

23 1. Introduction

24 *Myo*-inositol (cis-1,2,3,5-trans-4,6-cyclohexanehexol), MI, is the most abundant
25 inositol stereoisomer. It is essential in the osmotic balance between the cell tissue and its
26 surroundings so that its vital role as a precursor of the essential components of the cell
27 signalling and membrane trafficking has been proved [1,2]. Different MI applications are
28 [3-13]: (i) to overcome the abiotic stress in plants; (ii) as a biomarker in diseases such
29 as Alzheimer, diabetes, encephalopathies, lupus, migraines, sclerosis, and cancer; (iii) as
30 drug in the treatment of leishmaniasis, polycystic ovary syndrome, depression and other
31 metabolic and endocrine disorders. Recently, *myo*-inositol has been proposed as a
32 nutraceutical supplement for infant and adults [14,15].

33 According to the concept of Green Chemistry established by Anastas and Warner
34 [16] find out innocuous solvents is an industry goal, since their elimination in the
35 processes is not feasible. They are necessary, among others, in the reagents dissolution,
36 as a mass and heat transfer medium. The so-called Deep Eutectic Solvents [17] are being
37 postulated as the best alternative to both traditional organic solvents and ionic liquids [18-
38 22]. They are mixtures of two or more substances which form a eutectic with a melting
39 point lower than the corresponding of each individual component. The hydrogen bonds
40 network between the species involved induces a sharp melting temperature decrease. The
41 choline chloride, which belongs to the B-complex group of water soluble vitamins, is
42 frequently used as hydrogen bond acceptor (HBA). As hydrogen bond donors (HBD),
43 urea, polyols, organic acids, or amino acids can be used. NMR techniques (NOESY and
44 DOSY experiments) have verified the existence of a supramolecular structure in the DES
45 [23-25]. So that, the final compound properties are different from those of their
46 constituent molecules. Sometimes, modifying the solvent physicochemical properties to
47 adapt to a specific industrial process is suitable. For this, the water [21,26] is added as

48 modifier since allows to modulate the solvent thermophysical behavior. The great
49 advantages of DESs include high solvent capacity, biodegradability and biocompatibility,
50 as well as their low price and null reactivity with water [27]. Therefore, these compounds
51 are especially suitable for applications related to consumption in living beings. In
52 pharmacology, DESs are capable of increasing both the solubility of poorly water-soluble
53 drugs and their permeability through the membranes. In the agri-food industry, they
54 increase the extraction and separation processes efficiency [28-34].

55 Fluids viscosity data are very important in the industrial processes above cited.
56 This property is a direct consequence of the molecular internal friction. Therefore, its
57 study allows to establish the type of intermolecular interactions within the system. Taking
58 account both the DESs and their aqueous mixtures are the new green solvents, as we have
59 already indicated, the measure of the viscosity is required.

60 This paper is a continuation of our research line on the thermophysical
61 characterization of deep eutectic solvents, and the water effect on them [35,36]. Herein,
62 we study about the viscometric properties of the *myo*-inositol both in pure water and in
63 aqueous solutions containing a DES as co-solute, at atmospheric pressure and at $T=$
64 (293.15-318.15) K. The studied DESs are composed by choline chloride ([Ch]Cl) and
65 urea (U) or glycerol (Gly), in 1:2 mole relation. We have measured the kinematic
66 viscosity, ν , and using our previously published volumetric data [35] corresponding to
67 the same samples, we have calculated the dynamic viscosity, η . Moreover, different
68 properties such as the viscosity B -coefficient, the hydration number, n_h , and the
69 activation parameters of viscous flow (the free energy of activation per mole of solvent,
70 $\Delta\mu_1^\ddagger$, the free energy of activation per mole of solute, $\Delta\mu_2^\ddagger$, the enthalpy of
71 activation, ΔH_2^\ddagger , and the entropy of activation, $T\Delta S_2^\ddagger$) are evaluated.

72 2. Materials and methods

73 2.1. Materials

74 Table 1 summarizes the information about the compounds, including the
75 abbreviations used in this work, and Fig. S1 (supplementary material) shows their
76 chemical structures. *Myo*-inositol (>99 %) was supplied from Sigma Aldrich, and the
77 DESs were acquired already synthesized from Scionix Ltd. DESs were subjected to
78 vacuum for several hours before the solutions preparation. The water content, $m_w=253$
79 ppm for [Ch]Cl:U and $m_w=275$ ppm for [Ch]Cl:Gly, was determined by the Karl Fischer
80 method (automatic titrator Crison KF 1S-2B). These values were accounted for the
81 solution preparation. For each molality, the mixtures were obtained by adding *myo*-
82 inositol to a suitable amount of solvent. The latter was prepared by mixing the commercial
83 DES with Milli Pore MilliQ water of resistivity $< 18.2 \mu\text{S}\cdot\text{cm}^{-1}$. A Sartorius Semimicro
84 balance (CP225-D), with an uncertainty of 0.01 mg, was used in the mass determination.

85 **Table 1**

86 Sample table

| Chemical Abbreviation | Source | Purification method | Mass fraction purity ^a | Water content / ppm ^b | Molar mass / g·mol ⁻¹ | CAS No |
|--|---------------|---------------------|-----------------------------------|----------------------------------|----------------------------------|---------|
| <i>Myo</i> -inositol MI | Sigma-Aldrich | Non | >0.99 | | 180.16 | 87-89-8 |
| choline chloride:urea; 1:2 [Ch]Cl:U | Scionix Ltd. | Vacuum treatment | >0.98 | 253 | 86.58 | ----- |
| choline chloride:glycerol; 1:2 [Ch]Cl:Gly | Scionix Ltd. | Vacuum treatment | >0.98 | 275 | 107.95 | ----- |

87 ^aAs stated by the supplier

88 ^bKarl-Fischer method

89 2.2. Apparatus and procedure

90 An Ubbelohde capilar viscosimeter along with an automatic measuring unit
91 Schott-Geräte AVS-440 was used to determine the kinematic viscosity, ν , of the mixtures.
92 The temperature was kept constant within ± 0.01 K by means of a Schott-Geräte CT52
93 thermostat. The calibration was carried out with ultra-pure water (SH calibration service
94 GmbH) and the kinematic viscosity uncertainty was $U_c(\nu) = 1$ %. Apparatus was checked
95 using benzene as a reference fluid [37] and the mean relative deviation between the
96 literature and experimental data, equation S.1 (supplementary material), was $MRD(\nu) =$
97 0.28%.

