1	Ambient mass spectrometry as a tool for a rapid and simultaneous determination of
2	migrants coming from a bamboo-based biopolymer packaging.
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17 Abstract

New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboobased biopolymer to ethanol 10% (v/v), acetic acid 3% (w/v) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semivolatile compounds were analyzed by gas chromatography-mass spectrometry (GC-MS). Twenty-five compounds were detected. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra-performance

liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve 25 non-volatile compounds were detected in migration solutions, mainly melamine and its 26 derivatives, coming from polymer resins present in the biopolymer. Melamine migration was 27 higher than 50 mg/Kg in the third sequential migration test. Finally, the migration samples 28 were analyzed by DART-SVP (direct analysis in real time coupled to standardized voltage 29 and pressure). This methodology was able to detect simultaneously the main volatile and non-30 31 volatile migrants and their adducts in a very rapid and effective way and is shown as a promising tool to test the safety and legal compliance of food packaging materials. 32

33 Keywords: bamboo biopolymer; DART; melamine; migration; food contact material

34 1. Introduction

There is a great demand for biopolymers in the sector of food contact materials 35 manufacturing. This is because biopolymers are a green alternative to the traditional 36 packaging materials used in the food industry, especially those which are abundant, 37 renewable, biodegradable, and biocompatible (Khlestkin, Peltek, & Kolchanov, 2018). 38 Biopolymers can be classified into two groups, polymers produced from biological products 39 that can be extracted from biomass or produced in fermentation processes, such as 40 carbohydrates, proteins or lipids; and biodegradable and/or compostable polymers (Aznar, 41 Ubeda, Dreolin, & Nerín, 2019; Geueke, 2014; Maisanaba et al., 2018). The addition of 42 additives to the biopolymers is necessary in order to improve their physico-chemical 43 44 properties. These additives can be for example: polyols, used as non-volatile plasticizers (e.g., glycerol, glycol, and sorbitol); and resins, that mold the material (e.g., urea, melamine, 45 melamine formaldehyde, and amines) (Eckardt, Kubicova, & Simat, 2018; Geueke, 2013). 46 Surprisingly, melamine and other resins are neither biodegradable or come from natural 47 48 sources (Chien et al., 2011; Geueke, 2013).

In recent years, food packaging industries have been highly innovative in the production of 49 new biopolymers derived from various natural resources, such as starch, cellulose, bamboo, 50 and chitosan. Among them, bamboo-base biopolymers are of enormous importance. This 51 fibre is attractive as a natural-based raw material, since it is economical, eco-friendly and 52 biodegradable (Jena, 2018; Xie, Zhou, & Yan, 2019). Bamboo plants are easily available due 53 to its very short life cycle and because bamboo timber can be harvested multiple times from a 54 55 single planting, which makes its use very sustainable. Bamboo-based biopolymers have better mechanical properties than other biomaterials, such as a good impact resistance, high 56 57 durability and crack resistance, and good flexural properties (Xie et al., 2019). As any food packaging material or food contact article, the biopolymers must be evaluated to confirm 58 their acceptability and safety. The bamboo-base biomaterials can contain other resins and 59 also non intentionally added substances (NIAS), such as impurities from raw materials, 60 degradation compounds or novel substances coming from the reaction between different 61 reagents (Xu, Xiong, Zhao, Xiang, & Wu, 2020). These compounds, as well as those 62 additives intentionally added, are present in the packaging and could migrate to the food. 63

Migration tests are required in order to guarantee the consumers safety, food preservation and 64 organoleptic properties (Bradley, 2010). These tests require specific conditions of 65 66 temperature, time and simulants, which should be selected according to the intended use of the material. In the specific migration tests, compounds previously identified in the material 67 as well as new formed compounds can be detected (Nerin, Alfaro, Aznar, & Domeño, 2013). 68 Pure biopolymers are not specifically included in the European plastics regulation and only 69 the frame regulation 1935/2004/CEE applies. However, if they contain some resin or 70 conventional plastic, the regulation on plastics should be applied. European legislation on 71 72 food contact plastics (Regulation No 10/2011/EU) establishes a positive list with substances

that can be used in the manufacturing process and also their specific migration limits (Osorio,
Dreolin, Aznar, Nerín, & Hancock, 2019).

Since the migrants can be volatile as well as non-volatile compounds, different technologies should be applied in order to have a global view of the safety of the material. Gas chromatography can be applied to the separation of the most volatile and semi-volatile compounds (Biedermann & Grob, 2019) and liquid chromatography to the less volatile ones. Both of them coupled to mass spectrometry detection will allow the identification of the NIAS present in the packaging material. Ambient mass spectrometry techniques can be also used to get a quick confirmation of the presence/absence of the identified compounds.

Ambient mass spectrometry (AMS) or ambient ionization techniques (AMI) are ionization 82 sources used in mass spectrometry for direct and rapid analysis of compounds present in solid 83 or liquid samples (Black, Chevallier, & Elliott, 2016; Lu et al., 2018). Additionally, AMS has 84 85 been utilized as screening method in food safety analysis, criminal investigation, environmental test and other different analytical objectives (Gross, 2014; Lennert & Bridge, 86 2019; Zhang et al., 2018). DESI-MS (Desorption ElectroSpray Ionization Mass 87 Spectrometry) was the first AMS technique developed. Since then, other techniques such as 88 direct analysis in real time (DART), extractive electrospray ionization (EESI), desorption 89 atmospheric pressure chemical ionization (DAPCI), dielectric-barrier-discharge ionization 90 (DBDI) or low-temperature plasma (LTP) have been designed (Barnett & Zhang, 2018). 91 92 AMS techniques had been previously used in the study of food packaging materials by other 93 groups. For example, Bentayeb et al. determined the compounds present due to print set-off process (Bentayeb et al., 2012; ten Dam et al., 2016) while Aznar et al. analyzed the 94 distribution of ink components in a packaging material and Rothenbacher et al. studied the 95 96 plasticizers in poly(vinyl chloride) (PVC) (Aznar, Alfaro, Nerín, Jones, & Riches, 2016).

Direct analysis in real time (DART) is one of the most popular ambient pressure ionization 97 methods. In this technique, the molecules are ionized by excited helium molecules and 98 adducts, mainly protonated/deprotonated molecular ions, are commonly formed (Black et al., 99 2016). Some of its main advantages are: the possibility of direct sampling at ambient 100 conditions; to generate ions from liquid or solid samples; to be simple to operate and to have 101 a rapid analysis speed (acquisition time < 60 s) compared to UPLC and GC-MS methods 102 (Nerin et al., 2013). DART-SVP technique has diverse applications such as food quality and 103 safety control, drug screening, contamination analysis and environmental monitoring (Barnett 104 105 & Zhang, 2018; Djelal, Cornée, Tartivel, Lavastre, & Abdeltif, 2017; Lennert & Bridge, 2018). 106

In the present study, the migration from a bamboo-based biopolymer intended for food contact to different food simulants was evaluated. Volatile, semi-volatile and non-volatile compounds were firstly identified by GC-MS and UPLC-Q/ToF. Additionally, DART-SVP was used as a tool to assess the presence of all potential migrants in a very short analysis time.

112 **2.** Materials and methods

113 2.1. Chemicals and Reagents

Melamine 99% [108-78-1] (IUPAC name: 1,3,5-triazine-2,4,6-triamine) was from Sigma–
Aldrich (Madrid, Spain). Ethanol absolute (HPLC grade), methanol (UHPLC-MS grade),
acetic acid (HPLC grade) were supplied by Scharlau (Setmenat, Spain) for the analysis in
GC-MS and UPLC-Q/ToF. Ethanol absolute (HPLC grade) supplied by Merck (Darmstadt,
Germany) for the analysis in DART-SVP. Ultra-pure water was obtained from Millipore
Milli-Q system (Billerica, MA, USA). The nitrogen evaporator was a TECHNE sample

120 concentrator (Cole-Parmer Ltd., UK). SPME fibers were purchased at Supelco (Bellefonte,121 PA, USA).

122 2.2. Samples

Bamboo-based biopolymer samples were purchased at a local supermarket in the form ofcups, dishes and jugs. All of these were monolayer materials.

125 2.3. Migration assays

126 Migration assays were carried out by total immersion of the sample (5 cm x 1 cm) into 20 mL of the simulant. The process was established in accordance with the European legislation on 127 food contact materials (Regulation No 10/2011/EU) (European Commission, 2011a). Three 128 simulants were evaluated: ethanol 10% (v/v) (EtOH 10%) (simulant A), acetic acid 3% (w/v) 129 (AcH 3%) (simulant B) and ethanol 95% (v/v) (EtOH 95%) (simulant D2 substitute). Overall 130 migration studies were performed during 2 hours at 70 °C. The overall simulant solutions 131 were evaporated to dryness at 110 °C. Overall migration was calculated by weighting the dry 132 residue. Specific migration was performed during 6 hours at 70 °C. Since the food contact 133 134 materials of this study were intended for repeated use, the migration tests were performed three consecutive times. The assays were carried out in triplicate for each sample and a blank. 135

136 2.4. Analysis by GC-MS

The analyses of volatile and semi-volatile compounds were carried out using a gas chromatograph 6890N equipped with an electron ionization ion source operating at 70 eV, and coupled to a quadrupole mass spectrometry detector 5975D (Agilent Technologies. Santa Clara, CA). It was set in SCAN acquisition mode (50 - 450 m/z). The transfer line heater was set at 280 °C. The autosampler was a Combi PAL (CTC Analytics, Zwingen, Switzerland). The injector was used in two modes. Liquid injection for migration samples in EtOH 95%, 1

µL of liquid samples was injected at 250 °C in splitless mode. SPME injection was used for 143 aqueous migration samples (AcH 3% and EtOH 10%). The stationary phase of 144 polydimethylsiloxane/divinylbenzene/carboxen (PDMS/DVB/CAR 50/30 µm) was selected. 145 The migration samples were conditioned for 2 min at 80 °C. Subsequently, the volatile and 146 semi-volatile compounds were extracted by fiber inmersion at 80 °C and 500 rpm agitation 147 during 15 min and finally SPME fiber was desorbed at 250 °C for 2 min and. The 148 149 chromatographic separation was performed on a HP-5MS column (30 m length \times 0.25 mminner diameter \times 0.25 µm film thickness). The oven temperature program was: 40 °C held 150 for 3 min, ramp 10 °C min⁻¹ to 300 °C and held for 2 min. Helium was used as carrier gas at a 151 constant flow of 1 mL min⁻¹. The SPME extraction process in biopolymer samples was 152 optimized in a previous work (Osorio, Aznar, & Nerín, 2019). 153

154 2.5. Analysis by UPLC-Q/ToF

The analyses of the non-volatile compounds present in migration solutions were performed 155 using an ACQUITY UPLC chromatograph (Milford, MA, USA). Flow rate was 0.3 mL min⁻ 156 ¹. Injection volume was 10 μ L. An UPLC BEH C18 column (Waters) of 2.1 \times 100 mm, 1.7 157 158 µm particle size was used at a temperature of 35 °C. Two mobile phases were used for the separation: (A) water with 0.1% formic acid and (B) methanol with 0.1% formic acid. 159 Chromatography was performed using the following gradient elution: initial composition 160 161 98/2 (phase A/ phase B), and at eight min it was changed to 0/100 (phase A/ phase B) with two additional minutes at the final composition. 162

UPLC system was coupled to a Xevo G2 QTOF mass spectrometer from Waters (Milford,
MA, USA) with an ESI probe. The conditions of analysis were: positive ionization (ESI+),
sensitivity mode, capillary voltage 3.0 kV, sampling cone voltage 30V, extraction cone 3 V,
source temperature 150 °C, desolvation temperature 450 °C, cone gas flow rate of 20 L h⁻¹,

and desolvation gas flow rate of 500 L h^{-1} . Acquisition was carried out in MSE mode in a mass range between 50 and 1200 m/z. The chromatogram was acquired at low and high collision energy (CE) in the collision cell.

170 2.6. Analysis by DART-SVP

A direct analysis in real time (DART) couple to Standardised Voltage and Pressure (SVP) 171 100 ion source (IonSense, Saugus, MA) was coupled to an Acquity QDa single quadrupole 172 mass spectrometer (Waters, Wilmslow, UK) via a Vapur interface (IonSense, Saugus, MA). 173 174 The DART-SVP and Acquity QDa were operated in positive ion mode. The DART-SVP was operated with helium (grade A) in running mode and nitrogen in standby mode. The DART-175 SVP was operated at several different temperatures between 150 °C and 450 °C, the ion-176 177 source grid voltage was set to 350 V. The mass spectrometer was operated with the desolvation line temperature set at 250 °C, heat block 350 °C, interface voltage 4.5 kV and 178 50-1000 Da scan range. The mass spectrometer was controlled using MassLynx v4.1 179 SCN888 (Waters, Wilmslow, UK). Data were analyzed by MassLynx v4.1. 180

Manual sample injection mode was used. Three microliters of the migration solution were 181 pipette-spotted directly onto the Quick Strip card in the position one. Then, Quick Strip card 182 was simply mounted on the sampling rail. Further, the sample came in contact with the He 183 stream from the DART ion source outlet. Even though the three simulants were tested, only 184 data from EtOH 95% are included in the manuscript. In the other two simulants its high water 185 content provided low quality mass spectra. In DART-SVP, atmospheric moisture is ionized 186 by helium in the 2³S state with extremmely high efficiency. However, the formation of 187 protonated water clusters is likely to occur from the water present in the samples, while 188 metastable helium atoms are unlikely to survive. For this reason, it has found that moisture 189 190 should be minimized to avoid competing reactions (Cody, 2009).

In GC-MS analysis, the chromatograms and mass spectra were acquired and processed with MSD ChemStation software version F.01.03 from Agilent Technologies. NIST Standard Reference Database (2018) was used as mass spectra library for compounds identification.
Only Match values above 800 were considered acceptable for a candidate confirmation.

In UPLC-Q/ToF, the mass data were analysed with MassLynx software v4.1 from Waters 196 (Milford, MA, USA). Data were acquired in MS^E mode, where 2 functions (low and high 197 energy) were acquired simultaneously. Mass spectra obtained in function 1 provided 198 information about the elemental composition of the precursor ion and the mass spectra in 199 200 function 2 provided information about the elemental composition of the fragment ions. In UPLC - Q/ToF identification is a more complex process, since there are not spectral libraries. 201 202 In this case, a structural elucidation of the molecules is necessary. For this purpose, the first step was to determine the elemental composition of the precursor ion, those formulas with the 203 lowest mass error (alwayas below 10 ppm) and the highest isotopic fit were selected. These 204 formulas were introduced in a chemical databases, such as [www. chemspider.com] or 205 [www.scifinder.com] and the possible chemical structures were searched. The criteria for 206 selecting a candidate were based on previous knowledge about the sample together with a 207 chemical background. Finally, the MassFragment® software was used to evaluate if the 208 fragment ions detected in function 2 could fit with the breakage of the proposed candidate. 209 Those candidates with the best match were selected as final candidates (Nerin, Alfaro, Aznar, 210 & Domeño, 2013). In the case of the analysis by DART-SVP, the aim was to determine 211 possible adducts of compounds previously identified by GC-MS or UPLC-MS. The DART-212 SVP mass spectra were acquired with MassLynx SCN888T software and processed with 213 MassLynx software v4.1 214

215 **3. Results and discussion**

The results showed that overall migration was much higher than in other polymers, close to the Overall Migration Limit (OML) of 60 mg kg⁻¹ established by Regulation EU/10/2011 (European Commission, 2011a) in some simulants. The values found for the different simulants were as follows: 50.6 ± 9.2 mg kg⁻¹ in EtOH 10%; 13.2 ± 3.2 mg kg⁻¹ in AcH 3% and 48.5 ± 4.4 mg kg⁻¹ in EtOH 95%. Specific migration results are shown below for each technique.

3.1. Volatile and semi-volatile compounds present in migration from a bamboo-basedbiopolymer.

Table 1 shows the compounds identified with their retention times, their molecular formula 224 and their presence in the different simulants after the migration tests. A total of twenty-five 225 compounds were identified by comparing their mass spectra with the NIST Standard 226 227 Reference Database (2018). The identified compounds were checked in the EU/10/2011 positive list (European Commission, 2011a), to confirm if they were authorized and their 228 specific migration limit. Many compounds detected were non-listed substances and among 229 them, only a 2,6,10-trimethyl dodecane had a NOAEL value (1000 mg kg⁻¹day⁻¹) (Agency 230 United States Environmental Protection, 2019). Therefore, their theoretical toxicity level was 231 established according to the TTC (threshold of toxicological concern) and Cramer rules for 232 each compound (Dewhurst & Renwick, 2013; Szczepańska et al., 2018). Table 1 shows the 233 theoretical classification of toxicity for the non listed compounds found. 234

AcH 3% was the food simulant with the highest number of migrants (15), compared to EtOH 10% (6) and EtOH 95% (6) (Supplementary material 1). Most of the identified compounds were alkanes (Jiong, Fusheng, Chunhong, Mao, & Jianquan, 2014). These compounds are commonly used as raw materials in the production of polymers but they might also come

from the degradation of the material. Oxidation can take place because of the interactions 239 between the polymeric material and the oxygen during the manufacture of the material 240 (García Ibarra, Rodríguez Bernaldo de Quirós, Paseiro Losada, & Sendón, 2019). According 241 to Cramer rules, the identified alkanes belong to class I, that means to low toxicity, while 242 class II and class III are of medium and high toxicity respectively. Four compounds were 243 classified as class III: methyl N-hydroxybenzenecarboximidate and three phytosterols (3β-244 245 ergost-5-en-3-ol, clionasterol and arundoin). Four phytosterols, stigmasterol, were also detected and classified as class II. Phytosterols, 3β-ergost-5-en-3-ol, stigmasterol, clionasterol 246 247 and arundoin, were identified only in EtOH 95% food simulant. The presence of phytosterols in young bamboo shoots had been previously demonstrated (Nongdam & Tikendra, 2014). 248 Therefore, these compounds could come from the bamboo used as base material (Moreau et 249 al., 2018). According to the toxicological assays performed by Le Goff et al. and Mea et al., 250 phytosterols do not have genotoxic potential (Le Goff et al., 2019; Lea, Hepburn, Wolfreys, 251 & Baldrick, 2004). In contrast, phytosterols of bamboo shoot reduces fat and cholesterol 252 levels of blood, and they can inhibit the production of carcinogens and growth of cancer cells 253 (Nongdam & Tikendra, 2014). 254

3.2. Non-volatile compounds present in migration from a bamboo-based biopolymer

Table 2 shows the non-volatile compounds found in migration solutions from the bamboobased biopolymer, their retention time, their accurate mass, the adduct detected $([M+H]^+ \text{ or} [M+Na]^+)$ and their molecular formula. A total of twelve compounds were detected (Supplementary data 1). The amino acid valine was detected in all food simulants. The presence of valine in bamboo shoots was previously reported by different authors (De Silva et al., 2019; Nongdam & Tikendra, 2014). C. Nirmala et al, reported it as one of the most abundant amino acids in the composition of Phyllostachys manii (juvenile bamboo shoots) (Nirmala, Bisht, Bajwa, & Santosh, 2018). Triethanolamine, commonly used as surfactant,
was also detected. None of these compounds was present in the EU/10/2011 positive list
(European Commission, 2011a). Triethanolamine has a NOAEL value 300 mg kg⁻¹day⁻¹ and
that of valine is 628 mg kg⁻¹day⁻¹ (Agency United States Environmental Protection, 2019).

