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5 **A CALORIMETRIC STUDY OF THERMAL DENATURATION OF**  
6 **RECOMBINANT HUMAN LACTOFERRIN FROM RICE**

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25 **ABSTRACT AND KEYWORDS**

26

27 **Abstract**

28         Thermal denaturation of recombinant human lactoferrin from transgenic rice  
29         with different degrees of iron saturation has been studied by differential scanning  
30         calorimetry (DSC). The maximum temperature, enthalpy change and activation energy  
31         of denaturation were higher when recombinant lactoferrin was more saturated with iron,  
32         indicating an increase in the stability of the protein structure. Maximum temperature  
33         and activation energy values for apo and holo-lactoferrin were practically identical to  
34         those reported for the same forms of lactoferrin from human milk, which indicates a  
35         similar thermal stability. However, the value of enthalpy change for denaturation of  
36         recombinant lactoferrin was 2.5 to 3-fold lower than that found for the human milk  
37         protein. This finding may reflect the influence that the different glycosylation pattern  
38         may have in the relationship between lactoferrin domains. Denaturation of recombinant  
39         lactoferrin in milk was compared with denaturation in phosphate buffer, and results  
40         indicated that the protein was more heat-sensitive when treated in milk than in buffer.

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42 **Keywords:** recombinant human lactoferrin, heat denaturation, calorimetry

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50 **INTRODUCTION**

51 Lactoferrin is a glycoprotein which belongs to the family of iron-binding  
52 proteins that also includes transferrin, ovotransferrin and melanotransferrin (1). It has a  
53 molecular weight of 80 kDa and its three-dimensional structure has been determined by  
54 crystallographic analysis (2). It consists of a polypeptide chain which forms two  
55 globular lobes with two domains each. There is one iron-binding site located in each  
56 lobe and the iron atoms bound are coordinated by four protein ligands: two tyrosines,  
57 one histidine, and one aspartate. In the binding site, a  $\text{CO}_3^{2-}$  or  $\text{HCO}_3^-$  ion adjacent to an  
58 arginine side chain is also participating (2).

59 The ability to bind iron gives lactoferrin several biological activities as  
60 protection from pathogens by reducing the availability of iron to microorganisms,  
61 regulation of iron absorption in the intestine or inhibition of oxidative reactions (3). On  
62 the other hand, there are other functions attributed to lactoferrin for which the level of  
63 iron bound is not essential, such as the bactericidal activity of lactoferrin by interacting  
64 with the bacterial surface (4), the modulation of some functions of the immune system  
65 (5), the promoting activity on cellular growth (6) or the antitumoral activity (7).

66 Human milk is particularly rich in lactoferrin; however, bovine milk contains  
67 very low levels of this protein (3). Since milk products, based on bovine milk, are  
68 practically devoid of lactoferrin, supplementation with this protein would be interesting  
69 in order to make infant formula more similar to human milk. Up to now, bovine  
70 lactoferrin obtained from whey produced in the cheese-making process has been used as  
71 a supplement in special products. However, it is still not clear whether the activity of  
72 bovine lactoferrin is the same as that of human lactoferrin for all the proposed functions.  
73 Therefore, it would be interesting to study the possibility of using human lactoferrin in  
74 products for human consumption. Taking into account the difficulty in obtaining human

75 lactoferrin in high amounts, some systems have been developed to produce recombinant  
76 human lactoferrin (rhLF), such as fungi cultures (8), transgenic cows (9), or plants as  
77 tobacco (10), maize (11) and rice (12). The possibility of using the transgenic rice  
78 directly, without isolating lactoferrin, in some special products is very interesting  
79 because rice is a normal component of children's diet and besides it is a hypoallergenic  
80 food (12).