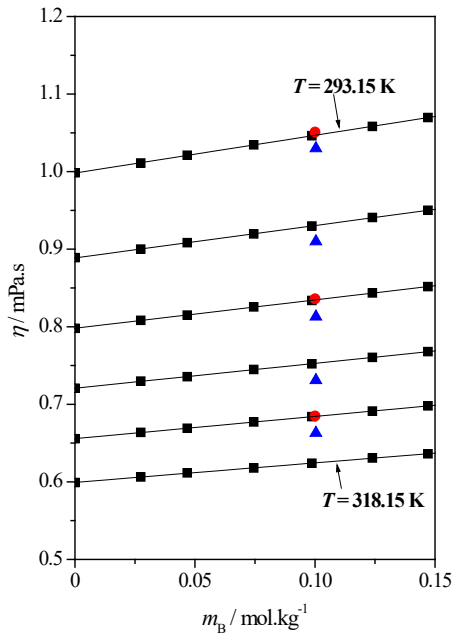
98 3. Results and discussion

99 3.1. Viscosity

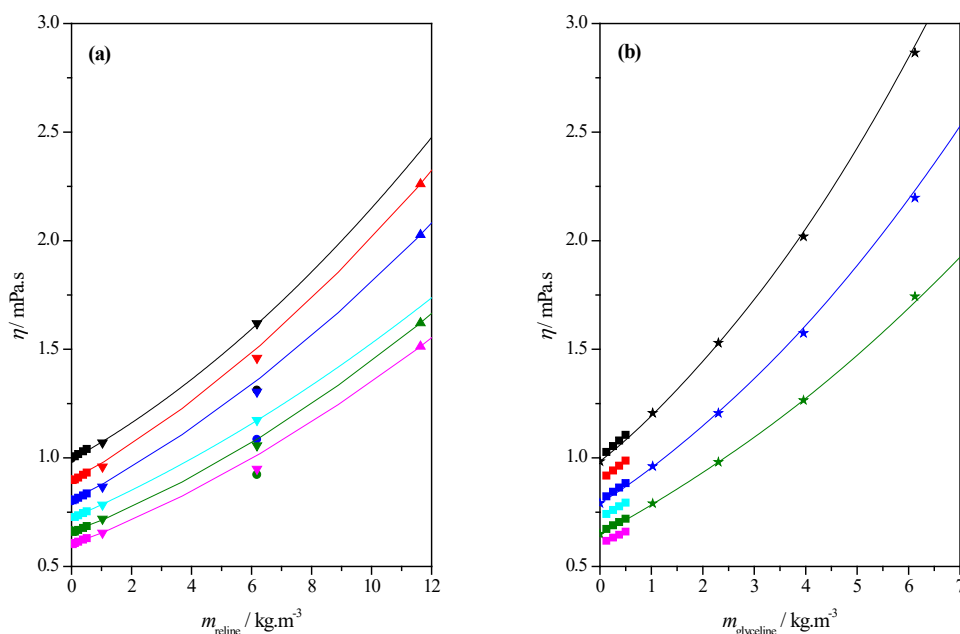
100 In this section, we present experimental data for kinematic viscosity, ν , of *myo*-
101 inositol in pure water, and in [Ch]Cl:U and [Ch]Cl:Gly aqueous solutions. The values are
102 reported in the supplementary material (Table S1). The composition ranges of the solute
103 (*myo*-inositol) and co-solutes (DES) were $m_B = 0$ to $0.15 \text{ mol}\cdot\text{kg}^{-1}$ and $m_A = 0$ to 0.5
104 $\text{mol}\cdot\text{kg}^{-1}$, respectively. The measurements were performed at $p = 99.0$ kPa and at six
105 temperatures from 293.15 to 318.15 K. From our ν (this work) and ρ (previously
106 published [35]) data, we have calculated the dynamic viscosities, $\eta = \rho \cdot \nu$. The estimated
107 combined expanded uncertainty ($k \approx 2$) was $U_c(\eta) = 1\%$ and the values are also listed in
108 Table S1.

109 We have found literature viscosity data for the aqueous solutions of MI [38,39],
110 [Ch]Cl:U [40-42], and [Ch]Cl:Gly [43]. It can be seen (Fig. 1) that our results for the
111 sweetener are very similar to published by Zhang et al. [39] and slightly higher than those
112 from Romero et al [38]. These latter were measured at $p = 75$ kPa. In the published data
113 for both DESs, our experimental data are not directly comparable since composition do

114 not match but a qualitative comparison can be carried out. For [Ch]Cl:U mixtures (Fig.
 115 2a), this work is agreed with Xie et al. [41] data whereas the other values are slightly
 116 inferior to both. The discrepancies may be due to a different water content, m_w , in the
 117 [Ch]Cl:U because the viscosity values depend very much on the water content. [Ch]Cl:U
 118 with $m_w=5000$ ppm was used by Shekaari et al. [42]. The paper of Yadav et al. [40] does
 119 not include the m_w values or drying procedure of the compounds. Fig. 2b shows a good
 120 agreement between the experimental data (this work) and those from literature [43] for
 121 [Ch]Cl:Gly in pure water.