It was also observed that melamine and eight melamine derivatives were identified in all food simulants. This is because in the manufacture of biopolymers it is common to use a polymeric resin, such as melamine, to improve the mechanical properties of the material.

Melamine has been reported as a common component in the manufacture of laminates,
coatings and mainly, kitchenware utensils (Geueke, 2013; Li, Song, & Wen, 2019).
Melamine derivatives can also be formed from the reaction of residual melamine and food
simulants (Bradley, Castle, Day, & Leak, 2011; Chien et al., 2011; Karthikraj, Bollapragada,
& Kannan, 2018) or during the bamboo based biopolymer manufacture.

Melamine is listed in the Regulation EU/10/2011 with a specific migration limit (SML) of 2.5 275 mg kg⁻¹. For this reason, melamine as well as its derivatives were quantified in all food 276 simulants. Since the material evaluated was intended for repeated used, according to 277 EU/10/2011 operating guidelines, the migration was evaluated over three consecutive 278 migration experiments. The results are presented in figure 1. Melamine was the compound 279 with the highest migration values. In all cases, the migration values were above 2.5 mg kg^{-1} 280 in the first, second and third migration experiments, specially in AcH 3%. Therefore, this 281 bamboo-based biopolymer did not comply with the SMLs established by the Regulations 282 (EU) No 10/2011 and No284/2011. According to these results, the material cannot be 283 considered as bamboo, but melamine with bamboo filler. Then, the Regulation 284/2011 284 285 concerning melamine kitchenware tools applies (European Commission, 2011b). Regarding the food simulants, the highest values were found in the second migration of AcH 3% (144.3 286 \pm 1.1 mg kg⁻¹), followed by EtOH10% (48.8 \pm 3.4 mg kg⁻¹) and EtOH 95% (4.3 \pm 1.0 mg 287

kg⁻¹), suggesting an important effect of acidity and a high water content in the migration
process. The same pattern was observed for all the melamine derivatives analyzed. NHydroxymethylmelamine (MD 1) was the melamine derivative with the highest migration
values.

The acidic medium of the acetic acid simulant could accelerate the hydrolysis reaction of the 292 melamine resin and as a result, provide high migration values (Bradley et al., 2011; Geueke, 293 294 2013). The results also showed that the migration of melamine and its derivatives increased in the second migration experiment and decreased in the third one. This behavior could be 295 attributed to the possible variation in the internal structure of the polymer caused by the 296 297 simulants, which could have modified the diffusion of the compounds though the polymer and thus affecting the migration. Therefore, the addition of the polymeric resin to the bamboo 298 biopolymer improved its mechanical properties but at the same time, entailed a risk to 299 300 consumer's health. In addition, melamine is neither a biopolymer nor biodegradable, what means that these materials, promoted as "bamboo food contact materials" can be considered 301 302 as a fraud to consumers.

303 3.3. DART-SVP analysis of migration samples

DART-SVP is an electric discharge ambient ionisation technique where excited helium atoms
start gas-phase reactions. These reactions result in ions created from atmospheric water-vapor
or other gaseous compounds present (Gross, 2014; Navare, Mayoral, Nouzova, Noriega, &
Fernández, 2010). As the chemical ionization is the same as in APCI (atmospheric pressure
chemical ionization) (Gross, 2014), the formation of adducts according to polarity, molecular
weight or volatility of the species present in the samples is very common.

In this study, the ability to implement a DART-SVP method to quickly determine the mainmigrants and their adducts from bamboo-base biopolymer was investigated. Figure 2 shows a

mass spectrum of an EtOH 95% migration sample. Table 3 shows a total of twenty-six 312 masses detected in the DART mass spectrum and that matched with adducts of compounds 313 that were previously detected in migration solutions by GC-MS or UPLC-MS/QToF. The 314 range of m/z values was between 127.0733 and 291.1033. Only peaks with relative intensity 315 higher than 1% of the base peak were considered. The table shows the main adduct ion 316 detected as well as its m/z and relative intensity. In addition, other adducts identified and its 317 318 relative intensity for each of the compounds are shown. The presence of other adducts confirmed the candidates proposed. 319

Regarding the ions detected, adducts such as M^{+} , $[M+H]^{+}$, $[M+N]^{+}$, $[M-H+O]^{+}$ and $[M+H-321 H_2O]^{+}$ were observed with major relative intensity. Oxygen, water and ammonia species were detected in the environment (blank spectrum mass), therefore the different adducts identified were the interaction products between gaseous species of the atmosphere and molecular ions from the sample. Other adducts detected were M^{+} , $[M+H]^{+}$, $[M-H+O]^{+}$, $[M+H+O]^{+}$, $[M+NH_4]^{+}$ and $[M-H+O_2]^{+}$.

In this technique the analytes generate different adducts according to the polarity of specie: 326 [M+H]⁺, [M-H+O]⁺, [M+NH₄]⁺ adducts for medium polar to polar analytes; and M⁺, [M-327 H+H₂O]⁺, [M+H]⁺, [M-H+O]⁺ adducts for non-polar analytes (Cody, 2009; Gross, 2014). 328 The results suggested that the polarity was an important parameter in the formation of 329 adducts from the migration samples of bamboo-based biopolymer. Melamine and it 330 derivatives formed mainly adducts such as [M+H]⁺, [M-H+O]⁺ and [M-H+O₂]⁺ because these 331 332 compounds have a high polarity. These adducts had high relative intensity (between 10% -100%) probably because they were at higher concentration than other compounds in the 333 samples (section 3.2). On the other hand, some compounds with low polarity, such as 334 alkanes, formed [M+N]⁺ and [M-H+O]⁺ adducts. However, they were in the adduct group 335 with low relative intensities, between 1-10%. Probably, the high volatility of small molecules 336

promotes a higher number of interactions with the different reactive species and therefore a
higher variety of adducts (Bentayeb et al., 2012; Kerpel dos Santos et al., 2018). Among the
masses found in DART MS spectrum with relative intensities above 10%, 10 out of them
could not be associated to any of the previously identified compounds by GC-MS or UPLCMS/QToF.

For 5 of these masses, new candidate compounds were proposed (table 4). The candidates 342 343 were selected according to its elemental composition, adducts detected, and to bibliography of bamboo composition (De Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 344 2014). Other researchers have found in the composition of young bamboo shoots different 345 amino acids, minerals, polyphenols, and/or vitamins, such as serine, coniferyl alcohol, caffeic 346 acid, threonine, paracoumaryl alcohol, histidine and protocatechuic acid, among others (De 347 Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 2014; Zhu & Kannan, 2019). 348 Some of the expected adducts for these compounds coincide with the masses detected. 349 However, for 5 of the masses detected in the mass spectrum with intensity values above 10%, 350 351 it was not possible to propose a candidate: 93.05 (26.8 %), 145.09 (15.0 %), 130.22 (15.0 %), 295.28 (14.5%) and 192.88 (11.5%). 352

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354 4. Conclusions

Even though some of the compounds found in migration came from bamboo, such as phytosterols, most of the migrants came from the melamine added to it in order to improve the biopolymer properties. Not only melamine but several melamine derivatives were found in migration above the limits established in European legislation. Consequently, this material does not comply with the EU legislation. In fact, the material cannot be identified as bamboo, but as melamine with bamboo filler. As melamine is neither a biopolymer not biodegradable 361 material, the promotion of these kitchenware materials as bamboo can be considered as a362 fraud to consumers.

Regarding to DART-SVP experiments, the analysis allowed detecting the volatile, semivolatile and non-volatile compounds from migration samples of the bamboo-based biopolymer in a unique analysis of 1.5 minutes duration for each replicate. This technique offers great advantages for rapid detection and routine analysis, without requiring sample preparation.

All the compounds identified using DART-SVP were detected in the initial part of this study, where GC-MS and UPLC/QToF methodologies were used. Melamine and its derivatives form the adducts with greater relative intensity. These results demonstrate that the DART-SVP technique is a very useful tool for direct target analysis, where in a few minutes can provide data about the main migrants present in samples.

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537 Figure captions

- 538 Fig 1. Bar chart of migration values of melamine and its derivative compounds from
- bamboo-based biopolymer in three consecu-tive migration assays. a) acetic acid 3% (w/v), b)
- ethanol 10% (v/v) and c) ethanol 95% (v/v). MD codes are linked to table 2.
- 541 Fig.2. DART-SVP mass spectrum of a migration solution (ethanol 95%) from a bamboo-
- 542 based biopolymer sample. Numbers in brackets are linked to table 3.

		N // XX /		# CAS	MF	Cramer Class	Food simulant		
#	t _R	NI W	Candidate Name				AcH 3%	EtOH 10%	EtOH 95%
1	4.40	164.0473	Phenacyl formate	55153-12-3	$C_9H_8O_3$	Ι			Х
2	7.43	132.0786	3,3-Dimethoxy-2-butanone	21983-72-2	$C_6H_{12}O_3$	Ι		Х	
3	7.65	151.0633	Methyl N-hydroxybenzenecarboximidate	67160-14	$C_8H_9NO_2$	III	Х		Х
4	10.95	142.1722	Decane	124-18-5	$C_{10}H_{22}$	Ι		Х	
5	10.98	142.1722	3,5-dimethyloctane	15869-93-9	$C_{10}H_{22}$	Ι	Х		
6	12.17	170.2035	2,3-dimethyldecane	17312-44-6	$C_{12}H_{26}$	Ι		Х	
7	12.73	128.1535	2,4-dimethylheptane	2213-23-2	$C_{9}H_{20}$	Ι		Х	
8	13.66	170.2035	2-methyl undecane	7045-71-8	$C_{12}H_{26}$	Ι	Х		
9	13.78	212.2504	2,6,10-trimethyl dodecane	3891-98-3	$C_{15}H_{32}$	Ι	Х		
10	13.86	198.2348	4,6-dimethyl dodecane	61141-72-8	$C_{14}H_{30}$	Ι	Х		
11	13.98	226.2661	Hexadecane	544-76-3	$C_{16}H_{34}$	Ι	Х		
12	14.52	170.2035	3,6-dimethyl decane	17312-53-7	$C_{12}H_{26}$	Ι	Х		
13	14.57	184.2191	2,4-dimethyl undecane	17312-80-0	$C_{13}H_{28}$	Ι	Х		
14	14.66	184.2191	4,6-dimethyl undecane	17312-82-2	$C_{13}H_{28}$	Ι	Х		
15	15.27	198.2348	Tetradecane	629-59-4	$C_{14}H_{30}$	Ι	Х		
16	16.47	340.3705	Eicosane, 1-propoxy	281211-96-9	$C_{23}H_{48}O$	Ι	Х	Х	
17	16.93	156.1878	2,4,6-trimethyl octane	62016-37-9	$C_{11}H_{24}$	Ι	Х		
18	17.07	212.2504	2,6,11-trimethyl dodecane	31295-56-4	$C_{15}H_{32}$	Ι	Х		
19	17.18	268.313	Nonadecane	629-92-5	$C_{19}H_{40}$	Ι	Х		
20	19.02	380.4382	Heptacosane	593-49-7	$C_{27}H_{56}$	Ι	Х		
21	22.92	256.2402	2 (S)-12-methylmethy tetradecanoic ester $62691-05-8$ $C_{16}H_{32}O_2$ I X				Х		
22	26.03	400.3705	3β-Ergost-5-en-3-ol	4651-51-8	$C_{28}H_{48}O$	III			Х
23	27.27	412.3705	5 Stigmasterol $83-48-7$ C ₂₉ H ₄₈ O II				Х		
24	28.87	414.3862	2 Clionasterol $83-47-6$ C ₂₉ H ₅₀ O III					Х	
25	30.21	440.4018	Arundoin	4555-56-0	$C_{31}H_{52}O$	III			Х

Table 1. Volatile and semi-volatile compounds detected by GC-MS in migration samples from Bamboo-based biopolymer.

 t_R : retention time (min). MW: molecular weight. MF: molecular formula. AcH 3%: acetic acid 3% (w/v). EtOH 10%: ethanol 10% (v/v). EtOH 95%: ethanol 95% (v/v). X: compound detected in the simulant.

		M				Fo	od simula	ants
#	tr	Mass (<i>m/z</i>)	Adduct	MF	Candidate Name_# CAS	AcH 3%	EtOH 10%	EtOH 95%
1	0.65	214.9170	[M+Na] ⁺	$C_2N_4O_3S_2$	Unknown	Х	Х	
2	0.73	150.1137	[M+H] ⁺ [M+Na] ⁺	C ₆ H ₁₅ NO ₃	Triethanolamine_102-71-6	Х	Х	
3	0.79	118.0865	[M+H] ⁺	$C_5H_{11}NO_2$	Valine 72-18-4	Х	Х	Х
4	0.80	127.0732	[M+H] ⁺	$C_3H_6N_6$	Melamine 108-78-1	Х	Х	Х
5	0.89	157.0840	$[M+H]^+$	C ₄ H ₈ N ₆ O	N-Hydroxymethylmelamine 937-35-9 (MD 1)	Х		Х
6	0.90	185.1156	$[M+H]^+$	$C_6H_{12}N_6O$	N-Hydroxypropylmelamine 91313-29-0 (MD 2)			Х
7	0.94	157.0835	[M+H] ⁺	C ₄ H ₈ N ₆ O	N-Hydroxymethylmelamine 937-35-9 (MD 3)	Х	Х	
8	1.04	139.0726	[M+H] ⁺	C ₄ H ₆ N ₆	Methylene melamine 85946-83-4 (MD 4)	Х		
9	1.13	169.0826	[M+H] ⁺	C ₅ H ₈ N ₆ O	N-(4,6-Diamino-1,3,5-triazin-2- yl)acetamide 16274-60-5 (MD 5)	Х	Х	
10	2.65	277.1375	$[M+H]^+$	$C_8H_{12}N_{12}$	2,4,6-Pyrimidinetriamine, 5,5'-azobis_63436-10-2 (MD 6)	Х	Х	
11	2.83	307.1478	$[M+H]^+$	C ₉ H ₁₅ N ₁₂ O	Propanamide, N-(4,6-diamino-1,3,5-triazin-2-yl)-2- [(4,6-diamino-1,3,5-triazin-2-yl)amino]_1421766- 78-0 (MD 7)	Х		
12	4.54	311.0979	$[M+H]^+$	$C_{14}H_{26}N_6O_2$	Glycine, N-[4-[(1,1-dimethylethyl)amino]-6- (ethylamino)-1,3,5-triazin-2-yl]-N-propyl _2037785-60-5 (MD 8)	Х	Х	Х

Table 2. List of compounds non-volatile detected by UPLC-Q/ToF in migration from bamboo-based samples (Repeated use).

 t_R : retention time (min). AcH 3%: acetic acid 3% (w/v). EtOH 10%: ethanol 10% (v/v). EtOH 95%: ethanol 95% (v/v) X: compound detected in the simulant. MD: melamine derivate.

Journal of Hazardous Materials

Ambient mass spectrometry as a tool for a rapid and simultaneous determination of migrants coming from a bamboo-based biopolymer packaging --Manuscript Draft--

Manuscript Number:	HAZMAT-D-20-02144R1		
Article Type:	Research Paper		
Keywords:	bamboo biopolymer; DART; melamine; migration; food contact material		
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Abstract:	New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboo-based biopolymer to ethanol 10% (v/v), acetic acid 3% (w/v) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semi-volatile compounds were analyzed by gas chromatography-mass spectrometry (GC-MS). Twenty-five compounds were detected. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra-performance liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve non-volatile compounds were detected in migration solutions, mainly melamine and its derivatives, coming from polymer resins present in the biopolymer. Melamine migration samples were analyzed by DART-SVP (direct analysis in real time coupled to standardized voltage and pressure). This methodology was able to detect simultaneously the main volatile and non-volatile migrants and their adducts in a very rapid and effective way and is shown as a promising tool to test the safety and legal compliance of food packaging materials		





Editor of Journal of Hazardous Materials

Zaragoza, 21st April 2020

Dear Editor,

Following your recommendation, we are sending you again the manuscript HAZMAT-D-20-02144 entitled **"Ambient Mass Spectrometry as a Tool for a Rapid and Simultaneous Determination of Migrants Coming from a Bamboo-Based Biopolymer Packaging"** by Jazmín Osorio, Margarita Aznar, Cristina Nerín, Nicholas Birse, Christopher Elliott and Olivier Chevallier. The manuscript has been corrected according to the referee's comments. All the suggestions and corrections proposed by the reviewers have been followed. We hope that the paper can be accepted in its present version.

The corresponding author is Prof. Cristina Nerin:

Tel: +34976761873, E-mail address: cnerin@unizar.es

Best regards,

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Prof. Dra. Cristina Nerín Catedrática de Universidad en Química Analítica Directora del Grupo GUIA Depto. de Química Analítica, Campus Rio Ebro, Universidad de Zaragoza, Spain



MS library: NIST 14 GC column: HP5

Highlights

Migrants coming from a bamboo-based biopolymer packaging were determined Volatile and non-volatile compounds were analyzed Ambient mass spectrometry was used for a rapid and simultaneous determination Most of the migrants detected were melamine and its derivatives

It can be used to test safety and legal compliance of food packaging materials





Answers to Editors and Reviewers:

Reviewer #1:

This article describes a method that can be used for a rapid and simultaneous determination of migrants coming from a bamboo base biopolymer packaging. It's a very nowadays subject that impact not only the food industry but also the cosmetic or household products industries. The emergence of biosourced packaging is an actual new development in the packaging sector. More and more industrial claim the use of biosourced packaging to follow the idea of safe product. However, this work cleary shows that the use of this kind of packaging can be misleading concerning their safety. Authors reminder the necessity of experimental analysis in the evaluation of the safety of emergent packaging, and their compliance with the regulation. In addition to this novel topic, this work proposes to use DART-SVP technology, first time in this kind of application. Both GC and LC MS tools are good choose for screening evaluation.