81 It is important to determine the thermal stability of rhLF in order to design  
82 treatments which ensure that the structure and biological activity of the protein are  
83 maintained. Although it has been reported that rhLF from rice possesses similar  
84 biological activities and a similar structure to human milk lactoferrin (12, 13), there are  
85 differences in the glycosylation pattern which could be important in the behaviour of the  
86 protein (14). There have been also reported differences in the glycans of the different  
87 transferrins (15) and also in the lactoferrin isolated from leucocytes compared with that  
88 from milk (16). Furthermore, recombinant lactoferrin from *Aspergillus awamori* also  
89 has different glycan structures from those of lactoferrin from human milk, (8). It has  
90 been reported that the unglycosylated lactoferrin is much more susceptible to  
91 degradation (17) and some studies have revealed that the susceptibility of lactoferrin to  
92 tryptic proteolysis depend on the type of glycans bound (18). Actually, human  
93 lactoferrin is more resistant to proteolysis than bovine lactoferrin due to differences in  
94 the glycan composition (19).

95 Thermal stability of lactoferrin has been studied in several works (20-24). The  
96 thermal parameters found for denaturation of bovine lactoferrin studied by calorimetry  
97 were lower (22) than those obtained for human lactoferrin (25), which indicates that the  
98 bovine protein is not as stable as the human one. We have reported in a previous work  
99 (25) that the behaviour of recombinant human lactoferrin from *Aspergillus awamori* is

100 similar to lactoferrin from human milk when subjected to calorimetry, which reflects the  
101 high degree of structural similarity between the two proteins. Several works have  
102 demonstrated that the iron bound to lactoferrin confers more resistance to thermal  
103 denaturation (20, 22) and proteolytic digestion (26) to the protein structure.

104 The objective of this work was to determine the thermal stability of recombinant  
105 human lactoferrin from rice by differential scanning calorimetry (DSC) in different  
106 conditions, in order to compare with that of lactoferrins from other origins and to  
107 facilitate the design of heat treatments which maintain its integrity and biological  
108 activity.

109

## 110 MATERIALS AND METHODS

111 Recombinant human lactoferrin (rhLF) isolated from rice was kindly provided  
112 by Ventria Bioscience (Sacramento, California, USA). It was supplied in three forms,  
113 apo (0.05 mg Fe/g LF); holo (1.3 mg Fe/g LF) and as isolated from rice (0.98 mg Fe/g  
114 LF). These proteins were analysed by SDS-PAGE showing a main band which  
115 corresponded to a protein with a molecular weight of about 80 kDa; therefore, they were  
116 used in the calorimetric experiments without further purification.

117 Solutions of the different forms of recombinant human lactoferrin described  
118 above were prepared in a buffer containing 15 mM potassium phosphate, 150 mM  
119 NaCl, pH 7.4 (PBS), at a protein concentration of 100 mg/mL. Samples and references  
120 (10 µL) were introduced into aluminium pans (TA Instruments, New Castle, USA) and  
121 sealed for analysis. The references consisted of pans containing the same volume of  
122 PBS or bovine skimmed milk.

123 Differential scanning calorimetry (DSC) of proteins was performed in a DuPont  
124 thermal analyzer (model DSC 10, Nemours, Germany), using a thermal analyst 2000

125 system. DSC scans were programmed in the temperature range of 35-110 °C and at  
126 heating rates of 2, 3, 4, 5, 7, 10 and 20 °C/min. Samples were analysed at least by  
127 triplicate. After treatment of proteins, denatured samples were left to cool at room  
128 temperature and rescanned in the same conditions to evaluate if there was renaturation  
129 of the proteins analysed.

130 From the transition peak obtained by DSC it is possible to obtain several  
131 thermodynamic parameters. The enthalpy change of denaturation was calculated by  
132 integrating the peak area using a straight baseline drawn from the onset to the end of  
133 thermal transition. Values of temperature of maximum heat absorption ( $T_{\max}$ ), onset  
134 temperature ( $T_s$ ), and enthalpy change ( $\Delta H_{\text{cal}}$ ) of denaturation were plotted as a function  
135 of heating rate, and the same parameters were estimated by extrapolation to 0 °C. The  
136 measurement of the endothermic peak width at its half height ( $\Delta T_{1/2}$ ) was used to  
137 calculate the van't Hoff enthalpy (27):

138 
$$\Delta H_{\text{VH}} = 4RT_{\max}^2/\Delta T_{1/2} \quad (1)$$

139 where R is the universal gas constant and  $T_{\max}$  is the maximum peak temperature. In  
140 order to check the irreversibility of the denaturation process, the value of the ratio  
141  $\Delta H_{\text{VH}}/\Delta H_{\text{cal}}$  was determined (28).