122
 123 **Fig. 1.** Dynamic viscosity, η , for *myo*-inositol in pure water against its molality, m_B , at
 124 several temperatures, T . ■, this work; ●, Ref. [39.]; ▲, Ref. [38.].

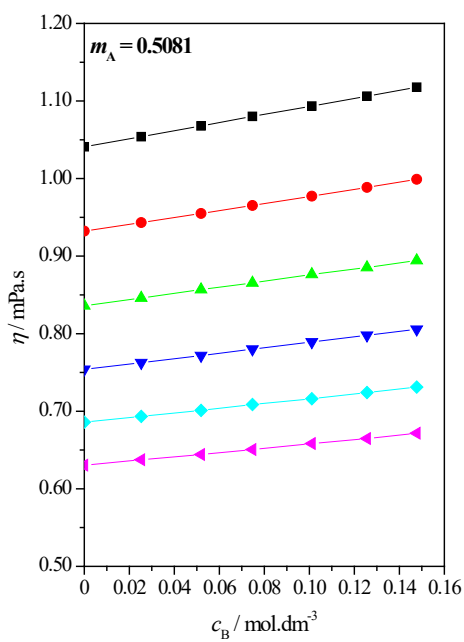
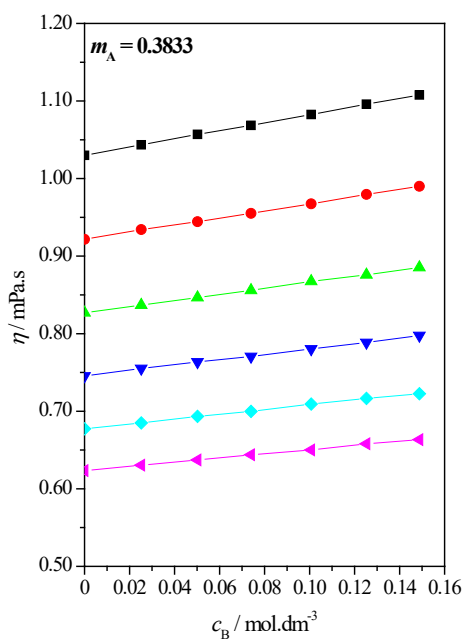
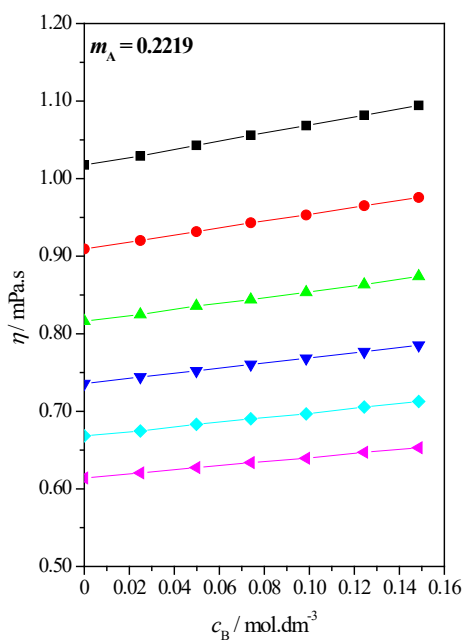
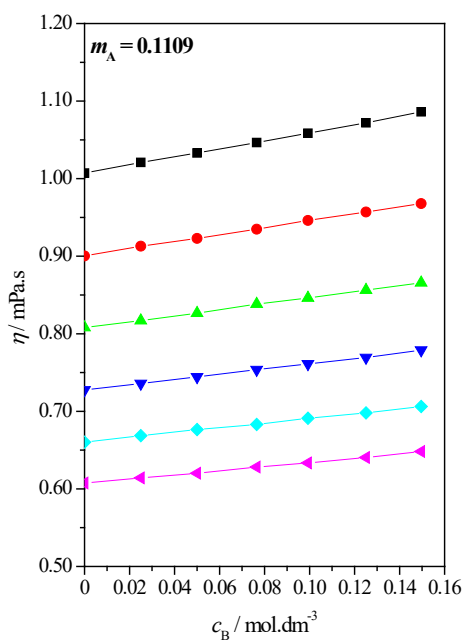


125

126 **Fig. 2.** Dynamic viscosity, η , for DESs aqueous solutions ((a), [Ch]Cl:U; (b),
 127 [Ch]Cl:Gly) against its molality, at several temperatures, T . ■, this work; ●, Ref. [40];
 128 ▲, Ref. [41]; ▼, Ref. [42]; ★, Ref. [43]. Black, $T = 293.15$ K; red, $T = 298.15$ K; blue,
 129 $T = 303.15$ K; cyan, $T = 308.15$ K; green, $T = 313.15$ K; magenta, $T = 318.15$ K.

130

131 The measured viscosity for the ChCl:U aqueous solutions was similar to those for
 132 the ChCl or U in pure water [44,45] mixtures. On the other hand, the ChCl:Gly η is higher
 133 than for the ChCl+water and Gly+water systems [38,44]. For the mixtures with *myo*-
 134 inositol, the viscosity is higher in the systems containing co-solute and the change is more
 135 significant for the [Ch]Cl:Gly mixtures (Fig. 3 and 4). Glycerol is able to establish a
 136 greater H-bonds number than urea, so the [Ch]Cl:Gly hinders the molecules movement
 137 more than the [Ch]Cl:U. Moreover, η increases with increasing m_A and decreases when
 138 T increases because the fluidity is lower in these conditions.



