates.
371 Due to the superior control over the chemical reactions used in sol-gel coating process,
372 it ensures high degree of reproducibility. To verify the reproducibility in sol-gel coating,
373 4 independent batches of CW20M coated FPSE media were created using identical
374 coating formulation and the mass of the CW20M sorbent loading per unit area (mg/cm^2)

375 were calculated gravimetrically. The average sorbent loading was calculated as 8.63
376 mg/cm² with a relative standard deviation (%RSD) at 7.19. The data clearly demonstrate
377 the highly reproducibility of sol-gel coating process.

378 Another important feature of FPSE media is its surface porosity that mimics a
379 permeable solid phase extraction bed. The inherent porosity of the fabric is well
380 preserved even after the sol-gel sorbent coating. Although, analyte extraction in FPSE is
381 an equilibrium driven process (as in solid phase microextraction), the through-pores in
382 FPSE media allows rapid permeation of the sample matrix through its surface (as in
383 solid phase extraction) and consequently, expedites the analyte extraction kinetic,
384 resulting in a shorter extraction equilibrium time. In addition, due to these through-
385 pores, FPSE is capable of extracting target analyte in a near-exhaustive manner (similar
386 to solid phase extraction) even under equilibrium driven extraction settings and
387 consequently, improves the overall sensitivity of the analytical method. Figure 2
388 demonstrates scanning electron microscopy (SEM) images of an FPSE media before
389 and after CW20M coating at different magnifications and a photographic image of a
390 coated FPSE medium.

391 **3.1.3. Optimization of fabric phase sorptive extraction protocol**

392 Two solvents were verified in order to select the best back-extraction solvent that
393 allowed maximum recoveries: methanol, a polar protic solvent, and acetonitrile, a polar
394 aprotic solvent. For the selection of extraction solvent, FPSE media were first spiked
395 with 20 µL of a solution at 20 µg g⁻¹ of the selected compounds prepared in methanol.
396 Afterwards, the FPSE media were back extracted following step II of FPSE optimized
397 protocol (Section 2.5). The extracts were analyzed by GC-MS. Blanks were performed
398 by extracting FPSE media spiked with 20 µL of methanol. Each experiment was
399 performed in triplicate.

400 Table 4 shows the recovery percentage for both of them. Except for vanillin, the
401 values obtained for methanol were higher than those obtained for acetonitrile, reaching
402 recoveries above 80% except for butyric acid (70.1%). For this reason, methanol was
403 selected as the back-extraction solvent.

404 Afterwards, sample volume and extraction time were optimized in parallel, since
405 they could have cross effects. The aim was to check if similar results could be obtained

406 with lowest sample extraction times or volumes. For this experiment, three sample
407 volumes were checked, 15, 50 and 100 mL and three different sample extraction times
408 were tested for each sample volume: 15, 30 and 60 minutes.. Afterwards, the FPSE
409 media were back extracted following step II of FPSE optimized protocol (Section 2.5).
410 Extracts were analyzed by GC-MS. Blanks were performed by extracting water samples
411 in the same conditions. Each experiment was performed in triplicate.

412 All the compounds showed a similar pattern, where the effect of increasing sample
413 extraction time from 15 to 60 minutes had relevance at high sample volumes. This
414 observation made sense since high sample volumes required more time to pass through
415 the FPSE media and be retained on it (Figure 3a). According to the results, 100 mL and
416 60 minutes were found as the optimum conditions for sample volume and extraction
417 time, respectively. It was also observed that for compounds such as limonene and ethyl
418 butyrate, long sample times could have a negative effect and may produce a decrease on
419 the signal (Figure 3b), probably because even the flasks had been hermetically closed,
420 some volatiles could be lost when extraction time is too long. For this reason, no longer
421 periods were explored.

422 For testing the effect of ionic strength, NaCl (10% w/v) was added to an aliquot of
423 the volatiles aqueous solution A t-student test performed on results did not show any
424 significant differences with or without the salt ($p > 0.05$). Due to the differences among
425 the compounds studied, they were not expected to behave in the same way when pH
426 was modified. For this reason, this parameter was not evaluated.