142 The kinetic parameters for denaturation were calculated by the Kissinger's  
143 method (29). This method is based on the relationship between the variation of the  
144 maximum heat temperature and the heating rate according to this expression:

145 
$$(\beta/T_{\max}^2) = (AE_a/R)e^{-E_a/RT_{\max}} \quad (2)$$

146 where  $\beta$  is the scanning rate,  $T_{\max}$  is the maximum peak temperature,  $E_a$  is the activation  
147 energy, A is the preexponential factor, and R is the universal gas constant.  $E_a/R$  was  
148 determined from the slope of  $\ln(\beta/T_{\max}^2)$  vs  $1/T_{\max}$  without assuming any order of  
149 reaction.

150 Data obtained were statistically evaluated by t-test using the SPSS 13.0 package  
151 for Windows.

152

153 **RESULTS**

154 Thermal denaturation of recombinant human lactoferrin was studied by DSC  
155 using different heating rates. The thermograms obtained for lactoferrin with different  
156 degrees of iron-saturation at a heating rate of 10 °C/min are shown in **Figure 1**. The  
157 comparison between the three forms of lactoferrin is made considering the main peak of  
158 each form as the most representative. The apo and holo forms of recombinant human  
159 lactoferrin show one main denaturation peak with differences in position and shape due  
160 to the different conformation that present the two forms of lactoferrin. The thermogram  
161 obtained for apo-lactoferrin present a maximum temperature of denaturation at 72 °C  
162 and, only at the heating rate of 10 °C/min a minor peak appears with a maximum  
163 temperature at 85 °C. Denaturation thermogram of lactoferrin as isolated, with 60 %  
164 iron-saturation, shows a main peak coincident with that of holo-lactoferrin and a minor  
165 peak with the same maximum temperature as the main peak of apo-lactoferrin.  
166 Temperatures of maximum heat absorption and enthalpy change are higher when  
167 lactoferrin is more saturated with iron as it is shown in **Table 1**. However, the half-peak  
168 height of the thermogram of apo-lactoferrin is wider than that of the iron-saturated  
169 forms. This fact could indicate that the apo form presents lower cooperativity in the  
170 denaturation process. The van't Hoff enthalpy was calculated considering the maximum  
171 peak temperature and width at half-peak height, as it has been described previously in  
172 Materials and Methods. The ratio between the calorimetric enthalpy change and the  
173 van't Hoff enthalpy ( $\Delta H_{cal}:\Delta H_{VH}$ ) was also calculated. When the ratio  $\Delta H_{cal}:\Delta H_{VH}$  is  
174 around 1, it means that the calorimetric enthalpy change is equal to the van't Hoff

175 enthalpy, which occurs in small single-domain globular proteins (28). However, in  
176 proteins in which the conformation is stabilized by interactions among several domains  
177 the ratio  $\Delta H_{\text{cal}}:\Delta H_{\text{VH}}$  is greater than 1. Thus, we have found a ratio  $\Delta H_{\text{cal}}:\Delta H_{\text{VH}}$  above 1  
178 for all the forms of recombinant lactoferrin, being for the iron-saturated protein very  
179 close to 2.