Reviewer #2

In this manuscript, volatile and non-volatile migrants coming from a bamboo-based biopolymer packaging were determined, and DART-SVP was used for a rapid and simultaneous determination. The topic and the results are interesting and valuable. But there are some questions need to be discussed more clearly.

1 "The results also showed that the migration of melamine and its derivatives increased in the second migration experiment and decreased in the third one." The reason/mechanism need to be discussed.

ANSWER: When objects are intended for repeated use and in order to predict how migration will behave during the consecutive uses, it is mandatory to perform the migration test 3 consecutive times (10/2011/EU). In the repeated migration essays migration will be affected by different factors such as the initial concentration gradient between the polymer and the simulant, or possible variations in the internal structure of the polymer due to the effects of the simulants, that will modify the diffusion of the compounds through the polymer.





The sentence "This behavior could be attributed to the possible variation in the internal structure of the polymer caused by the simulants, which could have modified the diffusion of the compounds though the polymer and thus affecting the migration." has been added in the manuscript.

2 "25 compounds were identified by GC-MS, 12 compounds were identified by UPLC-Q/ToF, 26 masses detected by DART-SVP matched with adducts of compounds that had been previously detected by GC-MS or UPLC-MS/QToF". How about the compounds detected by GC-MS or UPLC-MS/QToF but not by DART-SVP? If we use DART-SVP as a rapid and simultaneous detection method, some migrants might be missed?

ANSWER: The referee is right, and even though DART-SVP is able to detect a wide range of compounds, some of the migrants detected by GC-MS or UPLC-MS were not detected by DART-SVP. This could be due to different reasons, a lower sensitivity for these compounds or because it was not possible to elucidate the adduct formed. Without chromatographic separation, as it happens in DART, it is more difficult to identify the compounds. DART-SVP as a rapid detection method requires a previous optimization for the analysis of targeted compounds as well as a study of their detection limits.

Some minor considerations:

Some expressions need to be improved:

Line 23: "Twenty-five compounds were detected, alkanes."

ANSWER: The referee is right and the word "alkanes." has been removed from the sentence.

Line 39: "especially those that are abundant,"

ANSWER: The sentence has been renamed as "especially those which are abundant"





Line 101: "adducts, mainly for protonated/deprotonated molecular ion, are commonly formed"

ANSWER: According to reviewer comment, the sentence has been rewritten to "adducts, mainly protonated/deprotonated molecular ions, are commonly formed."

Line 122: "SPME fiber was purchased to Supelco" ANSWER: The sentence has been rewritten to "SPME fibers were purchased at

Line 147-148: "The migration samples were conditioned during 2 min..."

ANSWER: According to referee's suggestion the sentences "The migration samples were conditioned during 2 min..." has been changed to "The migration samples were conditioned for 2 min"

Line 151: "column of 30 m x 0.25 mm i.d. x 0.25 <mu>m film"

ANSWER: The sentence has been rewritten as "HP-5MS column (30 m length $\times 0.25$ mm inner diameter $\times 0.25$ µm film thickness).

Line 200: "global migration"

Supelco"

ANSWER: "global migration" has been replaced by "overall migration" which is more accurate, and in accordance with the current legislation.

Line 222-224: "These compounds are commonly used as raw materials in the production of polymers but they might also come from the degradation of the material." How about compounds come from the bamboo?

ANSWER: Compounds coming from bamboo are discussed on the following lines: 228-234

Line 224-226: "Degradation happen because of the interactions can between the polymeric material and the present in the oxygen air, causing its oxidation"





ANSWER: The sentence has been rewritten as "Oxidation can take place because of the interactions between the polymeric material and the oxygen during the manufacture of the material"

Line 280-281: "the addition the polymeric resin to the bamboo....."

ANSWER: According to referee's suggestion the sentence has been rewritten as "the addition of the polymeric resin to the bamboo …"

References need to be standardized:

Line 378-379: "Bradley, E. L. (n.d.). Report FD 10/04 FSA PROJECT A03070 Biobased materials used in food contact applications: an assessment of the migration potential."

Line 422-424: "<u>https://comptox.epa.gov/dashboard</u> (accessed Jan.28.2020). (n.d.). United States Environmental Protection Agency <u>https://doi.org/10.2175/193864705783867675</u>"

ANSWER: According to referee's suggestion, the references have been completed.

Supplementary material:

1 It would be better to merge the supplementary material into the manuscript.

ANSWER: The manuscript already contain a total of 4 tables and 2 figures and the author considered that to include 6 more figures (3 of GC-MS and 3 of UPLC-MS) could be excessive, for this reason they are included as supplementary material.

2 Some compounds listed in table not displayed in the chromatogram. For example, compound 1-3 and 5 can't be found in GC-MS chromatograms.



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ANSWER: Not all the compounds present in the table migrated to the three simulants and for this reason some of them are not shown in all the chromatograms. Nevertheless, some changes have been made in the supplementary material for clarity.

Reviewer #3:

Title: Ambient mass spectrometry as a tool for a rapid and simultaneous determination of migrants coming from a bamboo-based biopolymer packaging The work applied GC - MS, UPLC - Q/ToF, DART - SVP techniques to determine the analog compound migration situation in a new type bamboo polymer packaging material. The DART-SVP technique could simultaneously screen the volatile and non-volatile migration, and had the ability of detecting the volatile compounds of GC-MS as well as the ability of detecting the non-volatile compounds of UPLC - Q/ToF. The paper has a certain of innovation and practicability. According to the content of the paper, the following suggestions are given:

Line 23 of the abstract, "Twenty five compounds were detected, alkanes.", the sentence should be rewrite for clarity.

ANSWER: The referee is right and the word "alkanes." has been removed from the sentence.

The error of "calculed" in line 134 should be "calculated"; Line 180 "temperate" should be "temperature".

ANSWER: The referee is right and the words have been changed.

3. There is no space between the number and the unit. For example, the temperature unit on lines 148 and 149, please correct and check other format problems.

ANSWER: According to referee's suggestion spaces between numbers and units have been corrected throughout the manuscript





4. What is the volume of the three simulators in Migration assays and the temperature at which the simulated solution evaporates to dry?

ANSWER: In the section 2.3, line 123, the volume of the three simulants was described "Migration assays were carried out by total immersion of the sample (5 cm x 1 cm) into 20 mL of the simulant". The overall volume of the simulant was evaporated to dryness at 110 °C. In order to clarify the process, this information has been added to the manuscript "The overall simulant solutions were evaporated to dryness at 110 °C"

5. The symbol "X" in line 151 should be "×". ANSWER: The symbol "x" has been changed to "×"

6. Why was it that only one simulation of 95% ethanol (v/v) was tested while the other two instruments tested three simulators when DART-SVP analysis was used?

ANSWER: . This information has been added to the manuscript in the materials and methods section.

7. "EtOH 95" in line 519 should be "EtOH 95%", and the abbreviations of AcH and EtOH should be explained when they first appeared in the text.

ANSWER: The referee is right and the abbreviations have been explained in Materials and methods section. Ethanol 95% (v/v) was abbreviated as EtOH 95%, Ethanol 10% (v/v) as EtOH 10% and acetic acid 3% (w/v) as AcH 3%. These abbreviations were used throughout the manuscript.

The Graphical Abstract diagram is too simple to fully describe 8. the research content of the paper. The paper used three kinds of instruments compare the results, while diagram only to test and the described а method which is DART-SVP.

ANSWER: The Graphical Abstract has been modified and completed according to referee's suggestion.




9. The meaning of X in the table should be explained.

ANSWER: According to referee's suggestion the meaning of X has been added on tables 1 and 2.

10. In GC-MS, compounds are confirmed through NIST Standard Reference Database. How compounds are confirmed in analysis of UPLC - Q/ToF, DART-SVP, please also explain briefly. Multiple relevant molecular formulas can be matched simply based on a mass number, and how specific compounds are determined.

ANSWER: According to referee's suggestion, the authors have added a new paragraph on section 2.7 and a reference where the process is widely explained: "In UPLC-Q/ToF, the mass data were analysed with MassLynx software v4.1 from Waters (Milford, MA, USA). Data were acquired in MS^E mode, where 2 functions (low and high energy) were acquired simultaneously. Mass spectra obtained in function 1 provided information about the elemental composition of the precursor ion and the mass spectra in function 2 provided information about the elemental composition of the fragment ions. In UPLC - Q/ToF identification is a more complex process, since there are not spectral libraries. In this case, a structural elucidation of the molecules is necessary. For this purpose, the first step was to determine the elemental composition of the precursor ion, those formulas with the lowest mass error (alwayas below 10 ppm) and the highest isotopic fit were selected. These formulas were introduced in a chemical databases, such as [www. chemspider.com] or [www.scifinder.com] and the possible chemical structures were searched. The criteria for selecting a candidate were based on previous knowledge about the sample together with a chemical background. Finally, the MassFragment® software was used to evaluate if the fragment ions detected in function 2 could fit with the breakage of the proposed candidate. Those candidates with the best match were selected as final candidates (Nerin, Alfaro, Aznar, & Domeño, 2013). In the case of the analysis by DART-SVP, the aim was to determine possible adducts of compounds previously identified by GC-MS or UPLC-MS. The DART-SVP mass spectra





were acquired with MassLynx SCN888T software and processed with MassLynx software v4.1".

Ambient mass spectrometry as a tool for a rapid and simultaneous determination of
migrants coming from a bamboo-based biopolymer packaging.
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17 Abstract

New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboo-based biopolymer to ethanol 10% (v/v), acetic acid 3% (w/v) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semi-volatile compounds were analyzed by gas chromatography-mass spectrometry (GC-MS). Twenty-five compounds were detected. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra-performance

25 liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve non-volatile compounds were detected in migration solutions, mainly melamine and its 26 derivatives, coming from polymer resins present in the biopolymer. Melamine migration was 27 28 higher than 50 mg/Kg in the third sequential migration test. Finally, the migration samples were analyzed by DART-SVP (direct analysis in real time coupled to standardized voltage 29 and pressure). This methodology was able to detect simultaneously the main volatile and non-30 volatile migrants and their adducts in a very rapid and effective way and is shown as a 31 promising tool to test the safety and legal compliance of food packaging materials. 32

33 Keywords: bamboo biopolymer; DART; melamine; migration; food contact material

34 **1. Introduction**

There is a great demand for biopolymers in the sector of food contact materials 35 36 manufacturing. This is because biopolymers are a green alternative to the traditional packaging materials used in the food industry, especially those which are abundant, 37 renewable, biodegradable, and biocompatible (Khlestkin, Peltek, & Kolchanov, 2018). 38 Biopolymers can be classified into two groups, polymers produced from biological products 39 that can be extracted from biomass or produced in fermentation processes, such as 40 carbohydrates, proteins or lipids; and biodegradable and/or compostable polymers (Aznar, 41 Ubeda, Dreolin, & Nerín, 2019; Geueke, 2014; Maisanaba et al., 2018). The addition of 42 additives to the biopolymers is necessary in order to improve their physico-chemical 43 44 properties. These additives can be for example: polyols, used as non-volatile plasticizers 45 (e.g., glycerol, glycol, and sorbitol); and resins, that mold the material (e.g., urea, melamine, melamine formaldehyde, and amines) (Eckardt, Kubicova, & Simat, 2018; Geueke, 2013). 46 Surprisingly, melamine and other resins are neither biodegradable or come from natural 47 48 sources (Chien et al., 2011; Geueke, 2013).

49 In recent years, food packaging industries have been highly innovative in the production of new biopolymers derived from various natural resources, such as starch, cellulose, bamboo, 50 and chitosan. Among them, bamboo-base biopolymers are of enormous importance. This 51 52 fibre is attractive as a natural-based raw material, since it is economical, eco-friendly and biodegradable (Jena, 2018; Xie, Zhou, & Yan, 2019). Bamboo plants are easily available due 53 to its very short life cycle and because bamboo timber can be harvested multiple times from a 54 55 single planting, which makes its use very sustainable. Bamboo-based biopolymers have better mechanical properties than other biomaterials, such as a good impact resistance, high 56 57 durability and crack resistance, and good flexural properties (Xie et al., 2019). As any food packaging material or food contact article, the biopolymers must be evaluated to confirm 58 their acceptability and safety. The bamboo-base biomaterials can contain other resins and 59 60 also non intentionally added substances (NIAS), such as impurities from raw materials, degradation compounds or novel substances coming from the reaction between different 61 reagents (Xu, Xiong, Zhao, Xiang, & Wu, 2020). These compounds, as well as those 62 63 additives intentionally added, are present in the packaging and could migrate to the food.

Migration tests are required in order to guarantee the consumers safety, food preservation and 64 organoleptic properties (Bradley, 2010). These tests require specific conditions of 65 66 temperature, time and simulants, which should be selected according to the intended use of the material. In the specific migration tests, compounds previously identified in the material 67 68 as well as new formed compounds can be detected (Nerin, Alfaro, Aznar, & Domeño, 2013). Pure biopolymers are not specifically included in the European plastics regulation and only 69 the frame regulation 1935/2004/CEE applies. However, if they contain some resin or 70 conventional plastic, the regulation on plastics should be applied. European legislation on 71 72 food contact plastics (Regulation No 10/2011/EU) establishes a positive list with substances

that can be used in the manufacturing process and also their specific migration limits (Osorio,
Dreolin, Aznar, Nerín, & Hancock, 2019).

Since the migrants can be volatile as well as non-volatile compounds, different technologies should be applied in order to have a global view of the safety of the material. Gas chromatography can be applied to the separation of the most volatile and semi-volatile compounds (Biedermann & Grob, 2019) and liquid chromatography to the less volatile ones. Both of them coupled to mass spectrometry detection will allow the identification of the NIAS present in the packaging material. Ambient mass spectrometry techniques can be also used to get a quick confirmation of the presence/absence of the identified compounds.

Ambient mass spectrometry (AMS) or ambient ionization techniques (AMI) are ionization 82 sources used in mass spectrometry for direct and rapid analysis of compounds present in solid 83 or liquid samples (Black, Chevallier, & Elliott, 2016; Lu et al., 2018). Additionally, AMS has 84 85 been utilized as screening method in food safety analysis, criminal investigation, environmental test and other different analytical objectives (Gross, 2014; Lennert & Bridge, 86 2019; Zhang et al., 2018). DESI-MS (Desorption ElectroSpray Ionization Mass 87 88 Spectrometry) was the first AMS technique developed. Since then, other techniques such as direct analysis in real time (DART), extractive electrospray ionization (EESI), desorption 89 90 atmospheric pressure chemical ionization (DAPCI), dielectric-barrier-discharge ionization 91 (DBDI) or low-temperature plasma (LTP) have been designed (Barnett & Zhang, 2018). AMS techniques had been previously used in the study of food packaging materials by other 92 93 groups. For example, Bentaveb et al. determined the compounds present due to print set-off process (Bentayeb et al., 2012; ten Dam et al., 2016) while Aznar et al. analyzed the 94 distribution of ink components in a packaging material and Rothenbacher et al. studied the 95 96 plasticizers in poly(vinyl chloride) (PVC) (Aznar, Alfaro, Nerín, Jones, & Riches, 2016).

97 Direct analysis in real time (DART) is one of the most popular ambient pressure ionization methods. In this technique, the molecules are ionized by excited helium molecules and 98 adducts, mainly protonated/deprotonated molecular ions, are commonly formed (Black et al., 99 100 2016). Some of its main advantages are: the possibility of direct sampling at ambient conditions; to generate ions from liquid or solid samples; to be simple to operate and to have 101 a rapid analysis speed (acquisition time < 60 s) compared to UPLC and GC-MS methods 102 (Nerin et al., 2013). DART-SVP technique has diverse applications such as food quality and 103 safety control, drug screening, contamination analysis and environmental monitoring (Barnett 104 105 & Zhang, 2018; Djelal, Cornée, Tartivel, Lavastre, & Abdeltif, 2017; Lennert & Bridge, 2018). 106

In the present study, the migration from a bamboo-based biopolymer intended for food contact to different food simulants was evaluated. Volatile, semi-volatile and non-volatile compounds were firstly identified by GC-MS and UPLC-Q/ToF. Additionally, DART-SVP was used as a tool to assess the presence of all potential migrants in a very short analysis time.

112 2. Materials and methods

113 2.1. Chemicals and Reagents

Melamine 99% [108-78-1] (IUPAC name: 1,3,5-triazine-2,4,6-triamine) was from Sigma–
Aldrich (Madrid, Spain). Ethanol absolute (HPLC grade), methanol (UHPLC-MS grade),
acetic acid (HPLC grade) were supplied by Scharlau (Setmenat, Spain) for the analysis in
GC-MS and UPLC-Q/ToF. Ethanol absolute (HPLC grade) supplied by Merck (Darmstadt,
Germany) for the analysis in DART-SVP. Ultra-pure water was obtained from Millipore
Milli-Q system (Billerica, MA, USA). The nitrogen evaporator was a TECHNE sample

120 concentrator (Cole-Parmer Ltd., UK). SPME fibers were purchased at Supelco (Bellefonte,121 PA, USA).

122 2.2. Samples

Bamboo-based biopolymer samples were purchased at a local supermarket in the form ofcups, dishes and jugs. All of these were monolayer materials.