427 **3.2. Optimization of FPSE for orange samples**

428 **3.2.1. Study of matrix effect**

429 The first aim of this study was to evaluate the presence of matrix effects in the
430 analysis of orange juice extracted by FPSE. For this study, orange juice (OJ) was
431 diluted with water (W) in different proportions and afterwards extracted following the
432 FPSE extraction protocol using CW20M coated medium. Dilutions studied were: 25/75
433 (OJ/W), 50/50 (OJ/W), 75/25 (OJ/W), 100/0 (OJ/W). Subsequently, a 600 μL aliquot of
434 each extract was spiked with 20 μL of a mix solution containing all the volatiles (15 μg
435 g^{-1}) (*sample*). This solution was also used to spike 600 μL of pure methanol (*reference*).
436 Blanks were prepared adding 20 μL of methanol to a 600 μL aliquot of the different

437 extracts (*blank*). Extracts were analyzed and the matrix effect was calculated following
438 next equation where A_{sample} , A_{blank} and $A_{\text{reference}}$ were the areas of the analytes in the
439 sample, in the blank and in the reference, respectively:

$$440 \quad \text{Matrix effect (\%)} = 100 \times \frac{A_{\text{sample}} - A_{\text{blank}}}{A_{\text{reference}}}$$

441 Results obtained were very similar for all the dilutions studied, which implied that
442 no differences in matrix effect were expected if orange juice was or not diluted with
443 water. Matrix effect values from 80-120% are considered suitable values since they
444 indicate minor matrix effects in this experiment. Results showed that matrix effects
445 values were between 85 and 115% for most of the compounds. Only linalool and
446 vanillin were out of this range and showed values above 120% ($136.0 \pm 11.6 \%$ and
447 $227.0 \pm 5.5 \%$ respectively) which meant that there was an enhancement of the signal
448 for these due to the extract composition.

449 **3.2.2. Optimization of orange juice/water proportion**

450 Finally, it was studied if the orange juice/water proportion could affect the FPSE
451 sample extraction process due to the variations in parameters such as sample density.
452 Orange juice was spiked with a mix solution containing all the volatiles ($15 \mu\text{g g}^{-1}$) and
453 afterwards, it was diluted in different proportions: orange juice (OJ)/water (W): 25/75
454 OJ/W, 50/50 OJ/W, 75/25 OJ/W and 100/0 OJ/W. These solutions were extracted
455 following the FPSE final protocol and analyzed by GC-MS

456 Results are shown in Figure 4. It was observed that the concentration of the
457 compounds in the extract increased at high orange juice/water proportions, which makes
458 sense since the samples had higher initial concentrations than when they were highly
459 diluted. But, when samples were not diluted at all, the final concentration showed a
460 slight decrease in most cases, probably due to a higher viscosity of the initial sample
461 that hindered the rapid diffusion of the analytes through the sample matrix as well as to
462 freely interact with the FPSE media, a prerequisite for successful extraction. For this
463 reason, a dilution 75/25 (OJ/W) was finally selected for orange juice analysis.

464 **3.4. Study of chemical compositional differences between fresh oranges and** 465 **oranges soled at 5°C for 2 months**

466 The medium orange weight decreased 25.4% (\pm 5%) after 2 months of storage. The
467 pH was measured overtime (average of 6 oranges) and the results showed that the pH
468 values didn't change significantly over its storage. Therefore, it appeared that oranges
469 are naturally maintained buffered systems.

470 Table 5 shows the volatile compounds that display differences in concentration
471 between orange juices obtained at initial time and after two months of orange storage.
472 Twelve compounds were identified, all of them except methyl methoxyphenyl acetate
473 and estragole had been previously detected in citrus fruits. Most of the compounds were
474 monoterpenes, such as myrcene or terpinene and terpenoids, such as eucalyptol,
475 camphor, linalool or terpineol. This kind of compounds have been described in the
476 bibliography as key compounds in citrus fruits. For eucalyptol, terpinene, cymene, β -
477 citronellal, camphor and estragole, the final concentration was below 10% of the initial
478 concentration, what makes them good markers of orange freshness.