180 As it is shown in **Figures 2 and 3**, the maximum peak temperature and enthalpy  
181 change of denaturation are different depending on the heating rate suggesting that the  
182 denaturation process is kinetically determined. The data were fitted to one line with  
183 correlation coefficients from 0.92 to 0.94 for the maximum peak temperature and below  
184 0.37 for the calorimetric enthalpy change. For recombinant human lactoferrin as  
185 isolated, values of maximum peak temperature and enthalpy change of denaturation at a  
186 heating rate of 2 °C/min have not been considered because it was not possible to  
187 determine the baseline properly in any of the replicates. The maximum peak  
188 temperature parameters clearly increase with the heating rate; however, for the enthalpy  
189 change, the increase with the heating rate was slight for the apo form, and this  
190 parameter even decreased for lactoferrin as isolated. The values of maximum  
191 temperature of denaturation, denaturation enthalpy change and onset temperature  
192 obtained by extrapolation to 0 °C/min are shown in **Table 2**. These parameters increased  
193 with the iron-saturation degree of lactoferrin, mainly for the parameter of the  
194 denaturation enthalpy change which is 2.5 times higher for holo-lactoferrin than for the  
195 apo form.

196 The denaturation of recombinant human lactoferrin in bovine skimmed milk has  
197 also been studied and the results obtained are shown in **Table 3**, together with those  
198 obtained in PBS. The values of the maximum peak temperature, denaturation enthalpy  
199 change and onset temperature of lactoferrin heated in bovine skimmed milk were

200 significantly lower for the majority of parameters than those obtained when heated in  
201 PBS.

202 The Kissinger method was used to calculate the activation energy for thermal  
203 denaturation of recombinant human lactoferrin. The Kissinger plots for the three forms  
204 of lactoferrin adjust very well to straight lines, with correlation coefficients from 0.98 to  
205 0.99 (**Figure 4**). The activation energy values were calculated from the slopes of those  
206 straight lines. It has been observed that the activation energy increases with the iron-  
207 saturation degree of lactoferrin, being the values obtained of 240.0, 318.6 and 387.4  
208 KJ/mol for the apo, as isolated and holo forms, respectively.

209

210 **DISCUSSION**

211 In this work, we have studied the thermal behaviour of recombinant human  
212 lactoferrin from rice by differential scanning calorimetry (DSC). The thermograms  
213 obtained showed values of maximum peak temperature and enthalpy change higher  
214 when lactoferrin was saturated with iron than when it was in its apo form. These results  
215 indicate an increase in the protein stability with the increase in the degree of iron  
216 saturation that has been also found for human milk lactoferrin and recombinant human  
217 lactoferrin from *Aspergillus awamori* (25), and for bovine lactoferrin (20, 22).  
218 Denaturation of the holo recombinant human lactoferrin from rice gave a single peak  
219 which indicates that the two lobes of the protein have the same thermosensitivity and  
220 denature simultaneously. The endotherm obtained for denaturation of the apo form  
221 presented a single peak for at all heating rates, except for the 10 °C/min heating rate, in  
222 which a second small peak appeared at a maximum temperature around 85 °C, peak  
223 which might correspond to aggregated molecules. For lactoferrin as isolated (60% iron  
224 saturation) an endotherm with two peaks has been found, a main peak coincident with

225 that of holo-rhLF and a minor peak coincident with the main peak of apo-rhLF. The  
226 finding of a double peak in the endotherm had been previously reported for the 30%  
227 iron-saturated bovine lactoferrin and for the holo-bovine lactoferrin (22). The presence  
228 of these two peaks has been attributed to differences in the thermostability of the two  
229 lobes of lactoferrin (30), since the C-lobe appears more compact than the N-lobe in the  
230 iron-saturated protein (31), and it has been also explained by the presence of monoferric  
231 species (20).