125 2.3. Migration assays

126 Migration assays were carried out by total immersion of the sample (5 cm x 1 cm) into 20 mL of the simulant. The process was established in accordance with the European legislation on 127 food contact materials (Regulation No 10/2011/EU) (European Commission, 2011a). Three 128 simulants were evaluated: ethanol 10% (v/v) (EtOH 10%) (simulant A), acetic acid 3% (w/v) 129 (AcH 3%) (simulant B) and ethanol 95% (v/v) (EtOH 95%) (simulant D2 substitute). Overall 130 migration studies were performed during 2 hours at 70 °C. The overall simulant solutions 131 were evaporated to dryness at 110 °C. Overall migration was calculated by weighting the dry 132 133 residue. Specific migration was performed during 6 hours at 70 °C. Since the food contact 134 materials of this study were intended for repeated use, the migration tests were performed three consecutive times. The assays were carried out in triplicate for each sample and a blank. 135

136 2.4. Analysis by GC-MS

The analyses of volatile and semi-volatile compounds were carried out using a gas chromatograph 6890N equipped with an electron ionization ion source operating at 70 eV, and coupled to a quadrupole mass spectrometry detector 5975D (Agilent Technologies. Santa Clara, CA). It was set in SCAN acquisition mode (50 - 450 m/z). The transfer line heater was set at 280 °C. The autosampler was a Combi PAL (CTC Analytics, Zwingen, Switzerland). The injector was used in two modes. Liquid injection for migration samples in EtOH 95%, 1 143 µL of liquid samples was injected at 250 °C in splitless mode. SPME injection was used for aqueous migration samples (AcH 3% and EtOH 10%). The stationary phase of 144 polydimethylsiloxane/divinylbenzene/carboxen (PDMS/DVB/CAR 50/30 µm) was selected. 145 146 The migration samples were conditioned for 2 min at 80 °C. Subsequently, the volatile and semi-volatile compounds were extracted by fiber inmersion at 80 °C and 500 rpm agitation 147 during 15 min and finally SPME fiber was desorbed at 250 °C for 2 min and. The 148 chromatographic separation was performed on a HP-5MS column (30 m length \times 0.25 149 mminner diameter \times 0.25 µm film thickness). The oven temperature program was: 40 °C held 150 for 3 min, ramp 10 °C min⁻¹ to 300 °C and held for 2 min. Helium was used as carrier gas at a 151 constant flow of 1 mL min⁻¹. The SPME extraction process in biopolymer samples was 152 optimized in a previous work (Osorio, Aznar, & Nerín, 2019). 153

154 2.5. Analysis by UPLC-Q/ToF

The analyses of the non-volatile compounds present in migration solutions were performed 155 using an ACQUITY UPLC chromatograph (Milford, MA, USA). Flow rate was 0.3 mL min⁻ 156 ¹. Injection volume was 10 μ L. An UPLC BEH C18 column (Waters) of 2.1 \times 100 mm, 1.7 157 158 µm particle size was used at a temperature of 35 °C. Two mobile phases were used for the separation: (A) water with 0.1% formic acid and (B) methanol with 0.1% formic acid. 159 Chromatography was performed using the following gradient elution: initial composition 160 98/2 (phase A/ phase B), and at eight min it was changed to 0/100 (phase A/ phase B) with 161 two additional minutes at the final composition. 162

UPLC system was coupled to a Xevo G2 QTOF mass spectrometer from Waters (Milford,
MA, USA) with an ESI probe. The conditions of analysis were: positive ionization (ESI+),
sensitivity mode, capillary voltage 3.0 kV, sampling cone voltage 30V, extraction cone 3 V,
source temperature 150 °C, desolvation temperature 450 °C, cone gas flow rate of 20 L h⁻¹,

and desolvation gas flow rate of 500 L h^{-1} . Acquisition was carried out in MSE mode in a mass range between 50 and 1200 m/z. The chromatogram was acquired at low and high collision energy (CE) in the collision cell.

170 2.6. Analysis by DART-SVP

A direct analysis in real time (DART) couple to Standardised Voltage and Pressure (SVP) 171 100 ion source (IonSense, Saugus, MA) was coupled to an Acquity QDa single quadrupole 172 mass spectrometer (Waters, Wilmslow, UK) via a Vapur interface (IonSense, Saugus, MA). 173 The DART-SVP and Acquity QDa were operated in positive ion mode. The DART-SVP was 174 operated with helium (grade A) in running mode and nitrogen in standby mode. The DART-175 SVP was operated at several different temperatures between 150 °C and 450 °C, the ion-176 177 source grid voltage was set to 350 V. The mass spectrometer was operated with the desolvation line temperature set at 250 °C, heat block 350 °C, interface voltage 4.5 kV and 178 50-1000 Da scan range. The mass spectrometer was controlled using MassLynx v4.1 179 SCN888 (Waters, Wilmslow, UK). Data were analyzed by MassLynx v4.1. 180

Manual sample injection mode was used. Three microliters of the migration solution were 181 pipette-spotted directly onto the Quick Strip card in the position one. Then, Quick Strip card 182 was simply mounted on the sampling rail. Further, the sample came in contact with the He 183 184 stream from the DART ion source outlet. Even though the three simulants were tested, only data from EtOH 95% are included in the manuscript. In the other two simulants its high water 185 content provided low quality mass spectra. In DART-SVP, atmospheric moisture is ionized 186 by helium in the 2^{3} S state with extremely high efficiency. However, the formation of 187 protonated water clusters is likely to occur from the water present in the samples, while 188 metastable helium atoms are unlikely to survive. For this reason, it has found that moisture 189 190 should be minimized to avoid competing reactions (Cody, 2009).

In GC-MS analysis, the chromatograms and mass spectra were acquired and processed with
MSD ChemStation software version F.01.03 from Agilent Technologies. NIST Standard
Reference Database (2018) was used as mass spectra library for compounds identification.
Only Match values above 800 were considered acceptable for a candidate confirmation.

In UPLC-Q/ToF, the mass data were analysed with MassLynx software v4.1 from Waters 196 (Milford, MA, USA). Data were acquired in MS^E mode, where 2 functions (low and high 197 energy) were acquired simultaneously. Mass spectra obtained in function 1 provided 198 information about the elemental composition of the precursor ion and the mass spectra in 199 200 function 2 provided information about the elemental composition of the fragment ions. In UPLC - Q/ToF identification is a more complex process, since there are not spectral libraries. 201 In this case, a structural elucidation of the molecules is necessary. For this purpose, the first 202 step was to determine the elemental composition of the precursor ion, those formulas with the 203 lowest mass error (alwayas below 10 ppm) and the highest isotopic fit were selected. These 204 formulas were introduced in a chemical databases, such as [www. chemspider.com] or 205 [www.scifinder.com] and the possible chemical structures were searched. The criteria for 206 selecting a candidate were based on previous knowledge about the sample together with a 207 208 chemical background. Finally, the MassFragment® software was used to evaluate if the fragment ions detected in function 2 could fit with the breakage of the proposed candidate. 209 Those candidates with the best match were selected as final candidates (Nerin, Alfaro, Aznar, 210 & Domeño, 2013). In the case of the analysis by DART-SVP, the aim was to determine 211 possible adducts of compounds previously identified by GC-MS or UPLC-MS. The DART-212 SVP mass spectra were acquired with MassLynx SCN888T software and processed with 213 MassLynx software v4.1 214

215 **3. Results and discussion**

The results showed that overall migration was much higher than in other polymers, close to the Overall Migration Limit (OML) of 60 mg kg⁻¹ established by Regulation EU/10/2011 (European Commission, 2011a) in some simulants. The values found for the different simulants were as follows: 50.6 ± 9.2 mg kg⁻¹ in EtOH 10%; 13.2 ± 3.2 mg kg⁻¹ in AcH 3% and 48.5 ± 4.4 mg kg⁻¹ in EtOH 95%. Specific migration results are shown below for each technique.

3.1. Volatile and semi-volatile compounds present in migration from a bamboo-basedbiopolymer.

Table 1 shows the compounds identified with their retention times, their molecular formula 224 and their presence in the different simulants after the migration tests. A total of twenty-five 225 compounds were identified by comparing their mass spectra with the NIST Standard 226 Reference Database (2018). The identified compounds were checked in the EU/10/2011 227 positive list (European Commission, 2011a), to confirm if they were authorized and their 228 specific migration limit. Many compounds detected were non-listed substances and among 229 them, only a 2,6,10-trimethyl dodecane had a NOAEL value (1000 mg kg⁻¹day⁻¹) (Agency 230 United States Environmental Protection, 2019). Therefore, their theoretical toxicity level was 231 established according to the TTC (threshold of toxicological concern) and Cramer rules for 232 233 each compound (Dewhurst & Renwick, 2013; Szczepańska et al., 2018). Table 1 shows the theoretical classification of toxicity for the non listed compounds found. 234

AcH 3% was the food simulant with the highest number of migrants (15), compared to EtOH 10% (6) and EtOH 95% (6) (Supplementary material 1). Most of the identified compounds were alkanes (Jiong, Fusheng, Chunhong, Mao, & Jianquan, 2014). These compounds are commonly used as raw materials in the production of polymers but they might also come 239 from the degradation of the material. Oxidation can take place because of the interactions between the polymeric material and the oxygen during the manufacture of the material 240 (García Ibarra, Rodríguez Bernaldo de Quirós, Paseiro Losada, & Sendón, 2019). According 241 to Cramer rules, the identified alkanes belong to class I, that means to low toxicity, while 242 class II and class III are of medium and high toxicity respectively. Four compounds were 243 classified as class III: methyl N-hydroxybenzenecarboximidate and three phytosterols (3β-244 245 ergost-5-en-3-ol, clionasterol and arundoin). Four phytosterols, stigmasterol, were also detected and classified as class II. Phytosterols, 3β-ergost-5-en-3-ol, stigmasterol, clionasterol 246 247 and arundoin, were identified only in EtOH 95% food simulant. The presence of phytosterols in young bamboo shoots had been previously demonstrated (Nongdam & Tikendra, 2014). 248 Therefore, these compounds could come from the bamboo used as base material (Moreau et 249 250 al., 2018). According to the toxicological assays performed by Le Goff et al. and Mea et al., 251 phytosterols do not have genotoxic potential (Le Goff et al., 2019; Lea, Hepburn, Wolfreys, & Baldrick, 2004). In contrast, phytosterols of bamboo shoot reduces fat and cholesterol 252 levels of blood, and they can inhibit the production of carcinogens and growth of cancer cells 253 (Nongdam & Tikendra, 2014). 254

3.2. Non-volatile compounds present in migration from a bamboo-based biopolymer

Table 2 shows the non-volatile compounds found in migration solutions from the bamboobased biopolymer, their retention time, their accurate mass, the adduct detected $([M+H]^+ \text{ or} [M+Na]^+)$ and their molecular formula. A total of twelve compounds were detected (Supplementary data 1). The amino acid valine was detected in all food simulants. The presence of valine in bamboo shoots was previously reported by different authors (De Silva et al., 2019; Nongdam & Tikendra, 2014). C. Nirmala et al, reported it as one of the most abundant amino acids in the composition of Phyllostachys manii (juvenile bamboo shoots) 263 (Nirmala, Bisht, Bajwa, & Santosh, 2018). Triethanolamine, commonly used as surfactant, 264 was also detected. None of these compounds was present in the EU/10/2011 positive list 265 (European Commission, 2011a). Triethanolamine has a NOAEL value 300 mg kg⁻¹day⁻¹ and 266 that of valine is 628 mg kg⁻¹day⁻¹ (Agency United States Environmental Protection, 2019).

It was also observed that melamine and eight melamine derivatives were identified in all food simulants. This is because in the manufacture of biopolymers it is common to use a polymeric resin, such as melamine, to improve the mechanical properties of the material.

Melamine has been reported as a common component in the manufacture of laminates,
coatings and mainly, kitchenware utensils (Geueke, 2013; Li, Song, & Wen, 2019).
Melamine derivatives can also be formed from the reaction of residual melamine and food
simulants (Bradley, Castle, Day, & Leak, 2011; Chien et al., 2011; Karthikraj, Bollapragada,
& Kannan, 2018) or during the bamboo based biopolymer manufacture.

Melamine is listed in the Regulation EU/10/2011 with a specific migration limit (SML) of 2.5 275 mg kg⁻¹. For this reason, melamine as well as its derivatives were quantified in all food 276 277 simulants. Since the material evaluated was intended for repeated used, according to EU/10/2011 operating guidelines, the migration was evaluated over three consecutive 278 migration experiments. The results are presented in figure 1. Melamine was the compound 279 with the highest migration values. In all cases, the migration values were above 2.5 mg kg⁻¹ 280 in the first, second and third migration experiments, specially in AcH 3%. Therefore, this 281 bamboo-based biopolymer did not comply with the SMLs established by the Regulations 282 (EU) No 10/2011 and No284/2011. According to these results, the material cannot be 283 considered as bamboo, but melamine with bamboo filler. Then, the Regulation 284/2011 284 285 concerning melamine kitchenware tools applies (European Commission, 2011b). Regarding the food simulants, the highest values were found in the second migration of AcH 3% (144.3 286 \pm 1.1 mg kg⁻¹), followed by EtOH10% (48.8 \pm 3.4 mg kg⁻¹) and EtOH 95% (4.3 \pm 1.0 mg 287

kg⁻¹), suggesting an important effect of acidity and a high water content in the migration
process. The same pattern was observed for all the melamine derivatives analyzed. NHydroxymethylmelamine (MD 1) was the melamine derivative with the highest migration
values.

The acidic medium of the acetic acid simulant could accelerate the hydrolysis reaction of the 292 melamine resin and as a result, provide high migration values (Bradley et al., 2011; Geueke, 293 2013). The results also showed that the migration of melamine and its derivatives increased 294 in the second migration experiment and decreased in the third one. This behavior could be 295 attributed to the possible variation in the internal structure of the polymer caused by the 296 simulants, which could have modified the diffusion of the compounds though the polymer 297 and thus affecting the migration. Therefore, the addition of the polymeric resin to the bamboo 298 biopolymer improved its mechanical properties but at the same time, entailed a risk to 299 300 consumer's health. In addition, melamine is neither a biopolymer nor biodegradable, what means that these materials, promoted as "bamboo food contact materials" can be considered 301 302 as a fraud to consumers.

303 3.3. DART-SVP analysis of migration samples

DART-SVP is an electric discharge ambient ionisation technique where excited helium atoms
start gas-phase reactions. These reactions result in ions created from atmospheric water-vapor
or other gaseous compounds present (Gross, 2014; Navare, Mayoral, Nouzova, Noriega, &
Fernández, 2010). As the chemical ionization is the same as in APCI (atmospheric pressure
chemical ionization) (Gross, 2014), the formation of adducts according to polarity, molecular
weight or volatility of the species present in the samples is very common.

In this study, the ability to implement a DART-SVP method to quickly determine the mainmigrants and their adducts from bamboo-base biopolymer was investigated. Figure 2 shows a

mass spectrum of an EtOH 95% migration sample. Table 3 shows a total of twenty-six 312 masses detected in the DART mass spectrum and that matched with adducts of compounds 313 that were previously detected in migration solutions by GC-MS or UPLC-MS/QToF. The 314 315 range of m/z values was between 127.0733 and 291.1033. Only peaks with relative intensity higher than 1% of the base peak were considered. The table shows the main adduct ion 316 detected as well as its m/z and relative intensity. In addition, other adducts identified and its 317 relative intensity for each of the compounds are shown. The presence of other adducts 318 confirmed the candidates proposed. 319

Regarding the ions detected, adducts such as M^{+} , $[M+H]^{+}$, $[M+N]^{+}$, $[M-H+O]^{+}$ and $[M+H-321 H_2O]^{+}$ were observed with major relative intensity. Oxygen, water and ammonia species were detected in the environment (blank spectrum mass), therefore the different adducts identified were the interaction products between gaseous species of the atmosphere and molecular ions from the sample. Other adducts detected were M^{+} , $[M+H]^{+}$, $[M-H+O]^{+}$, $[M+H+O]^{+}$, $[M+NH_4]^{+}$ and $[M-H+O_2]^{+}$.

In this technique the analytes generate different adducts according to the polarity of specie: 326 327 [M+H]⁺, [M-H+O]⁺, [M+NH₄]⁺ adducts for medium polar to polar analytes; and M⁺, [M- $H+H_2O^+$, $[M+H]^+$, $[M-H+O]^+$ adducts for non-polar analytes (Cody, 2009; Gross, 2014). 328 The results suggested that the polarity was an important parameter in the formation of 329 adducts from the migration samples of bamboo-based biopolymer. Melamine and it 330 derivatives formed mainly adducts such as [M+H]⁺, [M-H+O]⁺ and [M-H+O₂]⁺ because these 331 332 compounds have a high polarity. These adducts had high relative intensity (between 10% -100%) probably because they were at higher concentration than other compounds in the 333 samples (section 3.2). On the other hand, some compounds with low polarity, such as 334 alkanes, formed $[M+N]^+$ and $[M-H+O]^+$ adducts. However, they were in the adduct group 335 with low relative intensities, between 1-10%. Probably, the high volatility of small molecules 336

promotes a higher number of interactions with the different reactive species and therefore a
higher variety of adducts (Bentayeb et al., 2012; Kerpel dos Santos et al., 2018). Among the
masses found in DART MS spectrum with relative intensities above 10%, 10 out of them
could not be associated to any of the previously identified compounds by GC-MS or UPLCMS/QToF.

For 5 of these masses, new candidate compounds were proposed (table 4). The candidates 342 343 were selected according to its elemental composition, adducts detected, and to bibliography of bamboo composition (De Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 344 2014). Other researchers have found in the composition of young bamboo shoots different 345 amino acids, minerals, polyphenols, and/or vitamins, such as serine, coniferyl alcohol, caffeic 346 acid, threonine, paracoumaryl alcohol, histidine and protocatechuic acid, among others (De 347 Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 2014; Zhu & Kannan, 2019). 348 Some of the expected adducts for these compounds coincide with the masses detected. 349 However, for 5 of the masses detected in the mass spectrum with intensity values above 10%, 350 it was not possible to propose a candidate: 93.05 (26.8 %), 145.09 (15.0 %), 130.22 (15.0 %), 351 295.28 (14.5%) and 192.88 (11.5%). 352

353

354 4. Conclusions

Even though some of the compounds found in migration came from bamboo, such as phytosterols, most of the migrants came from the melamine added to it in order to improve the biopolymer properties. Not only melamine but several melamine derivatives were found in migration above the limits established in European legislation. Consequently, this material does not comply with the EU legislation. In fact, the material cannot be identified as bamboo, but as melamine with bamboo filler. As melamine is neither a biopolymer not biodegradable 361 material, the promotion of these kitchenware materials as bamboo can be considered as a362 fraud to consumers.

Regarding to DART-SVP experiments, the analysis allowed detecting the volatile, semivolatile and non-volatile compounds from migration samples of the bamboo-based biopolymer in a unique analysis of 1.5 minutes duration for each replicate. This technique offers great advantages for rapid detection and routine analysis, without requiring sample preparation.