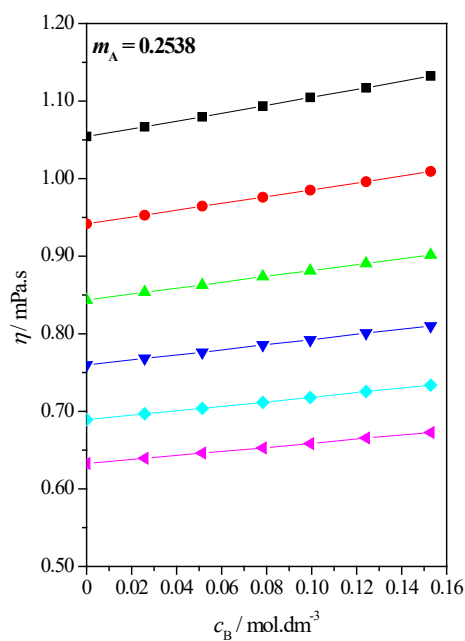
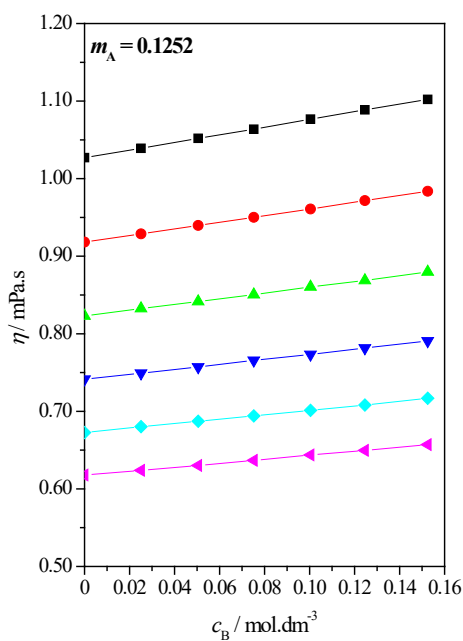
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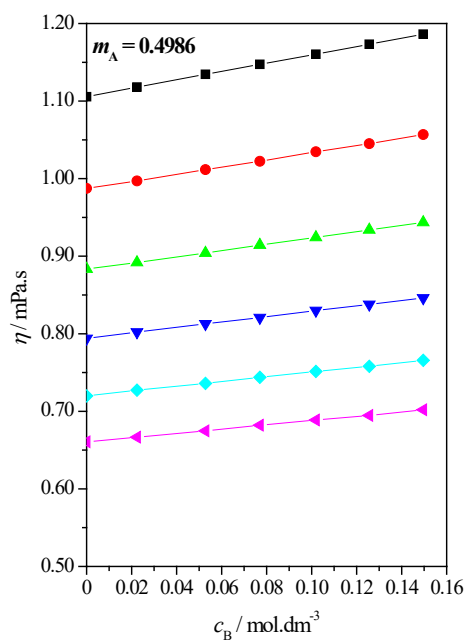
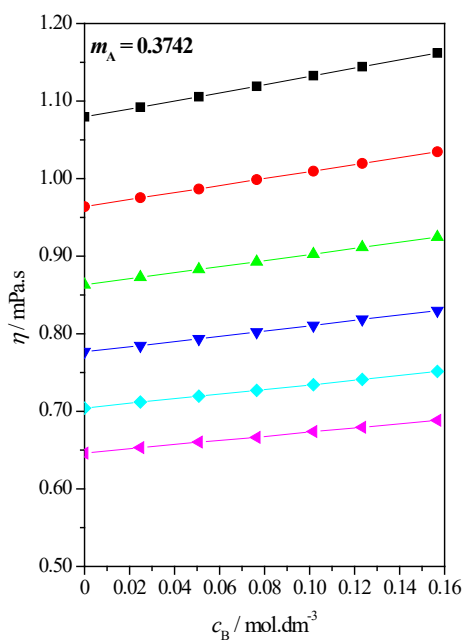
141 **Fig. 3.** Dynamic viscosity, η , for *myo*-inositol in aqueous [Ch]Cl:U solutions against its

142 molarity, c_B , at $p = 99.0$ kPa, and at several temperatures: \blacksquare , $T = 293.15$ K; \bullet , $T = 298.15$

143 K; \blacktriangle , $T = 303.15$ K; \blacktriangledown , $T = 308.15$ K; \blacklozenge , $T = 313.15$ K; \blacktriangleleft , $T = 318.15$ K.



144



145

146 **Fig. 4.** Dynamic viscosity, η , for *myo*-inositol in aqueous [Ch]Cl:Gly solutions against its

147 molarity, c_B , at $p = 99.0$ kPa, and at several temperatures: \blacksquare , $T = 293.15$ K; \bullet , $T = 298.15$

148 K; \blacktriangle , $T = 303.15$ K; \blacktriangledown , $T = 308.15$ K; \blacklozenge , $T = 313.15$ K; \blacktriangleleft , $T = 318.15$ K.

149

150 3.2. Hydration behaviour

151 Solute-solvent interactions can also be analysed via viscosity B -coefficient with
152 the Jones-Dole equation [46] that expresses the relative viscosity, η_r , as a function of the
153 solution molarity, c_B . This equation for dilute solutions of non-electrolyte solutes is the
154 following:

$$\eta_r = \eta/\eta_0 = 1 + B \cdot c_B \quad (1)$$

155 where η and η_0 are the viscosities of the solution and solvent (water or DES+water),
156 respectively; and B is a coefficient related to solute-solvent interactions. Normally, a B
157 positive value means that the solute is strongly hydrated, and therefore behaves as a
158 structure-making or kosmotrope agent. However, some large solutes as the
159 tetramethylammonium cation have positive coefficients but they are structure-breaking
160 or chaotropics substances [47]. Therefore, other parameter is preferred to check the
161 system interactions. According to the Eyring's theory of viscosity [48], if $dB/dT < 0$ the
162 viscous flow activation energy for the solution is greater than for the solvent; i.e., the
163 solute is a kosmotrope. On the other hand, when $dB/dT > 0$, the solute is a chaotrope.
164 The sign of dB/dT shows the net balance between the structure stabilization carried out
165 by the hydrophobic groups and the disruption caused by hydrophilic groups.