479 Three non-volatile compounds showed a clear decrease in signal intensity when
480 comparing juice analysis of fresh oranges (initial time) and oranges after 2 months of
481 storage at 5°C: subaphyllin (C₁₄H₂₀N₂O₃, CAS: 501-13-3), tangeretin (C₂₀H₂₀O₇, CAS:
482 481-53-8) and nobiletin (C₂₁H₂₂O₈, CAS: 478-01-3). All of them were *confirmed by*
483 *MassFragment*, since at least two of the main fragments obtained scores below 2.
484 Subaphyllin is an amide of ferulic acid and putrescine and it had been previously
485 detected in citrus fruits and in grapefruit [26] [27] [28]. Tangeretin and nobiletin are
486 flavonoids and they also had been previously detected in citrus fruits [29] [28]. Figure 5
487 shows the variation on signal intensity of these compounds after two months, relative
488 decrease (%) was always above 70%, 80.6% for subaphyllin, 86.1% for tangeretin and
489 71.8 % for nobiletin. Therefore, these compounds could be used as nonvolatile markers
490 of orange freshness and quality, together with other typical analysis such as sugar and
491 acids content [28].

492 **Conclusions**

493 Fabric phase sorptive extraction has been proved to be a useful tool for the
494 simultaneous extraction of both volatile and nonvolatile compounds from a very
495 complex sample matrix such as orange juice. Among five different sol-gel based sorbent
496 chemistries possessing different polarities and selectivities, CW20M coated FPSE
497 media performed the best in extracting highest numbers of representative volatile

498 analytes that may distinctly differentiate between fresh and stored oranges. The
499 application of this technique to the study of the evolution of the chemical make-up of
500 oranges, both in terms of volatiles and non-volatiles, provided interesting results about
501 the global chemical changes in oranges over time and offers a simpler and greener
502 strategy to monitor the quality markers of oranges. These results will also allow the
503 application of FPSE to the study of evolution of oranges in different packaging systems.
504 The effectiveness of active packaging, that protect the food thanks to the incorporation
505 of antioxidant and/or antimicrobial substances integrated to the packaging materials,
506 could be evaluated through the study on the evolution of orange quality during its
507 storage. Although, the current study was limited to only orange, the underlying principle
508 and strategy can be conveniently applied to a number of unique and novel applications
509 such as progressive chemical changes in fruits during their different developmental
510 stages, chemical changes that take place during ripening before and after the harvesting,
511 impact of different storage conditions on the fruits' global chemical profile, correlations
512 between the rate of the chemical changes with the storage conditions, etc.

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612 **Figure captions:**

613 **Figure 1.** Enrichment factors of the volatile compounds studied using 5 different FPSE
614 media (PDMS, PTHF, CW20M, SC PDMS and PEG-PPG-PEG) (**1a**) and its plot versus
615 compounds molecular weight values (**1b**).

616 **Figure 2.** (a) SEM image of cotton (100% cellulose) fabric surface at 100x
617 magnifications before sorbent coating; (b) SEM image of an uncoated fabric at 1000x
618 magnifications, demonstrating individual microfibril; (c) photographic image of a
619 CW20M coated FPSE medium; (d) SEM image of CW20M coated FPSE medium at
620 1000x magnifications, demonstrating uniform coating around the individual microfibril.

621 **Figure 3.** Signal intensity of ethyl octanoate (**3a**) and limonene (**3b**) after FPSE of a
622 sample solution using 3 different sample volumes (15, 50 and 100 mL) and 3 sample
623 extraction times (15, 30 and 60 minutes)

624 **Figure 4.** Concentration (mg/Kg) of volatile compounds after FPSE extraction from
625 different spiked orange juice (OJ) diluted with water (W) at different rates: 25/75,
626 50/50, 75/25 and 100/0

627 **Figure 5.** Non-volatile compounds detected in juice from oranges at initial time (■)
628 and after 2 months of storage time (■)