All the compounds identified using DART-SVP were detected in the initial part of this study, where GC-MS and UPLC/QToF methodologies were used. Melamine and its derivatives form the adducts with greater relative intensity. These results demonstrate that the DART-SVP technique is a very useful tool for direct target analysis, where in a few minutes can provide data about the main migrants present in samples.

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537 **Figure captions**

538 Fig 1. Bar chart of migration values of melamine and its derivative compounds from

- bamboo-based biopolymer in three consecu-tive migration assays. a) acetic acid 3% (w/v), b)
- ethanol 10% (v/v) and c) ethanol 95% (v/v). MD codes are linked to table 2.
- 541 Fig.2. DART-SVP mass spectrum of a migration solution (ethanol 95%) from a bamboo-
- 542 based biopolymer sample. Numbers in brackets are linked to table 3.

1	Ambient mass spectrometry as a tool for a rapid and simultaneous determination of
2	migrants coming from a bamboo-based biopolymer packaging.
3	
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17 Abstract

New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboobased biopolymer to ethanol 10% (v/v), acetic acid 3% (w/V) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semivolatile compounds were analyzed by gas chromatography-mass spec-trometry (GC-MS). Twenty-five compounds were detected, alkanes. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra25 performance liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve non-volatile compounds were detected in migration solutions, mainly 26 melamine and its derivatives, coming from polymer resins added to the biopolymer. 27 28 Melamine concentration values were above the melamine specific migration limit (SML) established by the Regulations (EU) No 10/2011 and (EU) No 284/2011. Finally, the 29 migration samples were analyzed by DART-SVP (direct analysis in real time coupled to 30 31 standardized voltage and pressure). This methodology was able to detect simultaneously the main volatile and non-volatile migrants, and the adducts in a very rapid and effective way and 32 33 shows huge promise as a tool to test for the safety and legal compliance of food packaging materials. 34

35 **Keywords:** bamboo biopolymer; DART; melamine; migration; food contact material.

36 **1. Introduction**

37 There is a great demand for biopolymers in the sector of food contact materials manufacturing. This is because biopolymers are a green alternative to the traditional 38 39 packaging materials used in the food industry, especially those that are abundant, renewable, biodegradable, and biocompatible (Khlestkin, Peltek, & Kolchanov, 2018). Biopolymers can 40 be classified into two groups, polymers produced from biological products that can be 41 extracted from biomass or produced in fermentation processes, such as carbohydrates, 42 proteins or lipids; and biodegradable and/or compostable polymers (Aznar, Ubeda, Dreolin, 43 44 & Nerín, 2019; Geueke, 2014; Maisanaba et al., 2018). The addition of additives to the biopolymers is necessary in order to improve their physico-chemical properties. These 45 additives can be for example: polyols, used as non-volatile plasticizers (e.g., glycerol, glycol, 46 and sorbitol); and resins, that mold the material (e.g., urea, melamine, melamine 47 formaldehyde, and amines) (Eckardt, Kubicova, & Simat, 2018; Geueke, 2013). Surprisingly, 48

49 melamine and other resins are neither biodegradable or come from natural sources (Chien et50 al., 2011; Geueke, 2013).

51 In recent years, food packaging industries have been highly innovative in the production of 52 new biopolymers derived from various natural resources, such as starch, cellulose, bamboo, and chitosan. Among them, bamboo-base biopolymers are of enormous importance. This 53 fibre is attractive as a natural-based raw material, since it is economical, eco-friendly and 54 55 biodegradable (Jena, 2018; Xie, Zhou, & Yan, 2019). Bamboo plants are easily available due to its very short life cycle and because bamboo timber can be harvested multiple times from a 56 single planting, which makes its use very sustainable. Bamboo-based biopolymers have better 57 mechanical properties than other biomaterials, such as a good impact resistance, high 58 59 durability and crack resistance, and good flexural properties (Xie et al., 2019). As any food packaging material or food contact article, the biopolymers must be evaluated to confirm 60 61 their acceptability and safety. The bamboo-base biomaterials can contain other resins and also non intentionally added substances (NIAS), such as impurities from raw materials, 62 63 degradation compounds or novel substances coming from the reaction between different reagents (Xu, Xiong, Zhao, Xiang, & Wu, 2020). These compounds, as well as those 64 additives intentionally added, are present in the packaging and could migrate to the food. 65

Migration tests are required in order to guarantee the consumers safety, food preservation and 66 organoleptic properties (Bradley, n.d.). These tests require specific conditions of temperature, 67 time and simulants, which should be selected according to the intended use of the material. In 68 69 the specific migration tests, compounds previously identified in the material as well as new formed compounds can be detected (Nerin, Alfaro, Aznar, & Domeño, 2013). Pure 70 biopolymers are not specifically included in the European plastics regulation and only the 71 72 frame regulation 1935/2004/CEE applies. However, if they contain some resin or conventional plastic, the regulation on plastics should be applied. European legislation on 73

food contact plastics (Regulation No 10/2011/EU) establishes a positive list with substances
that can be used in the manufacturing process and also their specific migration limits (Osorio,
Dreolin, Aznar, Nerín, & Hancock, 2019).

Since the migrants can be volatile as well as non-volatile compounds, different technologies should be applied in order to have a global view of the safety of the material. Gas chromatography can be applied to the separation of the most volatile and semi-volatile compounds (Biedermann & Grob, 2019) and liquid chromatography to the less volatile ones. Both of them coupled to mass spectrometry detection will allow the identification of the NIAS present in the packaging material. Ambient mass spectrometry techniques can be also used to get a quick confirmation of the presence/absence of the identified compounds.

Ambient mass spectrometry (AMS) or ambient ionization techniques (AMI) are ionization 84 sources used in mass spectrometry for direct and rapid analysis of compounds present in solid 85 86 or liquid samples (Black, Chevallier, & Elliott, 2016; Lu et al., 2018). Additionally, AMS has been utilized as screening method in food safety analysis, criminal investigation, 87 environmental test and other different analytical objectives (Gross, 2014; Lennert & Bridge, 88 89 2019; Zhang et al., 2018). DESI-MS (Desorption ElectroSpray Ionization Mass Spectrometry) was the first AMS technique developed. Since then, other techniques such as 90 91 direct analysis in real time (DART), extractive electrospray ionization (EESI), desorption atmospheric pressure chemical ionization (DAPCI), dielectric-barrier-discharge ionization 92 (DBDI) or low-temperature plasma (LTP) have been designed (Barnett & Zhang, 2018). 93 94 AMS techniques had been previously used in the study of food packaging materials by other groups. For example, Bentayeb et al. determined the compounds present due to print set-off 95 process (Bentayeb et al., 2012; ten Dam et al., 2016) while Aznar et al. analyzed the 96 97 distribution of ink components in a packaging material and Rothenbacher et al. studied the plasticizers in poly(vinyl chloride) (PVC) (Aznar, Alfaro, Nerín, Jones, & Riches, 2016). 98

99 Direct analysis in real time (DART) is one of the most popular ambient pressure ionization methods. In this technique, the molecules are ionized by excited helium molecules and 100 adducts, mainly for protonated/deprotonated molecular ion, are commonly formed (Black et 101 102 al., 2016). Some of its main advantages are: the possibility of direct sampling at ambient conditions; to generate ions from liquid or solid samples; to be simple to operate and to have 103 a rapid analysis speed (acquisition time < 60 s) compared to UPLC and GC-MS methods 104 (Nerin et al., 2013). DART-SVP technique has diverse applications such as food quality and 105 safety control, drug screening, contamination analysis and environmental monitoring (Barnett 106 107 & Zhang, 2018; Djelal, Cornée, Tartivel, Lavastre, & Abdeltif, 2017; Lennert & Bridge, 2018). 108

In the present study, the migration from a bamboo-based biopolymer intended for food contact to different food simulants was evaluated. Volatile, semi-volatile and non-volatile compounds were firstly identified by GC-MS and UPLC-Q/ToF. Additionally, DART-SVP was used as a tool to assess the presence of all potential migrants in a very short analysis time.

114 **2. Materials and methods**

115 2.1. Chemicals and Reagents

Melamine 99% [108-78-1] (IUPAC name: 1,3,5-triazine-2,4,6-triamine) was from Sigma–
Aldrich (Madrid, Spain). Ethanol absolute (HPLC grade), methanol (UHPLC-MS grade),
acetic acid (HPLC grade) were supplied by Scharlau (Setmenat, Spain) for the analysis in
GC-MS and UPLC-Q/ToF. Ethanol absolute (HPLC grade) supplied by Merck (Darmstadt,
Germany) for the analysis in DART-SVP. Ultra-pure water was obtained from Millipore
Milli-Q system (Billerica, MA, USA). The nitrogen evaporator was a TECHNE sample

122 concentrator (Cole-Parmer Ltd., UK). SPME fiber was purchased to Supelco (Bellefonte, PA,123 USA).

124 2.2. Samples

Bamboo-based biopolymer samples were purchased at a local supermarket in the form ofcups, dishes and jugs. All of these were monolayer materials.

127 2.3. Migration assays

128 Migration assays were carried out by total immersion of the sample (5 cm x 1 cm) into 20mL of the simulant. The process was established in accordance with the European legislation on 129 food contact materials (Regulation No 10/2011/EU) (European Commission, 2011a). Three 130 simulants were evaluated: ethanol 10% (v/v) (simulant A), acetic acid 3% (w/v) (simulant B) 131 and ethanol 95% (v/v) (simulant D2 substitute). Global migration studies were performed 132 during 2 hours at 70 °C. The simulant solutions were evaporated to dryness. Global migration 133 was calculed by weighting the dry residue. Specific migration was performed during 6 hours 134 135 at 70 °C. Since the food contact materials of this study were intended for repeated use, the 136 migration tests were performed three consecutive times. The assays were carried out in triplicate for each sample and a blank. 137

138 2.4. Analysis by GC-MS

The analyses of the volatile and semi-volatile compounds were carried out using a gas chromatograph 6890N equipped with an electron ionization ion source operating at 70 eV, and coupled to a quadrupole mass spectrometry detector 5975D (Agilent Technologies. Santa Clara, CA). It was set in SCAN acquisition mode (50 - 450 m/z). The transfer line heater was set at 280 °C. The autosampler was a Combi PAL (CTC Analytics, Zwingen, Switzerland). The injector was used in two modes: liquid injection (migration samples: ethanol 95%)) and 145 SPME injection (aqueous migration samples: acetic acid 3% and ethanol 10%). The stationary phase of polydimethylsiloxane/ divinylbenzene/carboxen (PDMS/DVB/CAR 50/30 146 μ m) was used for the SPME extraction. The migration samples were conditioned during 2 147 min at 80°C. Subsequently, the volatile and semi-volatile compounds were extracted at 80°C 148 and 500 rpm agitation during 15 min. SPME fiber was desorbed at 250°C for 2 min and 1 µL 149 of liquid samples was injected at 250 °C in splitless mode. The chromatographic separation 150 was performed on a HP-5MS column of 30 m x 0.25 mm i.d. x 0.25 µm film thickness. The 151 oven temperature program was: 40 °C held for 3 min, ramp 10 °C/min to 300 °C and held for 152 153 2 min. Helium was used as carrier gas at a constant flow of 1 mL/min. The SPME extraction process in biopolymer samples had been optimized in a previous work (Osorio, Aznar, & 154 Nerín, 2019). 155

156 2.5. Analysis by UPLC-Q/ToF

The analyses of the non-volatile compounds present in migration solutions were performed 157 using an ACQUITY UPLC chromatograph (Milford, MA, USA). Flow rate was 0.3 mL/min. 158 Injection volume was 10 μ L. An UPLC BEH C18 column (Waters) of 2.1 \times 100 mm, 1.7 μ m 159 160 particle size was used at a temperature of 35 °C. Two mobile phases were used for the separation: (A) water with 0.1% formic acid and (B) methanol with 0.1% formic acid. 161 Chromatography was performed using the following gradient elution: initial composition 162 98/2 (phase A/ phase B), and at eight min it was changed to 0/100 (phase A/ phase B) with 163 two additional minutes at the final composition. 164

UPLC system was coupled to a Xevo G2 QTOF mass spectrometer from Waters (Milford,
MA, USA) with an ESI probe. The conditions of analysis were: positive ionization (ESI+),
sensitivity mode, capillary voltage 3.0 kV, sampling cone voltage 30V, extraction cone 3 V,
source temperature 150 °C, desolvation temperature 450 °C, cone gas flow rate of 20 L/ h,

and desolvation gas flow rate of 500 L/h. Acquisition was carried out in MSE mode in a mass
range between 50 and 1200 m/z. The chromatogram was acquired at low and high collision
energy (CE) in the collision cell.

172 2.6. Analysis by DART-SVP

A direct analysis in real time (DART) couple to Standardised Voltage and Pressure (SVP) 173 100 ion source (IonSense, Saugus, MA) was coupled to an Acquity QDa single quadrupole 174 mass spectrometer (Waters, Wilmslow, UK) via a Vapur interface (IonSense, Saugus, MA). 175 The DART-SVP and Acquity QDa were operated in positive ion mode. The DART-SVP was 176 operated with helium (grade A) in running mode and nitrogen in standby mode. The DART-177 SVP was operated at several different temperatures between 150 °C and 450 °C, the ion-178 179 source grid voltage was set to 350 V. The mass spectrometer was operated with the desolvation line temperate set at 250 °C, heat block 350 °C, interface voltage 4.5 kV and 50-180 1000 Da scan range. The mass spectrometer was controlled using MassLynx v4.1 SCN888 181 (Waters, Wilmslow, UK). Data were analyzed by MassLynx v4.1. 182

Manual sample injection mode was used. Three microliters of the migration solution were pipette-spotted directly onto the Quick Strip card in the position one. Then Quick Strip card was the simply mounted on the sampling rail. Posteriorly, the sample came in contact with the He stream from the DART ion source outlet.

187 2.7. Data processing

In GC-MS analysis, the chromatograms and mass spectra were acquired and processed with
MSD ChemStation software version F.01.03 from Agilent Technologies. NIST Standard
Reference Database (2018) was used as mass spectra library for compounds identification.
Only Match values above 800 were considered acceptable for a candidate confirmation.

In UPLC-Q/ToF, the mass data were analysed with MassLynx software V 4.1 from Waters (Milford, MA, USA). Mass spectra obtained in function 1 provided information about the elemental composition of the precursor ion and the mass spectra in function 2 provided information about the elemental composition of the fragment ions. MassFragment® software from Waters was used for checking the feasiability of the candidates proposed (Ubeda, Aznar, & Nerín, 2018). The DART-SVP mass spectrums were acquired with MassLynx SCN888T software and processed with MassLynx software V 4.1.

199 **3. Results and discussion**

The results showed that global migration was higher when compared to other polymers, but below Overall Migration Limit (OML) of 60 mg kg⁻¹ established by Regulation EU/10/2011 (European Commission, 2011a) in all simulants. The values found for the different simulants were as follows: $50.6 \pm 9.2 \text{ mg kg}^{-1}$ in ethanol 10%; $13.2 \pm 3.2 \text{ mg kg}^{-1}$ in acetic acid 3% and $48.5 \pm 4.4 \text{ mg kg}^{-1}$ in ethanol 95%. Specific migration results are shown below for each technique.

3.1. Volatile and semi-volatile compounds present in migration from a bamboo-basedbiopolymer.

Table 1 shows the compounds identified with their retention times, their molecular formula 208 and its presence in the different simulants in migration samples. A total of twenty-five 209 compounds were identified by comparing their mass spectra with the NIST Standard 210 Reference Database (2018). Compounds identified were checked in the EU/10/2011 positive 211 list (European Commission, 2011a), to confirm if they were authorized and their specific 212 migration limit. All the compounds detected were non-listed substances and only a 2,6,10-213 $kg^{-1}day^{-1}$) trimethyl (1000)dodecane had a NOAEL value mg 214 (https://comptox.epa.gov/dashboard (accessed Jan.28.2020), n.d.). Therefore, their theoretical 215

toxicity level was established according to the TTC (threshold of toxicological concern) and
Cramer rules for each compound (Dewhurst & Renwick, 2013; Szczepańska et al., 2018).
Table 1 shows the theoretical classification of toxicity for the rest of non listed compounds
found.

220 Acetic acid 3% was the food simulant with the highest number of migrants (15), compared to ethanol 10% (6) and ethanol 95% (6) (Supplementary material 1). Most of the identified 221 222 compounds were alkanes (Jiong, Fusheng, Chunhong, Mao, & Jianquan, 2014). These compounds are commonly used as raw materials in the production of polymers but they 223 might also come from the degradation of the material. Degradation can happen because of the 224 interactions between the polymeric material and the oxygen present in the air, causing its 225 oxidation (García Ibarra, Rodríguez Bernaldo de Quirós, Paseiro Losada, & Sendón, 2019). 226 According to Cramer rules, the identified alkanes belong to class I, that means to low 227 toxicity, while class II and class III are of medium and high toxicity respectively. Four 228 compounds were classified as class III: methyl N-hydroxybenzenecarboximidate and three 229 230 phytosterols (3β -ergost-5-en-3-ol, clionasterol and arundoin). Four phytosterols, stigmasterol, were also detected and classified as class II. Phytosterols, 3β-ergost-5-en-3-ol, stigmasterol, 231 clionasterol and arundoin, were identified only in ethanol 95% food simulant. The presence 232 233 of phytosterols in young bamboo shoots had been previously demonstrated (Nongdam & 234 Tikendra, 2014). Therefore, these compounds could come from the bamboo used as base 235 material (Moreau et al., 2018). According to the toxicological assays performed by Le Goff et al. and Mea et al., phytosterols do not have genotoxic potential (Le Goff et al., 2019; Lea, 236 Hepburn, Wolfreys, & Baldrick, 2004). In contrast, phytosterols of bamboo shoot reduces fat 237 and cholesterol levels of blood, and they can inhibit the production of carcinogens and 238 growth of cancer cells (Nongdam & Tikendra, 2014). 239

240 3.2.