166 For all the studied systems, B -coefficient (Table 2) was positive and decreased
167 with T increasing ($dB/dT < 0$). So that, we can conclude, that the *myo*-inositol in pure
168 water, and in [Ch]Cl:U and [Ch]Cl:Gly aqueous solutions behaves like a kosmotropic
169 compound. No clear trends with composition were found, which points out to the
170 complexity of our systems. These conclusions are in agreement with those obtained from
171 the volumetric study [35].

172

173 The hydration number, n_h , is a parameter related to the solvent molecules
 174 distribution around the solute. It can be calculated from the experimental measurements
 175 carried out in this work. The B -coefficient is divided into two contributions with the
 176 Einstein equation [49]:

$$B = B_{\text{size}} + B_{\text{structure}} = 2.5 V_2^0 + B_{\text{structure}} \quad (2)$$

$$n_h = B_{\text{structure}} / 2.5 V_1 \quad (3)$$

177 where V_2^0 is the standard partial molar volume of the solute and V_1 is the solvent (water
 178 or DES+water) molar volume. These values were taken from our previously published
 179 paper [35]. B_{size} indicates the effect of the solute size on the viscosity, and $B_{\text{structure}}$
 180 suggests the effect of the solute on the solvent structure. Therefore, the $B_{\text{structure}}$ sign can
 181 be a viable criterion to determine the solute hydration behaviour. A positive value is
 182 related to structure-maker solutes whereas a negative sign indicates structure-breaker
 183 solutes. Fig. 5 shows this effect for several substances [38,44,45,50] including those
 184 studied in this work. It is observed that different sugars in aqueous solutions are
 185 kosmotropes whereas the components forming the [Ch]Cl:U and [Ch]Cl:Gly (choline
 186 chloride, urea, and glycerol) are chaotrope solutes.

187 Table 2

188 Calculated properties for *myo*-inositol in pure water and DES ([Ch]Cl:U or [Ch]Cl:Gly)
 189 aqueous solutions at $p = 99.0$ kPa, at several temperatures, T , and at DES molality, m_A .
 190 The viscosity B -coefficients are from equation 1, the corresponding standard deviations
 191 (equation S.2, supplementary material), $\sigma(\eta_r)$, and the temperature coefficients,
 192 (dB/dT) . The hydration numbers, n_h , are from equation 3.

| T / K | $m_A / \text{mol} \cdot \text{kg}^{-1}$ | $B \cdot 10^3 / \text{m}^3 \cdot \text{mol}^{-1}$ | $\sigma(\eta_r)$ | $\left(\frac{dB}{dT}\right) \cdot 10^3 / \text{m}^3 \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$ | n_h |
|----------------|---|---|------------------|--|-------|
|----------------|---|---|------------------|--|-------|

Myo-inositol in aqueous solution

| | | | | | | |
|--------|---|--------|-----------|--------|-----------|------|
| 293.15 | 0 | 0.4879 | (±0.0019) | 0.0002 | -0.0024 | 5.18 |
| 298.15 | | 0.4707 | (±0.0021) | 0.0003 | (±0.0002) | 4.76 |
| 303.15 | | 0.4598 | (±0.0026) | 0.0003 | | 4.48 |
| 308.15 | | 0.4464 | (±0.0018) | 0.0002 | | 4.14 |
| 313.15 | | 0.4410 | (±0.0017) | 0.0002 | | 3.98 |
| 318.15 | | 0.4244 | (±0.0037) | 0.0005 | | 3.57 |

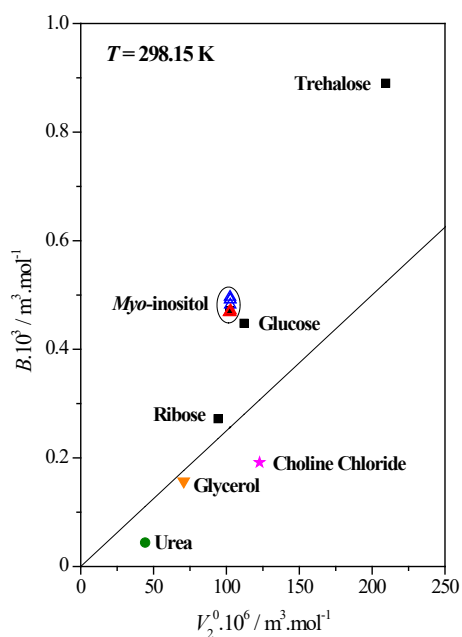
Myo-inositol in aqueous [Ch]Cl:U solutions