629

Table 1. Selected volatile and semi-volatile compounds analysed, CAS number, molecular weight (MW), hydrophobicity (log P) and vapour pressure at 25°C (Vp)

Compound	CAS n°	MW	Log P	Vp (mm Hg)
Furfuryl alcohol	98-00-0	98.30	0,099	1.0
Butyric acid	107-92-6	88.11	0,838	1.4
cis-3-hexen-1-ol	928-96-1	122.34	0,929	1.0
Ethyl butyrate	105-54-4	130.78	1,443	13.9
Vanillin	121-33-5	152.15	1,516	0.0
Ethyl isovalerate	108-64-5	145.97	1,801	7.9
Linalool	78-70-6	186.89	2,130	0.1
1-Octen-3-one	4312-99-6	152.30	2,434	1.1
Eugenol	97-53-0	164.20	2,511	0.0
Octanal	124-13-0	157.36	2,856	2.1
Ethyl octanoate	106-32-1	199.97	3,211	0.2
Limonene	138-86-3	169.17	3,604	1.5

Table 2: Target compounds analysed by FPSE-GC-MS, equation, determination coefficient (R^2), calibration range, instrumental limit of detection (LOD), quantification (Qt) and qualifier (Ql) ion and its relative abundance (RA%), and limit of detection in juice (LOD_{juice})

Target compound	equation	R^2	Calibration range	LOD (ng g⁻¹)	Qt Ion	Ql Ion (RA%)	LOD_{juice} (ng mL⁻¹)
Furfuryl alcohol	$y = 17.55x - 673.1$	0.999	37.8-4860	12.5	98	81 (56.8)	90
Butyric acid	$y = 2.76x + 583.52$	0.998	445-4670	150	60	73 (72.7)	20
cis-3-hexen-1-ol	$y = 30.61x - 1153.4$	0.998	37.0-4760	12.5	67	82 (60.8)	3.0
Ethyl butyrate	$y = 50.25x - 1668.3$	0.999	93.4-5150	31.1	71	88 (68.5)	10
Vanillin	$y = 19.38x + 1980$	0.997	93.0-5140	31.0	151	108 (33.5)	10
Ethyl isovalerate	$y = 36.52x + 856.5$	0.999	42.5-5470	10.0	85	88 (73.6)	10
Linalool	$y = 21.46x - 1394.4$	0.998	40.7-5230	10.0	93	121 (20.7)	1.0
1-Octen-3-one	$y = 41.33x - 628.23$	0.997	37.6-4830	12.5	70	97 (34.4)	1.0
Eugenol	$y = 24.24x + 425.2$	0.999	37.8-4850	12.5	164	149 (40.2)	1.0
Octanal	$y = 12.62x + 894.3$	0.998	33.4-4290	11.1	84	69 (78.8)	2.0
Ethyl octanoate	$y = 43.65x + 388.8$	0.998	43.6-5610	15.0	88	101 (42.0)	0.5
Limonene	$y = 49.20x + 2094.3$	0.999	40.8 - 5240	10.0	93	136 (27.9)	30

Table 3. Selected fabric phase sorptive extraction sorbents, structure of the organic polymer, polarity and tentative interaction mechanisms

Sorbent	Organic Polymer	Polarity of the building block (monomer/block) (logKow)	Polarity of the composite sol-gel sorbent	Predominant Interactions
Sol-gel Long Chain PDMS	$\text{HO} \left[\begin{array}{c} \text{CH}_3 \\ \\ \text{---Si---O---} \\ \\ \text{CH}_3 \end{array} \right]_n \text{H}$ MW: 36,000 Da	5.20	Nonpolar	London dispersion,
Sol-gel Short Chain PDMS	$\text{HO} \left[\begin{array}{c} \text{CH}_3 \\ \\ \text{---Si---O---} \\ \\ \text{CH}_3 \end{array} \right]_n \text{H}$ MW: 400-700 Da	5.20	Nonpolar	London dispersion
Sol-gel PEG-PPG-PEG	$\text{H} \left[\text{---O---} \right]_x \left[\text{---O---CH}_2\text{---CH}_2\text{---O---} \right]_y \left[\text{---O---} \right]_z \text{OH}$ MW: 1100 Da	EG: -1.93 PG: -0.92	Medium polar	London dispersion, hydrogen bonding, dipole-dipole interaction
Sol-gel CW20M	$\text{H} \left[\text{---O---CH}_2\text{---} \right]_n \text{OH}$ n=1400-1500 MW: 20,000 Da	-1.93	Highly polar	Hydrogen bonding, dipole-dipole interaction, hydrogen bonding
Sol-gel PTHF	$\text{HO} \left[\text{---(CH}_2\text{)}_4\text{---O---} \right]_n \text{H}$ MW: 250 Da	0.5	Medium polar	London dispersion, hydrogen bonding