3.2. Non-volatile compounds present in migration from a bamboo-based biopolymer
Table 2 shows the non-volatile compounds found in migration solutions from the bamboo-241 based biopolymer, their retention time, their accurate mass, the adduct detected $([M+H]^+)$ or 242 [M+Na]⁺) and their molecular formula. A total of twelve compounds were detected 243 (Supplementary data 1). The amino acid valine was detected in all food simulants. The 244 presence of valine in bamboo shoots has been previously reported by different authors (De 245 Silva et al., 2019; Nongdam & Tikendra, 2014). C. Nirmala et al, reported it as one of the 246 most abundant amino acids in the composition of Phyllostachys manii (juvenile bamboo 247 shoots) (Nirmala, Bisht, Bajwa, & Santosh, 2018). Triethanolamine, used commonly as 248 249 surfant, was also detected. None of these compounds was present in the EU/10/2011 positive list (European Commission, 2011a). Triethanolamine had a NOAEL value 300 mg kg⁻¹day⁻¹ 250 and valine, with NOAEL value 628 mg kg⁻¹day⁻¹ (https://comptox.epa.gov/dashboard 251 (accessed Jan.28.2020), n.d.). 252

It was also observed that melamine and eight melamine derivatives were identified in all food simulants. This is because in the manufacture of biopolymers it is common to use a polymeric resin, such as melamine, to improve the mechanical properties of the material.

Melamine has been reported as a common component in the manufacture of laminates,
coatings and mainly, kitchenware utensils (Geueke, 2013; Li, Song, & Wen, 2019).
Melamine derivatives can also be formed from the reaction of residual melamine and food
simulants (Bradley, Castle, Day, & Leak, 2011; Chien et al., 2011; Karthikraj, Bollapragada,
& Kannan, 2018) or during the bamboo based biopolymer manufacture.

Melamine is listed in the Regulation EU/10/2011 with a specific migration limit (SML) of 2.5 mg kg⁻¹. For this reason, melamine as well as its derivatives were quantified in all food simulants. Since the material evaluated was intended for repeated used, according to EU/10/2011 operating guidelines, the migration was evaluated over three consecutive migration experiments. The results are presented in figure 1. Melamine was the compound

with the highest migration values. In all cases, the migration values were above 2.5 mg kg^{-1} 266 in the first or second migration experiment and therefore, this bamboo-based biopolymer did 267 not comply with the SMLs established by the Regulations (EU) No 10/2011 and No284/2011 268 269 . According to these results, the material cannot be considered as bamboo, but melamine with bamboo filler. Then, the regulation 284/2011 applies (European Commission, 2011b). 270 Regarding the food simulants, the highest values were found in the second migration of acetic 271 acid 3% (w/V) (144.3 \pm 1.1 mg kg⁻¹), followed by ethanol 10% (v/v) (48.8 \pm 3.4 mg kg⁻¹) and 272 ethanol 95% (v/v) (4.3 \pm 1.0 mg kg⁻¹), suggesting an important effect of acidity and a high 273 274 water content in the migration process. The same pattern was observed for all the melamine derivatives analyzed. N-Hydroxymethylmelamine (MD 1) was the melamine derivative with 275 the highest migration values. 276

The acidic medium of the acetic acid simulant could accelerate the hydrolysis reaction of the melamine resin and as a result, provide high migration values (Bradley et al., 2011; Geueke, 2013). The results also showed that the migration of melamine and its derivatives increased in the second migration experiment and decreased in the third one. Therefore, the addition the polymeric resin to the bamboo biopolymer improved its mechanical properties but at the same time, entailed a risk to consumer's health.

283 3.3. DART-SVP analysis of migration samples

DART-SVP is an electric discharge ambient ionisation technique where excited helium atoms start gas-phase reactions. These reactions result in ions created from atmospheric water-vapor or other gaseous compounds present (Gross, 2014; Navare, Mayoral, Nouzova, Noriega, & Fernández, 2010). As the chemical ionization is the same as in APCI (atmospheric pressure chemical ionization) (Gross, 2014), the formation of adducts according to polarity, molecular weight or volatility of the species present in the samples is very common. 290 In this study, the ability to implement a DART-SVP method to quickly determine the main migrants and their adducts from bamboo-base biopolymer was investigated. Figure 2 shows a 291 mass spectrum of an ethanol 95% migration sample. Table 3 shows a total of twenty-six 292 293 masses detected in the DART mass spectrum and that matched with adducts of compounds that had been previously detected in migration solutions by GC-MS or UPLC-MS/QToF. m/z 294 values ranged between 127.0733 and 291.1033. Only peaks with relative intensity higher than 295 296 1% of the base peak were considered. The table shows the main adduct ion detected as well as its m/z and relative intensity. In addition, other adducts identified and its relative intensity 297 298 for each of the compounds are shown. The presence of other adducts confirmed the candidates proposed. 299

Regarding the ions detected, adducts such as $M^{,+}$, $[M+H]^+$, $[M+N]^+$, $[M-H+O]^+$ and $[M+H-301 H_2O]^+$ were observed with major relative intensity. Oxygen, water and ammonia species were detected in the environment (blank spectrum mass), therefore the different adducts identified were the interaction products between gaseous species of the atmosphere and molecular ions from the sample. Other adducts detected were $M^{,+}$, $[M+H]^+$, $[M-H+O]^+$, $[M+H+O]^+$, $[M+NH_4]^+$ and $[M-H+O_2]^+$.

In this technique the analytes generate different adducts according to the polarity of specie: 306 $[M+H]^+$, $[M-H+O]^+$, $[M+NH_4]^+$ adducts for medium polar to polar analytes; and M^{++} , $[M-H+O]^+$, 307 $H+H_2O$ ⁺, $[M+H]^+$, $[M-H+O]^+$ adducts for non-polar analytes (Cody, 2009; Gross, 2014). 308 The results suggested that the polarity was an important parameter in the formation of 309 310 adducts from the migration samples of bamboo-based biopolymer. Melamine and it derivatives formed mainly adducts such as $[M+H]^+$, $[M-H+O]^+$ and $[M-H+O_2]^+$ because these 311 compounds have a high polarity. Additionally, these adducts had high relative intensity 312 (between 10% - 100%) probably because they were at higher concentration than other 313 compounds in the samples (section 3.2). On the other hand, some compounds with low 314

polarity, such as alkanes, formed [M+N]⁺ and [M-H+O]⁺ adducts. However, they were in the
adduct group with low relative intensities, between 1-10%. Probably, the high volatility of
small molecules promotes a higher number of interactions with the different reactive species
and therefore a higher variety of adducts (Bentayeb et al., 2012; Kerpel dos Santos et al.,
2018). Among the masses found in DART MS spectrum with relative intensities above 10%,
10 out of them could not be associated to any of the previously identified compounds by GCMS or UPLC-MS/QToF.

For 5 of these masses, new candidate compounds were proposed (table 4). The candidates 322 were selected according to its elemental composition, adducts detected, and to bibliography 323 of bamboo composition (De Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 324 2014). Researchers have found in the composition of young bamboo shoots different amino 325 acids, minerals, polyphenols, and/or vitamins, such as serine, coniferyl alcohol caffeic acid, 326 threonine, paracoumaryl alcohol, histidine and protocatechuic acid, among others (De Silva et 327 al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 2014; Zhu & Kannan, 2019). Some of 328 329 the expected adducts for these compounds coincide with the masses detected. However, for 5 of the masses detected in the mass spectrum with intensity values above 10%, it was not 330 possible to propose a candidate: 93.05 (26.8 %), 145.09 (15.0 %), 130.22 (15.0 %), 295.28 331 332 (14.5%) and 192.88 (11.5%).

333

4. Conclusions

Even though some of the compounds found in migration came from bamboo, such as phytosterols, most of the migrants came from the melamine added to it in order to improve the biopolymer properties. Not only melamine but several melamine derivatives were found in migration above the limits established in European legislation. Consequently, this material does not comply with the EU legislation. In fact, the material cannot be identified as bamboo,but as melamine with bamboo filler.

Regarding to DART-SVP experiments, the analysis allowed detecting the volatile, semivolatile and non-volatile compounds from migration samples of the bamboo-based biopolymer in a unique analysis of 1.5 minutes duration for each replicate. This technique offers great advantages for rapid detection and routine analysis, without requiring sample preparation.

All the compounds identified using DART-SVP were detected in the initial part of this study, where GC-MS and UPLC/QToF methodologies were used. Melamine and its derivatives form the adducts with greater relative intensity. These results demonstrate that the DART-SVP technique is a very useful tool for direct target analysis, where in a few minutes can provide data about the main migrants present in samples.

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516 **Figure captions**

- 517 Fig 1. Bar chart of migration values of melamine and its derivative compounds from
- bamboo-based biopolymer in three consecu-tive migration assays. a) AcH 3%, b) EtOH 10%
- and c) EtOH 95. MD codes are linked to table 2.
- 520 Fig.2. DART-SVP mass spectrum of a migration solution (ethanol 95%) from a bamboo-
- 521 based biopolymer sample. Numbers in brackets are linked to table 3.

Abstract

New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboo-based biopolymer to ethanol 10% (v/v), acetic acid 3% (w/v) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semi-volatile compounds were analyzed by gas chromatography-mass spectrometry (GC-MS). Twenty-five compounds were detected. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra-performance liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve non-volatile compounds were detected in migration solutions, mainly melamine and its derivatives, coming from polymer resins present in the biopolymer. Melamine migration was higher than 50 mg/Kg in the third sequential migration test. Finally, the migration samples were analyzed by DART-SVP (direct analysis in real time coupled to standardized voltage and pressure). This methodology was able to detect simultaneously the main volatile and non-volatile migrants and their adducts in a very rapid and effective way and is shown as a promising tool to test the safety and legal compliance of food packaging materials.

Declaration of interests

 \boxtimes The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

□The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

Jazmín Osorio: Investigation, Methodology, Writing- Original draft preparation; Margarita Aznar: Conceptualization, Methodology, Writing- Reviewing; Cristina Nerín: Supervision, Writing- Reviewing; Nicholas Birse: Resources; Christopher Elliott: Supervision; Olivier Chevallier: Supervision, Writing- Reviewing An ambient pressure ionization method (direct analysis in real time) coupled to mass spectrometry (DART- SVP) was used for the first time to detect simultaneously the main volatiles and non-volatile migrants from a bamboo-based biopolymer. Due to the increasingly use of this biopolymer in food packaging manufacturing, and the necessity of performing a risk assessment in food packaging materials, the results obtained in this work are of great relevance. The analysis allowed detecting the volatile, semi-volatile and non-volatile compounds from migration in a unique analysis of 1.5 minutes duration. This technique offers great advantages for rapid detection and routine analysis

1	Ambient mass spectrometry as a tool for a rapid and simultaneous determination of
2	migrants coming from a bamboo-based biopolymer packaging.
3	
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17 Abstract

New bamboo-based biopolymers are used as food packaging materials, but it must be evaluated to ensure consumers safety. In this study, migration from a commercial bamboo-based biopolymer to ethanol 10% (v/v), acetic acid 3% (w/v) and ethanol 95% (v/v) was studied. The migrants were determined from three different perspectives. Volatile and semi-volatile compounds were analyzed by gas chromatography-mass spec-trometry (GC-MS). Twenty-five compounds were detected, alkanes. In addition, a number of phytosterols were detected in ethanol 95%. Non-volatile compounds were identified and quantified by ultra-

25 performance liquid chromatography coupled to time-of-flight mass spectrometry (UPLC-Q/ToF). Twelve non-volatile compounds were detected in migration solutions, mainly 26 melamine and its derivatives, coming from polymer resins added to present in the biopolymer. 27 28 Melamine concentration migration was higher than 50 mg/Kg in the third sequential migration test. values were above the melamine specific migration limit (SML) established 29 30 by the Regulations (EU) No 10/2011 and (EU) No 284/2011. Finally, the migration samples were analyzed by DART-SVP (direct analysis in real time coupled to standardized voltage 31 32 and pressure). This methodology was able to detect simultaneously the main volatile and non-33 volatile migrants, and their adducts in a very rapid and effective way and is shown as as huge promisinge as a tool to test for the safety and legal compliance of food packaging materials. 34

35 Keywords: bamboo biopolymer; DART; melamine; migration; food contact material.

36 **1. Introduction**

37 There is a great demand for biopolymers in the sector of food contact materials manufacturing. This is because biopolymers are a green alternative to the traditional 38 39 packaging materials used in the food industry, especially those that-which are abundant, renewable, biodegradable, and biocompatible (Khlestkin, Peltek, & Kolchanov, 2018). 40 Biopolymers can be classified into two groups, polymers produced from biological products 41 that can be extracted from biomass or produced in fermentation processes, such as 42 carbohydrates, proteins or lipids; and biodegradable and/or compostable polymers (Aznar, 43 44 Ubeda, Dreolin, & Nerín, 2019; Geueke, 2014; Maisanaba et al., 2018). The addition of additives to the biopolymers is necessary in order to improve their physico-chemical 45 properties. These additives can be for example: polyols, used as non-volatile plasticizers 46 (e.g., glycerol, glycol, and sorbitol); and resins, that mold the material (e.g., urea, melamine, 47 melamine formaldehyde, and amines) (Eckardt, Kubicova, & Simat, 2018; Geueke, 2013). 48

Surprisingly, melamine and other resins are neither biodegradable or come from natural
sources (Chien et al., 2011; Geueke, 2013).

In recent years, food packaging industries have been highly innovative in the production of 51 52 new biopolymers derived from various natural resources, such as starch, cellulose, bamboo, and chitosan. Among them, bamboo-base biopolymers are of enormous importance. This 53 fibre is attractive as a natural-based raw material, since it is economical, eco-friendly and 54 55 biodegradable (Jena, 2018; Xie, Zhou, & Yan, 2019). Bamboo plants are easily available due to its very short life cycle and because bamboo timber can be harvested multiple times from a 56 single planting, which makes its use very sustainable. Bamboo-based biopolymers have better 57 mechanical properties than other biomaterials, such as a good impact resistance, high 58 59 durability and crack resistance, and good flexural properties (Xie et al., 2019). As any food packaging material or food contact article, the biopolymers must be evaluated to confirm 60 61 their acceptability and safety. The bamboo-base biomaterials can contain other resins and also non intentionally added substances (NIAS), such as impurities from raw materials, 62 63 degradation compounds or novel substances coming from the reaction between different reagents (Xu, Xiong, Zhao, Xiang, & Wu, 2020). These compounds, as well as those 64 additives intentionally added, are present in the packaging and could migrate to the food. 65

Migration tests are required in order to guarantee the consumers safety, food preservation and 66 organoleptic properties (Bradley, 2010). These tests require specific conditions of 67 temperature, time and simulants, which should be selected according to the intended use of 68 69 the material. In the specific migration tests, compounds previously identified in the material as well as new formed compounds can be detected (Nerin, Alfaro, Aznar, & Domeño, 2013). 70 Pure biopolymers are not specifically included in the European plastics regulation and only 71 72 the frame regulation 1935/2004/CEE applies. However, if they contain some resin or conventional plastic, the regulation on plastics should be applied. European legislation on 73

food contact plastics (Regulation No 10/2011/EU) establishes a positive list with substances
that can be used in the manufacturing process and also their specific migration limits (Osorio,
Dreolin, Aznar, Nerín, & Hancock, 2019).

Since the migrants can be volatile as well as non-volatile compounds, different technologies should be applied in order to have a global view of the safety of the material. Gas chromatography can be applied to the separation of the most volatile and semi-volatile compounds (Biedermann & Grob, 2019) and liquid chromatography to the less volatile ones. Both of them coupled to mass spectrometry detection will allow the identification of the NIAS present in the packaging material. Ambient mass spectrometry techniques can be also used to get a quick confirmation of the presence/absence of the identified compounds.

Ambient mass spectrometry (AMS) or ambient ionization techniques (AMI) are ionization 84 sources used in mass spectrometry for direct and rapid analysis of compounds present in solid 85 86 or liquid samples (Black, Chevallier, & Elliott, 2016; Lu et al., 2018). Additionally, AMS has been utilized as screening method in food safety analysis, criminal investigation, 87 environmental test and other different analytical objectives (Gross, 2014; Lennert & Bridge, 88 89 2019; Zhang et al., 2018). DESI-MS (Desorption ElectroSpray Ionization Mass Spectrometry) was the first AMS technique developed. Since then, other techniques such as 90 91 direct analysis in real time (DART), extractive electrospray ionization (EESI), desorption atmospheric pressure chemical ionization (DAPCI), dielectric-barrier-discharge ionization 92 (DBDI) or low-temperature plasma (LTP) have been designed (Barnett & Zhang, 2018). 93 94 AMS techniques had been previously used in the study of food packaging materials by other groups. For example, Bentayeb et al. determined the compounds present due to print set-off 95 process (Bentayeb et al., 2012; ten Dam et al., 2016) while Aznar et al. analyzed the 96 97 distribution of ink components in a packaging material and Rothenbacher et al. studied the plasticizers in poly(vinyl chloride) (PVC) (Aznar, Alfaro, Nerín, Jones, & Riches, 2016). 98

99 Direct analysis in real time (DART) is one of the most popular ambient pressure ionization 100 methods. In this technique, the molecules are ionized by excited helium molecules and 101 adducts, mainly for-protonated/deprotonated molecular ions, are commonly formed (Black et 102 al., 2016). Some of its main advantages are: the possibility of direct sampling at ambient conditions; to generate ions from liquid or solid samples; to be simple to operate and to have 103 a rapid analysis speed (acquisition time < 60 s) compared to UPLC and GC-MS methods 104 (Nerin et al., 2013). DART-SVP technique has diverse applications such as food quality and 105 safety control, drug screening, contamination analysis and environmental monitoring (Barnett 106 107 & Zhang, 2018; Djelal, Cornée, Tartivel, Lavastre, & Abdeltif, 2017; Lennert & Bridge, 2018). 108

In the present study, the migration from a bamboo-based biopolymer intended for food contact to different food simulants was evaluated. Volatile, semi-volatile and non-volatile compounds were firstly identified by GC-MS and UPLC-Q/ToF. Additionally, DART-SVP was used as a tool to assess the presence of all potential migrants in a very short analysis time.

114 **2. Materials and methods**

115 2.1. Chemicals and Reagents

Melamine 99% [108-78-1] (IUPAC name: 1,3,5-triazine-2,4,6-triamine) was from Sigma–
Aldrich (Madrid, Spain). Ethanol absolute (HPLC grade), methanol (UHPLC-MS grade),
acetic acid (HPLC grade) were supplied by Scharlau (Setmenat, Spain) for the analysis in
GC-MS and UPLC-Q/ToF. Ethanol absolute (HPLC grade) supplied by Merck (Darmstadt,
Germany) for the analysis in DART-SVP. Ultra-pure water was obtained from Millipore
Milli-Q system (Billerica, MA, USA). The nitrogen evaporator was a TECHNE sample

122 concentrator (Cole-Parmer Ltd., UK). SPME fibers was were purchased <u>atto</u> Supelco
123 (Bellefonte, PA, USA).