| | | | | | | |
|--------|--------|--------|-----------|--------|-----------|------|
| 293.15 | 0.1109 | 0.5149 | (±0.0050) | 0.0007 | -0.0027 | 5.72 |
| 298.15 | | 0.4963 | (±0.0052) | 0.0007 | (±0.0002) | 5.29 |
| 303.15 | | 0.4788 | (±0.0045) | 0.0006 | | 4.86 |
| 308.15 | | 0.4668 | (±0.0042) | 0.0005 | | 4.57 |
| 313.15 | | 0.4585 | (±0.0072) | 0.0009 | | 4.34 |
| 318.15 | | 0.4436 | (±0.0070) | 0.0009 | | 3.97 |
| 293.15 | 0.2219 | 0.5108 | (±0.0036) | 0.0005 | -0.0032 | 5.60 |
| 298.15 | | 0.4916 | (±0.0031) | 0.0004 | (±0.0003) | 5.15 |
| 303.15 | | 0.4742 | (±0.0064) | 0.0008 | | 4.74 |
| 308.15 | | 0.4504 | (±0.0021) | 0.0003 | | 4.18 |
| 313.15 | | 0.4493 | (±0.0069) | 0.0009 | | 4.12 |
| 318.15 | | 0.4284 | (±0.0045) | 0.0006 | | 3.62 |
| 293.15 | 0.3833 | 0.5023 | (±0.0023) | 0.0003 | -0.0027 | 5.36 |
| 298.15 | | 0.4918 | (±0.0048) | 0.0006 | (±0.0002) | 5.10 |
| 303.15 | | 0.4719 | (±0.0040) | 0.0005 | | 4.64 |
| 308.15 | | 0.4599 | (±0.0061) | 0.0008 | | 4.35 |
| 313.15 | | 0.4530 | (±0.0070) | 0.0009 | | 4.15 |
| 318.15 | | 0.4316 | (±0.0054) | 0.0007 | | 3.64 |

Myo-inositol in aqueous [Ch]Cl:Gly solutions

| | | | | | | |
|--------|--------|--------|-----------|--------|-----------|------|
| 293.15 | 0.5081 | 0.4952 | (±0.0018) | 0.0002 | -0.0022 | 5.18 |
| 298.15 | | 0.4821 | (±0.0028) | 0.0004 | (±0.0001) | 4.86 |
| 303.15 | | 0.4693 | (±0.0025) | 0.0003 | | 4.55 |

| | | | | | | |
|--------|--------|--------|-----------|--------|-----------|------|
| 308.15 | | 0.4635 | (±0.0015) | 0.0002 | | 4.39 |
| 313.15 | | 0.4451 | (±0.0038) | 0.0005 | | 3.96 |
| 318.15 | | 0.4403 | (±0.0044) | 0.0006 | | 3.81 |
| 293.15 | 0.1252 | 0.4809 | (±0.0020) | 0.0003 | -0.0024 | 5.01 |
| 298.15 | | 0.4682 | (±0.0020) | 0.0003 | (±0.0002) | 4.69 |
| 303.15 | | 0.4509 | (±0.0029) | 0.0004 | | 4.28 |
| 308.15 | | 0.4395 | (±0.0032) | 0.0004 | | 3.99 |
| 313.15 | | 0.4280 | (±0.0035) | 0.0005 | | 3.70 |
| 318.15 | | 0.4226 | (±0.0036) | 0.0005 | | 3.53 |
| 293.15 | 0.2538 | 0.4839 | (±0.0028) | 0.0004 | -0.0027 | 5.01 |
| 298.15 | | 0.4685 | (±0.0023) | 0.0003 | (±0.0002) | 4.63 |
| 303.15 | | 0.4500 | (±0.0021) | 0.0003 | | 4.19 |
| 308.15 | | 0.4351 | (±0.0032) | 0.0004 | | 3.82 |
| 313.15 | | 0.4246 | (±0.0033) | 0.0004 | | 3.53 |
| 318.15 | | 0.4177 | (±0.0035) | 0.0005 | | 3.32 |
| 293.15 | 0.3742 | 0.4877 | (±0.0023) | 0.0003 | -0.0027 | 5.05 |
| 298.15 | | 0.4682 | (±0.0020) | 0.0003 | (±0.0002) | 4.57 |
| 303.15 | | 0.4538 | (±0.0019) | 0.0003 | | 4.21 |
| 308.15 | | 0.4385 | (±0.0031) | 0.0004 | | 3.81 |
| 313.15 | | 0.4277 | (±0.0030) | 0.0004 | | 3.51 |
| 318.15 | | 0.4191 | (±0.0039) | 0.0005 | | 3.24 |
| 293.15 | 0.4986 | 0.4860 | (±0.0014) | 0.0002 | -0.0027 | 4.98 |
| 298.15 | | 0.4714 | (±0.0029) | 0.0004 | (±0.0002) | 4.59 |
| 303.15 | | 0.4581 | (±0.0021) | 0.0003 | | 4.23 |
| 308.15 | | 0.4399 | (±0.0027) | 0.0003 | | 3.76 |
| 313.15 | | 0.4262 | (±0.0034) | 0.0004 | | 3.39 |
| 318.15 | | 0.4212 | (±0.0036) | 0.0005 | | 3.18 |



194

195 **Fig. 5.** Viscosity B -coefficients, B , against the standard partial molar volumes of the
 196 solute, V_2^0 , at $T=298.15$ K. Solid symbols, several compounds in aqueous solutions
 197 [38,44,45,50]; \triangle , *myo*-inositol in aqueous [Ch]Cl:U solutions; \triangle , *myo*-inositol in
 198 aqueous [Ch]Cl:Gly solutions; line, B_{size} .

199 The hydration numbers (Table 2) were lower than those estimated from
 200 volumetric data [35] using the Pasynski method. This result is usual due to the hydrate
 201 compressibility is despised in this method [51,52]. The highest values are found for the
 202 mixtures with [Ch]Cl:U, which suggests that, in this system, the number of solvent
 203 molecules disturbed by the solute is greater. In relation to the effect of the DES
 204 concentration on this parameter, n_h decreases slightly when m_A increases for [Ch]Cl:U
 205 solutions and remains practically constant in those containing [Ch]Cl:Gly. We have
 206 calculated the hydration number average values, \bar{n}_h , in our working composition range.
 207 The \bar{n}_h values decrease with T increasing (Fig. S2) following a type-Arrhenius equation:

$$\bar{n}_h = A \exp(E_a/RT) \quad (4)$$

208 where A and E_a are the fitting parameters (Table 3), R is the gas constant, and T is the
 209 temperature. The A pre-exponential factor indicates the hydration number only due to the
 210 geometric factor since the interactions become negligible when $T \rightarrow \infty$. The highest
 211 energetic barrier to overcome for the hydration process of the *myo*-inositol, E_a , is
 212 obtained when the solvent contains [Ch]Cl:Gly. The other two systems show similar
 213 energies. The higher the E_a value the stronger intermolecular interactions. Again, results
 214 suggest that the [Ch]Cl:U presence favours the hydration structure more than [Ch]Cl:Gly,
 215 and the mixtures containing this latter DES have the greatest solute co-solute interactions.
 216 Anyway, the calculated values were small, indicating stable hydration structures in all
 217 cases.