Table 4: Recovery percentage (%) using methanol (MetOH) or acetonitrile (ACN) as desorption solvents during back-extraction step of FPSE.

Compound	MetOH	ACN
	(%)	(%)
Furfuryl alcohol	98.9	83.4
Butyric acid	70.1	60.3
cis-3-hexen-1-ol	93.7	35.7
Ethyl butyrate	70.5	44.9
Vanillin	89.4	91.6
Ethyl isovalerate	80.8	54.5
Linalool	102.1	81.6
1-Octen-3-one	104.1	38.6
Eugenol	86.7	70.6
Octanal	106.5	42.7
Ethyl octanoate	102.6	38.5
Limonene	85.4	47.8
Average	90.1	57.5
Total	1171.4	690.2

Table 5: Concentration of volatile compounds detected in juice obtained from fresh oranges and oranges stored for 2 months at 5°C, experimental and bibliographic linear retention indexes (LRI) and references where these compounds have been detected in citrus fruits.

rt (min)	LRI (exp)	Compound	LRI (biblio)	CAS N°	Family	Aroma	Fresh oranges ng mL ⁻¹	Old oranges ng mL ⁻¹	Reference
8.66	1150	a-myrcene ¹	1168-1187	123-36-3	Monoterpene	Musty, Geranium, Fruity, Lemon, Spicy	119	21.6	[16] [20] [21]
9.67	1211	Eucalyptol ²	1214-1224	470-82-6	Monoterpenoid	Spicy, eucalyptus, sweet, pine	1800	59.4	[15] [22]
10.0	1232	α-Terpinene ³	1178	99-86-5	Monoterpene	Fruity, Lemon	885	68.2	[15] [21]
10.50	1264	p-Cymene*	1261-1282	99-87-6	Alkylbenzene	Fresh, citrus, terpenic, spicy, lemon	5600	15.6	[15] [21]
13.67	1473	β-Citronellal*	1425-1488	106-23-0	Aldehyde/monoterpenoid	floral, green, citrus, green	524	<10	[15] [22]
14.34	1525	Camphor*	1498	76-22-2	Terpenoid	Green, dry, leafy	126	<10	[23]
14.49	1538	Linalool*	1484-1570	78-70-6	Terpenoid	Floral, spicy	147	90.8	[15] [16] [20] [21]
14.55	1543	Methyl methoxyphenyl acetate ⁴		56143-21-6	Ester		30.5	<10	
14.62	1548	1-Octanol*	1553	111-87-5	Alcohol	Green, citrus, fruity, orange	54.9	16.1	[15] [16]
15.32	1606	α-Terpineol*	1669-1720	98-55-5	Terpenoid	Terpenic, lilac, citrus, floral	22.8	<10	[15] [16] [20] [21]
16.16	1676	Estragole*	1661-1676	140-67-0	Phenylpropene	Phenolic, anise, green, herbal, minty	542	31.8	
24.09	2534	5-Hydroxy methylfurfural*	2592	620-02-0	Furan	Fatty, caramel	236	188	[24]

Compounds quantified with: * its internal standard; ¹phellandrene, ²camphor, ³α-pinene; ⁴estragole

Bibliographic LRI were obtained from Pherobase (www.pherobase.com) and Chemspider (www.chemspider.com) databases.