124 2.2. Samples

Bamboo-based biopolymer samples were purchased at a local supermarket in the form ofcups, dishes and jugs.- All of these were monolayer materials.

127 2.3. Migration assays

128 Migration assays were carried out by total immersion of the sample (5 cm x 1 cm) into 20 mL of the simulant. The process was established in accordance with the European legislation on 129 130 food contact materials (Regulation No 10/2011/EU) (European Commission, 2011a). Three 131 simulants were evaluated: ethanol 10% (v/v) (EtOH 10%) (simulant A), acetic acid 3% (w/v) 132 (AcH 3%) (simulant B) and ethanol 95% (v/v) (EtOH 95%) (simulant D2 substitute). Overall Global migration studies were performed during 2 hours at 70 °C. The same overall simulant 133 134 solutions were evaporated to dryness at 110 °C. Overall Global migration was calculated by 135 weighting the dry residue. Specific migration was performed during 6 hours at 70 °C. Since 136 the food contact materials of this study were intended for repeated use, the migration tests were performed three consecutive times. The assays were carried out in triplicate for each 137 sample and a blank. 138

139 2.4. Analysis by GC-MS

The analyses of <u>the</u>-volatile and semi-volatile compounds were carried out using a gas chromatograph 6890N equipped with an electron ionization ion source operating at 70 eV, and coupled to a quadrupole mass spectrometry detector 5975D (Agilent Technologies. Santa Clara, CA). It was set in SCAN acquisition mode (50 - 450 m/z). The transfer line heater was set at 280 °C. The autosampler was a Combi PAL (CTC Analytics, Zwingen, Switzerland). 145 The injector was used in two modes.: Lliquid injection for (migration samples in: ethanol EtOH 95%,) 1 µL of liquid samples was injected at 250 °C in splitless mode. and SPME 146 147 injection was used for (aqueous migration samples: acetic acid(AcH 3% and ethanol-EtOH 148 10%). The stationary phase of polydimethylsiloxane/----divinylbenzene/carboxen (PDMS/DVB/CAR 50/30 µm) was used for the SPME extractionselected. The migration 149 samples were conditioned forduring 2 min at 80 °C. Subsequently, the volatile and semi-150 volatile compounds_-were extracted by fiber inmersion at 80 °C and 500 rpm agitation during 151 15 min and finally- SPME fiber was desorbed at 250 °C for 2 min and 1 µL of liquid samples 152 153 was injected at 250 °C in splitless mode. The chromatographic separation was performed on a HP-5MS column of (-30 m length \times 0.25 mm-i.d. inner diameter \times 0.25 µm film thickness). 154 The oven temperature program was: 40 °C held for 3 min, ramp 10 °C_4min⁻¹ to 300 °C and 155 156 held for 2 min. Helium was used as carrier gas at a constant flow of 1 mL /min⁻¹. The SPME extraction process in biopolymer samples had been was optimized in a previous work (Osorio, 157 Aznar, & Nerín, 2019). 158

159 2.5. Analysis by UPLC-Q/ToF

160 The analyses of the non-volatile compounds present in migration solutions were performed 161 using an ACQUITY UPLC chromatograph (Milford, MA, USA). Flow rate was 0.3 mL /min= ¹. Injection volume was 10 μ L. An UPLC BEH C18 column (Waters) of 2.1 × 100 mm, 1.7 162 µm particle size was used at a temperature of 35 °C. Two mobile phases were used for the 163 separation: (A) water with 0.1% formic acid and (B) methanol with 0.1% formic acid. 164 Chromatography was performed using the following gradient elution: initial composition 165 166 98/2 (phase A/ phase B), and at eight min it was changed to 0/100 (phase A/ phase B) with two additional minutes at the final composition. 167

168 UPLC system was coupled to a Xevo G2 QTOF mass spectrometer from Waters (Milford, 169 MA, USA) with an ESI probe. The conditions of analysis were: positive ionization (ESI+), 170 sensitivity mode, capillary voltage 3.0 kV, sampling cone voltage 30V, extraction cone 3 V, 171 source temperature 150 °C, desolvation temperature 450 °C, cone gas flow rate of 20 L₂/-h⁻¹, 172 and desolvation gas flow rate of 500 L₂/h⁻¹. Acquisition was carried out in MSE mode in a 173 mass range between 50 and 1200 m/z. The chromatogram was acquired at low and high 174 collision energy (CE) in the collision cell.

175 2.6. Analysis by DART-SVP

A direct analysis in real time (DART) couple to Standardised Voltage and Pressure (SVP) 176 100 ion source (IonSense, Saugus, MA) was coupled to an Acquity QDa single quadrupole 177 178 mass spectrometer (Waters, Wilmslow, UK) via a Vapur interface (IonSense, Saugus, MA). The DART-SVP and Acquity QDa were operated in positive ion mode. The DART-SVP was 179 operated with helium (grade A) in running mode and nitrogen in standby mode. The DART-180 SVP was operated at several different temperatures between 150 °C and 450 °C, the ion-181 source grid voltage was set to 350 V. The mass spectrometer was operated with the 182 183 desolvation line temperature set at 250 °C, heat block 350 °C, interface voltage 4.5 kV and 50-1000 Da scan range. The mass spectrometer was controlled using MassLynx v4.1 184 SCN888 (Waters, Wilmslow, UK). Data were analyzed by MassLynx v4.1. 185

Manual sample injection mode was used. Three microliters of the migration solution were pipette-spotted directly onto the Quick Strip card in the position one. Then, Quick Strip card was the simply mounted on the sampling rail. PosteriorlyFurther, the sample came in contact with the He stream from the DART ion source outlet. Even though the three simulants were testeds, only data from EtOHh 95% are included in the manuscript. In the other two simulants its high water content generated provided low quality mass spectra. In DART-SVP, atmospheric moisture is ionized by helium in the 2³S state with extremmely high efficiency.
 However, the formation of protonated water clusters is likely to occur from the water present
 in the samples, while metastable helium atoms are unlikely to survive. For this reason, it has
 found that moisture should be minimized to avoid competing reactions (Cody, 2009).

196 2.7. Data processing

In GC-MS analysis, the chromatograms and mass spectra were acquired and processed with
MSD ChemStation software version F.01.03 from Agilent Technologies. NIST Standard
Reference Database (2018) was used as mass spectra library for compounds identification.
Only Match values above 800 were considered acceptable for a candidate confirmation.

201 In UPLC-Q/ToF, the mass data were analysed with MassLynx software v4.1 from Waters (Milford, MA, USA). Data were acquired in MS^E mode, where 2 functions (low and high 202 203 energy) were acquired simultaneously. Mass spectra obtained in function 1 provided 204 information about the elemental composition of the precursor ion and the mass spectra in function 2 provided information about the elemental composition of the fragment ions. In 205 206 UPLC - Q/ToF identification is a more complex process, since there are not spectral libraries. 207 In this case, a structural elucidation of the molecules is necessary. For this purpose, the first 208 step was to determine the elemental composition of the precursor ion, those formulas with the lowest mass error (alwayas below 10 ppm) and the highest isotopic fit were selected. These 209 formulas were introduced in a chemical databases, such as [www. chemspider.com] or 210 211 [www.scifinder.com] and the possible chemical structures were searched. The criteria for selecting a candidate were based on previous knowledge about the sample together with a 212 chemical background. Finally, the MassFragment® software was used to evaluate if the 213 214 fragment ions detected in function 2 could fit with the breakage of the proposed candidate. Those candidates with the best match were selected as final candidates (Nerin, Alfaro, Aznar, 215

<u>& Domeño, 2013</u>). In the case of the analysis by DART-SVP, the aim was to determine
 possible adducts of compounds previously identified by GC-MS or UPLC-MS. The DART <u>SVP mass spectra were acquired with MassLynx SCN888T software and processed with</u>
 MassLynx software v4.1

220 **3. Results and discussion**

The results showed that <u>overall global</u> migration was <u>much</u> higher when compared tothan in other polymers, <u>close to the but below</u> Overall Migration Limit (OML) of 60 mg kg⁻¹ established by Regulation EU/10/2011 (European Commission, 2011a) in <u>someall</u> simulants. The values found for the different simulants were as follows: $50.6 \pm 9.2 \text{ mg kg}^{-1}$ in ethanol <u>EtOH</u> 10%; $13.2 \pm 3.2 \text{ mg kg}^{-1}$ in <u>acetic acidAcH</u> 3% and $48.5 \pm 4.4 \text{ mg kg}^{-1}$ in ethanol-<u>EtOH</u> 95%. Specific migration results are shown below for each technique.

3.1. Volatile and semi-volatile compounds present in migration from a bamboo-basedbiopolymer.

Table 1 shows the compounds identified with their retention times, their molecular formula 229 and its-their presence in the different simulants after thein migration samplestests. A total of 230 twenty-five compounds were identified by comparing their mass spectra with the NIST 231 Standard Reference Database (2018). The identified cCompounds identified were checked in 232 the EU/10/2011 positive list (European Commission, 2011a), to confirm if they were 233 authorized and their specific migration limit. All the Many compounds detected were non-234 235 listed substances and among them, only a 2,6,10-trimethyl dodecane had a NOAEL value (1000 mg kg⁻¹day⁻¹) (Agency United States Environmental Protection, 2019). Therefore, their 236 theoretical toxicity level was established according to the TTC (threshold of toxicological 237 concern) and Cramer rules for each compound (Dewhurst & Renwick, 2013; Szczepańska et 238

al., 2018). Table 1 shows the theoretical classification of toxicity for the rest of non listed
compounds found.

Acetic acidAcH 3% was the food simulant with the highest number of migrants (15), 241 compared to ethanol-EtOH 10% (6) and ethanol-EtOH 95% (6) (Supplementary material 1). 242 Most of the identified compounds were alkanes (Jiong, Fusheng, Chunhong, Mao, & 243 Jianquan, 2014). These compounds are commonly used as raw materials in the production of 244 245 polymers but they might also come from the degradation of the material. Degradation 246 Oxidation can happen-take place because of the interactions between the polymeric material and the oxygen during the manufacture of the material present in the air, causing its oxidation 247 (García Ibarra, Rodríguez Bernaldo de Quirós, Paseiro Losada, & Sendón, 2019). According 248 to Cramer rules, the identified alkanes belong to class I, that means to low toxicity, while 249 class II and class III are of medium and high toxicity respectively. Four compounds were 250 classified as class III: methyl N-hydroxybenzenecarboximidate and three phytosterols (3β-251 ergost-5-en-3-ol, clionasterol and arundoin). Four phytosterols, stigmasterol, were also 252 253 detected and classified as class II. Phytosterols, 3β -ergost-5-en-3-ol, stigmasterol, clionasterol 254 and arundoin, were identified only in ethanol-EtOH 95% food simulant. The presence of 255 phytosterols in young bamboo shoots had been previously demonstrated (Nongdam & 256 Tikendra, 2014). Therefore, these compounds could come from the bamboo used as base material (Moreau et al., 2018). According to the toxicological assays performed by Le Goff et 257 258 al. and Mea et al., phytosterols do not have genotoxic potential (Le Goff et al., 2019; Lea, Hepburn, Wolfreys, & Baldrick, 2004). In contrast, phytosterols of bamboo shoot reduces fat 259 and cholesterol levels of blood, and they can inhibit the production of carcinogens and 260 growth of cancer cells (Nongdam & Tikendra, 2014). 261

3.2. Non-volatile compounds present in migration from a bamboo-based biopolymer

Table 2 shows the non-volatile compounds found in migration solutions from the bamboobased biopolymer, their retention time, their accurate mass, the adduct detected $([M+H]^+$ or $[M+Na]^+$) and their molecular formula. A total of twelve compounds were detected (Supplementary data 1).

The amino acid valine was detected in all food simulants. The presence of valine in bamboo 267 shoots has been was previously reported by different authors (De Silva et al., 2019; Nongdam 268 269 & Tikendra, 2014). C. Nirmala et al, reported it as one of the most abundant amino acids in the composition of Phyllostachys manii (juvenile bamboo shoots) (Nirmala, Bisht, Bajwa, & 270 271 Santosh, 2018). Triethanolamine, commonly used commonly as surfactant, was also detected. None of these compounds was present in the EU/10/2011 positive list (European 272 Commission, 2011a). Triethanolamine hasd a NOAEL value 300 mg kg⁻¹day⁻¹ and that of 273 valine, with NOAEL valueis 628 mg kg-1 day-1 (Agency United States Environmental 274 Protection, 2019). 275

It was also observed that melamine and eight melamine derivatives were identified in all food simulants. This is because in the manufacture of biopolymers it is common to use a polymeric resin, such as melamine, to improve the mechanical properties of the material.

Melamine has been reported as a common component in the manufacture of laminates,
coatings and mainly, kitchenware utensils (Geueke, 2013; Li, Song, & Wen, 2019).
Melamine derivatives can also be formed from the reaction of residual melamine and food
simulants (Bradley, Castle, Day, & Leak, 2011; Chien et al., 2011; Karthikraj, Bollapragada,
& Kannan, 2018) or during the bamboo based biopolymer manufacture.

Melamine is listed in the Regulation EU/10/2011 with a specific migration limit (SML) of 2.5 mg kg⁻¹. –For this reason, melamine as well as its derivatives were quantified in all food simulants. Since the material evaluated was intended for repeated used, according to EU/10/2011 operating guidelines, the migration was evaluated over three consecutive

288 migration experiments. The results are presented in figure 1. Melamine was the compound with the highest migration values. In all cases, the migration values were above 2.5 mg kg⁻¹ 289 290 in the first, or second and third migration experiments, specially in AcH 3%. and Ttherefore, 291 this bamboo-based biopolymer did not comply with the SMLs established by the Regulations (EU) No 10/2011 and No284/2011-. According to these results, the material cannot be 292 293 considered as bamboo, but melamine with bamboo filler. Then, the Rregulation 284/2011 concerning melamine kitchenware tools applies (European Commission, 2011b). Regarding 294 the food simulants, the highest values were found in the second migration of acetic aciAcHd 295 3% (w/V) (144.3 ± 1.1 mg kg⁻¹), followed by ethanol-<u>EtOH</u>10% (v/v) (48.8 ± 3.4 mg kg⁻¹) 296 and ethanol-EtOH 95% ($\frac{v}{v}$) (4.3 ± 1.0 mg kg⁻¹), suggesting an important effect of acidity 297 298 and a high water content in the migration process. The same pattern was observed for all the 299 melamine derivatives analyzed. N-Hydroxymethylmelamine (MD 1) was the melamine 300 derivative with the highest migration values.

The acidic medium of the acetic acid simulant could accelerate the hydrolysis reaction of the 301 302 melamine resin and as a result, provide high migration values (Bradley et al., 2011; Geueke, 303 2013). The results also showed that the migration of melamine and its derivatives increased in the second migration experiment and decreased in the third one. This behavior could be 304 attributed to the possible variation in the internal structure of the polymer caused by the 305 simulants, which could have modified the diffusion of the compounds though the polymer 306 307 and thus affecting the migration. Therefore, the addition of the polymeric resin to the bamboo biopolymer improved its mechanical properties but at the same time, entailed a risk to 308 309 consumer's health. In addition, melamine is neither a biopolymer nor biodegradable, what means that these materials, promoted as "bamboo food contact materials" can be considered 310 311 as a fraud to consumers.

312 3.3. DART-SVP analysis of migration samples

DART-SVP is an electric discharge ambient ionisation technique where excited helium atoms
start gas-phase reactions. These reactions result in ions created from atmospheric water-vapor
or other gaseous compounds present (Gross, 2014; Navare, Mayoral, Nouzova, Noriega, &
Fernández, 2010). As the chemical ionization is the same as in APCI (atmospheric pressure
chemical ionization) (Gross, 2014), the formation of adducts according to polarity, molecular
weight or volatility of the species present in the samples is very common.

319 In this study, the ability to implement a DART-SVP method to quickly determine the main 320 migrants and their adducts from bamboo-base biopolymer was investigated. Figure 2 shows a 321 mass spectrum of an ethanol-EtOH 95% migration sample. Table 3 shows a total of twenty-322 six masses detected in the DART mass spectrum and that matched with adducts of compounds that had been were previously detected in migration solutions by GC-MS or 323 324 UPLC-MS/QToF. The range of m/z values ranged was between 127.0733 and 291.1033. Only peaks with relative intensity higher than 1% of the base peak were considered. The table 325 shows the main adduct ion detected as well as its m/z and relative intensity. In addition, other 326 327 adducts identified and its relative intensity for each of the compounds are shown. The presence of other adducts confirmed the candidates proposed. 328

Regarding the ions detected, adducts such as M^{+} , $[M+H]^{+}$, $[M+N]^{+}$, $[M-H+O]^{+}$ and $[M+H-330 H_2O]^{+}$ were observed with major relative intensity. Oxygen, water and ammonia species were detected in the environment (blank spectrum mass), therefore the different adducts identified were the interaction products between gaseous species of the atmosphere and molecular ions from the sample. Other adducts detected were M^{+} , $[M+H]^{+}$, $[M-H+O]^{+}$, $[M+H+O]^{+}$, $[M+NH_4]^{+}$ and $[M-H+O_2]^{+}$.