218 **Table 3**

219 Arrhenius fitting parameters (equation 4) for *myo*-inositol in pure water and DES
 220 ([Ch]Cl:U or [Ch]Cl:Gly) aqueous solutions.

| Solvent | A | $E_a / \text{kJ}\cdot\text{mol}^{-1}$ | R^2 |
|--------------------|--------|---------------------------------------|-------|
| Pure water | 0.0566 | 11.008 | 0.990 |
| [Ch]Cl:U + water | 0.0519 | 11.365 | 0.995 |
| [Ch]Cl:Gly + water | 0.0229 | 13.144 | 0.998 |

221

222 3.3. Activation parameters of viscous flow

223 Thermodynamic parameters of the viscous flow can be obtained from the viscosity
 224 B -coefficients [53]: the Gibbs free energy of activation for viscous flow per mole of
 225 solvent, $\Delta\mu_1^{0\ddagger}$; the Gibbs free energy of activation per mole of solute, $\Delta\mu_2^{0\ddagger}$; the standard
 226 partial molar entropy of activation for viscous flow, $\Delta S_2^{0\ddagger}$; and the standard partial molar

227 enthalpy of activation for viscous flow, $\Delta H_2^{0\ddagger}$. These parameters are given in Table 4 and
 228 the equations used are the following:

$$\Delta\mu_1^\ddagger = RT \ln (\eta_1 V_1 / h N_A) \quad (5)$$

$$\Delta\mu_2^\ddagger = \Delta\mu_1^\ddagger + \frac{RT}{V_1} (B + V_2^0 - V_1) \quad (6)$$

$$\Delta S_2^\ddagger = -d(\Delta\mu_2^\ddagger)/dT \quad (7)$$

$$\Delta H_2^\ddagger = \Delta\mu_2^\ddagger + T\Delta S_2^\ddagger \quad (8)$$

229 where η_1 is the solvent (water or DES+water) viscosity; V_2^0 and V_1 are the standard partial
 230 molar volume of the solute and the solvent molar volume [35], respectively; h is the
 231 Planck constant; N_A is the Avogadro number; R is the gas constant; and T is the
 232 temperature.

233 $\Delta\mu_1^\ddagger$ and $\Delta\mu_2^\ddagger$ calculated data are positive and decrease with increasing
 234 temperature. Regarding the effect of the DES concentration, $\Delta\mu_1^\ddagger$ increases slightly and
 235 $\Delta\mu_2^\ddagger$ decreases when m_A increases. According to the transition state theory of relative
 236 viscosity [53], $(\Delta\mu_2^\ddagger - \Delta\mu_1^\ddagger)$ values indicate the change in the activation energy when one
 237 mole of solvent is replaced by one mole of solute at infinity dilution. Then, if $\Delta\mu_2^\ddagger > \Delta\mu_1^\ddagger$,
 238 as this work, the ground state is the favoured status from the free energy point of view;
 239 i.e. solute-solvent interactions are stronger than in the transition state. Furthermore, the
 240 higher $\Delta\mu_2^\ddagger$ value the higher structure-making tendency of the solute. Again, our results
 241 indicate that the *myo*-inositol in ([Ch]Cl:U+water) solvent is the best structure-making.
 242 Finally, it is observed that the formation of the transition state is a process that involves
 243 a bond breaking and increased disorder as indicated by the positives values of ΔS_2^\ddagger and
 244 ΔH_2^\ddagger . These parameters are higher in the mixtures with [Ch]Cl:U.

245 **Table 4**

246 Activation parameters of viscous flow (free energy of activation per mole of solvent, $\Delta\mu_1^\ddagger$,
 247 free energy of activation per mole of solute, $\Delta\mu_2^\ddagger$, enthalpy of activation, ΔH_2^\ddagger , and
 248 entropy of activation, $T\Delta S_2^\ddagger$) for *myo*-inositol in pure water or DES ([Ch]Cl:U or
 249 [Ch]Cl:Gly) aqueous solutions at $p = 99.0$ kPa, at several temperatures, T , and DES
 250 molality, m_A .

| T / K | $m_A / \text{mol}\cdot\text{kg}^{-1}$ | $\Delta\mu_1^{0\ddagger} / \text{kJ}\cdot\text{mol}^{-1}$ | $\Delta\mu_2^\ddagger / \text{kJ}\cdot\text{mol}^{-1}$ | $\Delta H_2^\ddagger / \text{kJ}\cdot\text{mol}^{-1}$ | $T\Delta S_2^\ddagger / \text{kJ}\cdot\text{mol}^{-1}$ |
|--|---------------------------------------|---|--|---|--|
| <i>Myo</i> -inositol in aqueous solution | | | | | |
| 293.15 | 0 | 9.29 | 86.46 | 120.73 | 34.27 |
| 298.15 | | 9.16 | 85.29 | 120.14 | 34.85 |
| 303.15 | | 9.04 | 84.90 | 120.34 | 35.44 |
| 308.15 | | 8.94 | 84.13 | 120.15 | 36.02 |
| 313.15 | | 8.84 | 84.42 | 121.03 | 36.61 |
| 318.15 | | 8.75 | 83.05 | 120.24 | 37.19 |
| <i>Myo</i> -inositol in aqueous [Ch]Cl:U solutions | | | | | |
| 293.15 | 0.1109 | 9.32 | 89.75 | 136.51 | 46.76 |
| 298.15 | | 9.20 | 88.44 | 136.00 | 47.55 |
| 303.15 | | 9.09 | 87.21 | 135.56 | 48.35 |
| 308.15 | | 8.98 | 86.63 | 135.78 | 49.15 |
| 313.15 | | 8.87 | 86.53 | 136.48 | 49.95 |
| 318.15 | | 8.80 | 85.43 | 136.17 | 50.74 |
| 293.15 | 0.2219 | 9.36 | 88.76 | 155.39 | 66.63 |
| 298.15 | | 9.24 | 87.38 | 155.15 | 67.77 |
| 303.15 | | 9.13 | 86.14 | 155.05 | 68.91 |
| 308.15 | | 9.02 | 83.93 | 153.97 | 70.04 |
| 313.15 | | 8.92 | 84.79 | 155.97 | 71.18 |
| 318.15 | | 8.84 | 82.80 | 155.12 | 72.32 |
| 293.15 | 0.3833 | 9.41 | 87.02 | 134.33 | 47.31 |
| 298.15 | | 9.30 | 86.82 | 134.94 | 48.12 |
| 303.15 | | 9.18 | 85.26 | 134.18 | 48.93 |
| 308.15 | | 9.07 | 84.66 | 134.39 | 49.74 |
| 313.15 | | 8.98 | 84.76 | 135.30 | 50.54 |
| 318.15 | | 8.91 | 82.73 | 134.08 | 51.35 |

| | | | | | |
|--------|--------|------|-------|--------|-------|
| 293.15 | 0.5081 | 9.45 | 85.63 | 112.63 | 27.00 |
| 298.15 | | 9.34 | 85.06 | 112.52 | 27.46 |
| 303.15 | | 9.23 | 84.46 | 112.38 | 27.92 |
| 308.15 | | 9.12 | 84.74 | 113.12 | 28.38 |
| 313.15 | | 9.03 | 83.20 | 112.04 | 28.84 |
| 318.15 | | 8.95 | 83.50 | 112.80 | 29.30 |

Myo-inositol in aqueous [Ch]Cl:Gly solutions

| | | | | | |
|--------|--------|------|-------|--------|-------|
| 293.15 | 0.1252 | 9.38 | 84.89 | 120.88 | 36.00 |
| 298.15 | | 9.26 | 84.35 | 120.97 | 36.61 |
| 303.15 | | 9.14 | 83.08 | 120.31 | 37.23 |
| 308.15 | | 9.03 | 82.53 | 120.37 | 37.84 |
| 313.15 | | 8.93 | 81.92 | 120.38 | 38.45 |
| 318.15 | | 8.85 | 82.16 | 121.22 | 39.07 |
| 293.15 | 0.2538 | 9.46 | 84.74 | 131.47 | 46.73 |
| 298.15 | | 9.35 | 83.85 | 131.37 | 47.53 |
| 303.15 | | 9.23 | 82.44 | 130.76 | 48.32 |
| 308.15 | | 9.12 | 81.43 | 130.55 | 49.12 |
| 313.15 | | 9.02 | 81.02 | 130.94 | 49.92 |
| 318.15 | | 8.94 | 81.05 | 131.77 | 50.71 |
| 293.15 | 0.3742 | 9.54 | 84.68 | 129.24 | 44.56 |
| 298.15 | | 9.42 | 83.32 | 128.64 | 45.32 |
| 303.15 | | 9.31 | 82.50 | 128.58 | 46.08 |
| 308.15 | | 9.19 | 81.51 | 128.35 | 46.84 |
| 313.15 | | 9.09 | 81.06 | 128.66 | 47.60 |
| 318.15 | | 9.02 | 80.91 | 129.27 | 48.36 |
| 293.15 | 0.4986 | 9.62 | 83.88 | 125.04 | 41.16 |
| 298.15 | | 9.50 | 83.22 | 125.08 | 41.86 |
| 303.15 | | 9.39 | 82.62 | 125.18 | 42.56 |
| 308.15 | | 9.27 | 81.28 | 124.54 | 43.26 |
| 313.15 | | 9.17 | 80.47 | 124.44 | 43.97 |
| 318.15 | | 9.10 | 80.88 | 125.55 | 44.67 |

251 Standard uncertainties, u , are: $u(m_A)=0.0001 \text{ mol}\cdot\text{kg}^{-1}$; $u(T)=0.01 \text{ K}$; $u(p)=0.5 \text{ kPa}$.

252

253

254

255 **4. Conclusions**

256 The viscosity is an important property for the industrial processes design. In this paper,
257 viscosity data of *myo*-inositol in pure water, and in [Ch]Cl:U and [Ch]Cl:Gly aqueous
258 solutions are presented. The measurements were performed at $p = 99.0$ kPa and at six
259 temperatures from 293.15 to 318.15 K. From experimental data, other properties were
260 calculated and the interactions were evaluated.

261 The B -coefficient values and its variation with the temperature indicates that the *myo*-
262 inositol is a structure-maker in all the mixtures studied. The greatest solute hydration
263 numbers are found in the system containing [Ch]Cl:U. The mixtures with [Ch]Cl:Gly
264 exhibits the strongest interactions. From activation parameters of viscous flow, we obtain
265 that the ground state is the favoured status.

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270 **Appendix A. Supplementary data**

271 Supplementary data related to this paper can be found in version online. Kinematic
272 viscosities, ν , and dynamic viscosities, η . Compounds chemical structures. Arrhenius plot
273 for the hydration number.

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