In this technique the analytes generate different adducts according to the polarity of specie: [M+H]⁺, [M-H+O]⁺, [M+NH₄]⁺ adducts for medium polar to polar analytes; and M^{.+}, [M-

H+H₂O]⁺, [M+H]⁺, [M-H+O]⁺ adducts for non-polar analytes (Cody, 2009; Gross, 2014). 337 The results suggested that the polarity was an important parameter in the formation of 338 adducts from the migration samples of bamboo-based biopolymer. Melamine and it 339 340 derivatives formed mainly adducts such as [M+H]⁺, [M-H+O]⁺ and [M-H+O₂]⁺ because these compounds have a high polarity. Additionally, Tthese adducts had high relative intensity 341 342 (between 10% - 100%) probably because they were at higher concentration than other compounds in the samples (section 3.2). On the other hand, some compounds with low 343 polarity, such as alkanes, formed $[M+N]^+$ and $[M-H+O]^+$ adducts. However, they were in the 344 345 adduct group with low relative intensities, between 1-10%. Probably, the high volatility of small molecules promotes a higher number of interactions with the different reactive species 346 and therefore a higher variety of adducts (Bentayeb et al., 2012; Kerpel dos Santos et al., 347 348 2018). Among the masses found in DART MS spectrum with relative intensities above 10%, 10 out of them could not be associated to any of the previously identified compounds by GC-349 MS or UPLC-MS/QToF. 350

351 For 5 of these masses, new candidate compounds were proposed (table 4). The candidates were selected according to its elemental composition, adducts detected, and to bibliography 352 of bamboo composition (De Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 353 354 2014). Other rResearchers have found in the composition of young bamboo shoots different 355 amino acids, minerals, polyphenols, and/or vitamins, such as serine, coniferyl alcohol, caffeic 356 acid, threonine, paracoumaryl alcohol, histidine and protocatechuic acid, among others (De Silva et al., 2019; Nirmala et al., 2018; Nongdam & Tikendra, 2014; Zhu & Kannan, 2019). 357 Some of the expected adducts for these compounds coincide with the masses detected. 358 However, for 5 of the masses detected in the mass spectrum with intensity values above 10%, 359 it was not possible to propose a candidate: 93.05 (26.8 %), 145.09 (15.0 %), 130.22 (15.0 %), 360 295.28 (14.5%) and 192.88 (11.5%). 361

362

363 4. Conclusions

Even though some of the compounds found in migration came from bamboo, such as 364 phytosterols, most of the migrants came from the melamine added to it in order to improve 365 the biopolymer properties. Not only melamine but several melamine derivatives were found 366 367 in migration above the limits established in European legislation. Consequently, this material does not comply with the EU legislation. In fact, the material cannot be identified as bamboo, 368 but as melamine with bamboo filler. As melamine is neither a biopolymer not biodegradable 369 370 material, the promotion of these kitchenware materials as bamboo can be considered as a 371 fraud to consumers.

Regarding to DART-SVP experiments, the analysis allowed detecting the volatile, semivolatile and non-volatile compounds from migration samples of the bamboo-based biopolymer in a unique analysis of 1.5 minutes duration for each replicate. This technique offers great advantages for rapid detection and routine analysis, without requiring sample preparation.

All the compounds identified using DART-SVP were detected in the initial part of this study, where GC-MS and UPLC/QToF methodologies were used. Melamine and its derivatives form the adducts with greater relative intensity. These results demonstrate that the DART-SVP technique is a very useful tool for direct target analysis, where in a few minutes can provide data about the main migrants present in samples.

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546 Figure captions

- Fig 1. Bar chart of migration values of melamine and its derivative compounds from
 bamboo-based biopolymer in three consecu-tive migration assays. a) acetic acid 3% (w/v),
 AcH-3%, b) ethanol 10% (v/v) EtOH 10% and c) ethanol 95% (v/v) EtOH 95. MD codes are
 linked to table 2.
- Fig.2. DART-SVP mass spectrum of a migration solution (ethanol 95%) from a bamboo-based biopolymer sample. Numbers in brackets are linked to table 3.

ш		N/137	Candidate Name	# C \ S	ME	Cramer Class	Food simulant				
Ħ	tr	INI W		# CAS	MF		AcH 3%	EtOH 10%	EtOH 95%		
1	4.40	164.0473	Phenacyl formate	55153-12-3	$C_9H_8O_3$	Ι			Х		
2	7.43	132.0786	3,3-Dimethoxy-2-butanone	21983-72-2	$C_{6}H_{12}O_{3}$	Ι		Х			
3	7.65	151.0633	Methyl N-hydroxybenzenecarboximidate	67160-14	$C_8H_9NO_2$	III	Х		Х		
4	10.95	142.1722	Decane	124-18-5	$C_{10}H_{22}$	Ι		Х			
5	10.98	142.1722	3,5-dimethyloctane	15869-93-9	$C_{10}H_{22}$	Ι	Х				
6	12.17	170.2035	2,3-dimethyldecane	17312-44-6	$C_{12}H_{26}$	Ι		Х			
7	12.73	128.1535	2,4-dimethylheptane	2213-23-2	$C_{9}H_{20}$	Ι		Х			
8	13.66	170.2035	2-methyl undecane	7045-71-8	$C_{12}H_{26}$	Ι	Х				
9	13.78	212.2504	2,6,10-trimethyl dodecane	3891-98-3	$C_{15}H_{32}$	Ι	Х				
10	13.86	198.2348	4,6-dimethyl dodecane	61141-72-8	$C_{14}H_{30}$	Ι	Х				
11	13.98	226.2661	Hexadecane	544-76-3	$C_{16}H_{34}$	Ι	Х				
12	14.52	170.2035	3,6-dimethyl decane	17312-53-7	$C_{12}H_{26}$	Ι	Х				
13	14.57	184.2191	2,4-dimethyl undecane	17312-80-0	$C_{13}H_{28}$	Ι	Х				
14	14.66	184.2191	4,6-dimethyl undecane	17312-82-2	$C_{13}H_{28}$	Ι	Х				
15	15.27	198.2348	Tetradecane	629-59-4	$C_{14}H_{30}$	Ι	Х				
16	16.47	340.3705	Eicosane, 1-propoxy	281211-96-9	$C_{23}H_{48}O$	Ι	Х	Х			
17	16.93	156.1878	2,4,6-trimethyl octane	62016-37-9	$C_{11}H_{24}$	Ι	Х				
18	17.07	212.2504	2,6,11-trimethyl dodecane	31295-56-4	$C_{15}H_{32}$	Ι	Х				
19	17.18	268.313	Nonadecane	629-92-5	$C_{19}H_{40}$	Ι	Х				
20	19.02	380.4382	Heptacosane	593-49-7	$C_{27}H_{56}$	Ι	Х				
21	22.92	256.2402	(S)-12-methylmethy tetradecanoic ester	62691-05-8	$C_{16}H_{32}O_2$	Ι		Х			
22	26.03	400.3705	3β-Ergost-5-en-3-ol	4651-51-8	$C_{28}H_{48}O$	III			Х		
23	27.27	412.3705	Stigmasterol	83-48-7	$C_{29}H_{48}O$	II			Х		
24	28.87	414.3862	Clionasterol	83-47-6	$C_{29}H_{50}O$	III			Х		
25	30.21	440.4018	Arundoin	4555-56-0	$C_{31}H_{52}O$	III			Х		

Table 1. Volatile and semi-volatile compounds detected by GC-MS in migration samples from Bamboo-based biopolymer.

 t_R : retention time (min). MW: molecular weight. MF: molecular formula. AcH 3%: acetic acid 3% (w/v).<u>si simulant.</u> EtOH 10%: ethanol 10% (v/v).<u>simulant.</u> EtOH 95%: ethanol 95% (v/v)<u>simulant. X: compound detected in the simulant.</u>

		Maaa				Food simulants			
#	tr	(m/z)	Adduct	MF	Candidate Name_# CAS	AcH 3%	EtOH 10%	EtOH 95%	
1	0.65	214.9170	[M+Na] ⁺	$C_2N_4O_3S_2$	Unknown	Х	Х		
2	0.73	150.1137	[M+H] ⁺ [M+Na] ⁺	$C_6H_{15}NO_3$	Triethanolamine_102-71-6	Х	Х		
3	0.79	118.0865	$[M+H]^+$	$C_5H_{11}NO_2$	Valine_72-18-4	Х	Х	Х	
4	0.80	127.0732	$[M+H]^+$	$C_3H_6N_6$	Melamine_108-78-1	Х	Х	Х	
5	0.89	157.0840	$[M+H]^+$	$C_4H_8N_6O$	N-Hydroxymethylmelamine_937-35-9_(MD 1)	Х		Х	
6	0.90	185.1156	$[M+H]^+$	$C_6H_{12}N_6O$	N-Hydroxypropylmelamine_91313-29-0 (MD 2)			Х	
7	0.94	157.0835	$[M+H]^+$	$C_4H_8N_6O$	N-Hydroxymethylmelamine_937-35-9 (MD 3)	Х	Х		
8	1.04	139.0726	$[M+H]^+$	$C_4H_6N_6$	Methylene melamine_85946-83-4 (MD 4)	Х			
9	1.13	169.0826	[M+H] ⁺	$C_5H_8N_6O$	N-(4,6-Diamino-1,3,5-triazin-2- yl)acetamide_16274-60-5 (MD 5)	Х	Х		
10	2.65	277.1375	$[M+H]^+$	$C_8H_{12}N_{12}$	2,4,6-Pyrimidinetriamine, 5,5'-azobis_ 63436-10-2 (MD 6)	Х	Х		
11	2.83	307.1478	$[M+H]^+$	$C_9H_{15}N_{12}O$	Propanamide, N-(4,6-diamino-1,3,5-triazin-2-yl)-2- [(4,6-diamino-1,3,5-triazin-2-yl)amino]_1421766- 78-0_(MD 7)	Х			
12	4.54	311.0979	$[M+H]^+$	$C_{14}H_{26}N_6O_2$	Glycine, N-[4-[(1,1-dimethylethyl)amino]-6- (ethylamino)-1,3,5-triazin-2-yl]-N-propyl _2037785-60-5 (MD 8)	X	X	Х	

Table 2. List of compounds non-volatile detected by UPLC-Q/ToF in migration from bamboo-based samples (Repeated use).

 t_R : retention time (min). AcH 3%: acetic acid 3% (w/v).-simulant. EtOH 10%: ethanol 10% (v/v).-simulant. EtOH 95%: ethanol 95% (v/v) simulant. X: compound detected in the simulant. MD: melamine derivate.

#	MXX	Condidata Nama	ME	Main adduct			- Other adducts (Int)
#	IVI VV		WIF	m/z	Ion	Int	
1	127.0732	Melamine	$C_3H_6N_6$	127.07	$[M+H]^+$	87.7	$[M-H+O_2]^+$ (3.9)
2	132.0786	3,3-Dimethoxy-2-butanone ^a	$C_6H_{12}O_3$	146.07	$[M+N]^+$	6.0	$[M-H+O]^+$ (6.0)
3	139.0726	Methylene melamine [°]	$C_4H_6N_6$	139.06	$[M+H]^+$	29.9	$[M-H+O_2]^+$ (7.8); $[M-H+O]^+$ (4.0); M^{++} (3.2); $[M+NO]^+$ (2.7); $[M+N]^+$ (2.6)
4	150.1137	Triethanolamine ^b	$C_6H_{15}NO_3$	150.09	$[M+H]^+$	100.0	$[M-H+O]^+$ (8.1)
5	151.0633	Methyl N-hydroxybenzenecarboximidate ^a	$C_8H_9NO_2$	169.04	$[M+NH_4]^+$	7.8	$[M+H+O]^+$ (2.7)
6	156.1878	2,4,6-trimethyl octane ^a	$C_{11}H_{24}$	152.02	$[M+H]^+$	2.6	
7	157.0835	N-Hydroxymethylmelamine ^b	$C_4H_8N_6O$	139.06	$[M+H-H_2O]^+$	29.9	$[M+H]^+$ (3.9); $[M+H+O]^+$ (1.3)
8	164.0473	Phenacyl formate ^a	$C_9H_8O_3$	147.08	$[M+H-H_2O]^+$	2.7	
9	169.0826	N-(4,6-Diamino-1,3,5-triazin-2-yl)acetamide	C ₅ H ₈ N ₆ O	183.03	$[M-H+O]^+$	19.3	$[M+H]^+$ (7.8); M^{+} (2.7); $[M+NH_4]^+$ (2.5)
10	170.2035	2,3-dimethyldecane ^a	$C_{12}H_{26}$	185.16	$[M-H+O]^+$	13.3	$[M+H]^+$ (7.5); $[M+NH_4]^+$ (2.1)
11	170.2035	2-methyl undecane ^a	$C_{12}H_{26}$	185.16	$[M-H+O]^+$	13.3	$[M+H]^+$ (7.5); $[M+NH_4]^+$ (2.1)
12	170.2035	3,6-dimethyl decane ^a	$C_{12}H_{26}$	185.16	$[M-H+O]^+$	13.3	$[M+H]^+$ (7.5); $[M+NH_4]^+$ (2.1)
13	184.2191	2,4-dimethyl undecane ^a	$C_{13}H_{28}$	198.25	$[M+N]^+$	4.8	$[M+NH_4]^+$ (2.5); $[M+H+O]^+$ (1.6)
14	184.2191	4,6-dimethyl undecane ^a	$C_{13}H_{28}$	198.25	$[M+N]^+$	4.8	$[M+NH_4]^+$ (2.5); $[M+H+O]^+$ (1.6)
15	185.1156	N-Hydroxypropylmelamine ^b	$C_6H_{12}N_6O$	185.16	$[M+H]^+$	13.3	$[M+NO]^+$ (2.3)
16	198.2348	4,6-dimethyl dodecane ^a	$C_{14}H_{30}$	198.25	$\mathbf{M}^{\cdot +}$	4.8	$[M+H-H_2O]^+$ (2.3); $[M-H+O]^+$ (2.0)
17	198.2348	Tetradecane ^a	$C_{14}H_{30}$	198.25	$\mathbf{M}^{\cdot +}$	4.8	$[M+H-H_2O]^+$ (2.3); $[M-H+O]^+$ (2.0)
18	212.2504	2,6,10-trimethyl dodecane ^a	$C_{15}H_{32}$	213.23	$[M+H]^+$	2.0	
19	212.2504	2,6,11-trimethyl dodecane ^a	$C_{15}H_{32}$	213.23	$[M+H]^+$	2.0	
20	214.9171	Unknown ^b	$C_2N_4O_3S_2$	229.95	$[M-H+O]^+$	2.0	M^{+} (1.8)
21	226.2661	Hexadecane ^a	$C_{16}H_{34}$	240.26	$[M+N]^+$	3.1	
22	249.1123	Glycine, N-[4-[(1,1-dimethylethyl)amino]-6- (ethylamino)-1,3,5-triazin-2-yl]-N-propyl ^b	$C_{10}H_{12}N_6O_2$	265.19	$[M-H+O]^+$	17.1	$[M+NO]^+$ (3.1); M^{++} (2.6) $[M+NO]^+$ (2.4)
23	256.2400	(S)-12-methylmethy tetradecanoic ester ^a	$C_{16}H_{32}O_2$	239.26	$\left[M + H - H_2O\right]^+$	6.1	$[M-H+O]^+$ (3.6); $[M+H+O]^+$ (3.5); $[M-H+O_2]^+$ (3.3); $[M+N]^+$ (2.6)
24	268.3130	Nonadecane ^a	$C_{19}H_{40}$	269.30	$[M+H]^+$	3.9	$[M+H+O]^+$ (3.8)
25	277.1395	2,4,6-Pyrimidinetriamine, 5,5'-azobis ^b	$C_8H_{12}N_{12}$	291.10	[M-H+O] ⁺	2.5	M ^{.+} (2.0)
26	307.1478	Propanamide, N-(4,6-diamino-1,3,5-triazin-2-yl)-2- [(4,6-diamino-1,3,5-triazin-2-yl)amino] ^b	$C_9H_{15}N_{12}O$	289.14	$[M+H-H_2O]^+$	2.1	

Table 3. List of compounds detected in specific migration to ethanol 95% (v/v) from Bamboo-based samples by DART-SVP.

MW: molecular weight. MF: Molecular formula. Int: relative intensity. ^a Compound identified by GC-MS. Average atomic mass ("m/z M+") was calculated using the MassLynx software. ^b Compound identified by UPLC-Q/ToF.

Condidata Nama	ME	Principal adduct			Other adducts	
Candidate Name	IVIF	m/z	m/z Ion		Other adducts	
Paracoumaryl alcohol	$C_9H_{10}O_2$	151.14	$[M+H]^+$	15.4	$[M+H+O]^{+}(5.3)$	
Protocatechuic acid	$C_7H_6O_4$	137.16	$[M+H -H_2O]^+$	12.0	$[M+N]^+$ (2.7); $[M+NO]^+$ (4.8)	
L-Histidine	$C_6H_9N_3O_2$	155.14	M^{+}	9.9	$[M-H+O_2]^+$ (2.5)	
Caffeic acid	$C_9H_8O_4$	197.16	$[M+H+O]^+$	21.0		
Trans-coniferyl alcohol	$C_{10}H_{12}O_3$	197.16	$[M+H+O]^+$	21.0		
	Candidate Name Paracoumaryl alcohol Protocatechuic acid L-Histidine Caffeic acid Trans-coniferyl alcohol	Candidate NameMFParacoumaryl alcohol $C_9H_{10}O_2$ Protocatechuic acid $C_7H_6O_4$ L-Histidine $C_6H_9N_3O_2$ Caffeic acid $C_9H_8O_4$ Trans-coniferyl alcohol $C_{10}H_{12}O_3$	Candidate Name MF P_1 Paracoumaryl alcohol $C_9H_{10}O_2$ 151.14 Protocatechuic acid $C_7H_6O_4$ 137.16 L-Histidine $C_6H_9N_3O_2$ 155.14 Caffeic acid $C_9H_8O_4$ 197.16 Trans-coniferyl alcohol $C_{10}H_{12}O_3$ 197.16	MF $Principal adduct$ m/z Ion Paracoumaryl alcohol $C_9H_{10}O_2$ 151.14 $[M+H]^+$ Protocatechuic acid $C_7H_6O_4$ 137.16 $[M+H - H_2O]^+$ L-Histidine $C_6H_9N_3O_2$ 155.14 M^+ Caffeic acid $C_9H_8O_4$ 197.16 $[M+H+O]^+$ Trans-coniferyl alcohol $C_{10}H_12O_3$ 197.16 $[M+H+O]^+$	MF $Pricipal adduct m/z Ion Int Paracoumaryl alcohol C_9H_{10}O_2 151.14 [M+H]^+ 15.4 Protocatechuic acid C_7H_6O_4 137.16 [M+H-H_2O]^+ 12.0 L-Histidine C_6H_9N_3O_2 155.14 M^+ 9.9 Caffeic acid C_9H_8O_4 197.16 [M+H+O]^+ 21.0 Trans-coniferyl alcohol C_{10}H_{12}O_3 197.16 [M+H+O]^+ 21.0 $	

Table 4. Adducts detected only by DART-SVP in specific migration samples in ethanol 95% (v/v) from Bamboo-based samples.





Supplementary Material

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