232 The maximum temperatures of the endotherm obtained for recombinant human  
233 lactoferrin from rice in the different forms, are very similar to the values we obtained in  
234 previous studies for human milk lactoferrin and for the recombinant protein from  
235 *Aspergillus awamori* (25), which means that all the proteins present similar thermal  
236 stability. However, the value of enthalpy change for denaturation of recombinant human  
237 lactoferrin from rice is about 2.5 or 3 times lower, depending on the degree of iron  
238 saturation, than that obtained for human milk lactoferrin or for the protein produced in  
239 *Aspergillus awamori*. This fact could be due to some differences in the structure of the  
240 protein. It has been reported that the molecular weight of the recombinant lactoferrin  
241 from rice is lower than that of lactoferrin from human milk, 78.5 and 80.6 kDa,  
242 respectively (12). This difference is likely the result of a lower degree of glycosylation  
243 for the recombinant protein, with 2.9% of glycans, compared with the milk protein from  
244 in which glycans represent 5.5% (12, 13). There are also differences in the type of  
245 glycans due to the different mechanisms of glycosylation of that the vegetable cells  
246 have compared to those of the mammary-gland epithelial cells. Thus, lactoferrin from  
247 human milk has the typical glycans of mammals, such as  $\alpha$ 2-6-linked neuraminic acid,  
248  $\beta$ 1-4-linked galactose and  $\alpha$ 1-6-linked fucose (32); and lactoferrin from rice has the  
249 typical glycans of vegetables such as  $\alpha$ 1-3-linked fucose and  $\beta$ 1-2-linked xilose (14).

250 Differences in glycosylation have been also found in other recombinant human  
251 lactoferrins like those produced in *Aspergillus awamori* (8), in the milk of transgenic  
252 cows (9) or in the milk of transgenic mice (33).

253 Glycans may be involved in intermolecular carbohydrate-carbohydrate or  
254 carbohydrate-protein interactions and thus they can have an influence on the  
255 relationship between protein domains (34). It is known that in the process of protein  
256 denaturation there are many endothermic reactions involved (break-up of electrostatic  
257 and van der Waals' interactions, and hydrogen bonds) and also exothermic reactions  
258 (break-up of hydrophobic interactions) which can lower the overall observed enthalpy  
259 (35). Furthermore, in the case of large globular proteins, like lactoferrin, the  
260 denaturation state is irreversible and aggregation processes, which are generally  
261 exothermic, can take place especially at high concentrations of protein, as those used in  
262 DSC technique. For these reasons, the enthalpy change ( $\Delta H$ ) observed by DSC can vary  
263 depending on the denaturation temperature and on hydrophobicity and aggregation  
264 processes (35). Interactions among hydrophobic regions, could be more strengthened in  
265 recombinant human lactoferrin from rice than in human milk lactoferrin due to  
266 differences in glycosylation and, consequently, their break-up with thermal denaturation  
267 could decrease the enthalpy change value.

268 The analysis of the crystallographic structure of human lactoferrin revealed that  
269 the sites of glycan attachment are situated on the surface of the molecule (2).  
270 Furthermore, it has been reported that human lactoferrin bears three potential sites for  
271 N-glycosylation at Asn<sup>138</sup> in the N-lobe, and Asn<sup>479</sup> and Ans<sup>624</sup> in the C-lobe (17); a  
272 study with glycosylation-site mutants (18) has shown that Asn<sup>138</sup> and Asn<sup>479</sup> are the  
273 preferential glycosylation sites. Although it is well known that glycosylation affects the  
274 three-dimensional structure and the dynamics of a protein (34), any study has shown

275 how the variations in position and type of glycans attached may influence the structure  
276 of lactoferrin.

277 A work carried out by van Berkel et al., (17) showed that unglycosylated rhLF  
278 from human kidney 293(S) cells was much more susceptible to degradation by trypsin  
279 than the glycosylated form. However, another study published by the same group  
280 revealed that the susceptibility of the protein to proteolysis was more affected by an  
281 altered conformation of glycans rather than by absence of glycosylation (18). It has been  
282 reported that the oligosaccharides bound to proteins confer resistance to proteolysis;  
283 either because they cause an increase of the protein rigidity or because glycans sterically  
284 protect the susceptible sites for proteolytic enzymes (34).

285 In the studies reported until now, no significant differences in the biological  
286 activities have been found between recombinant lactoferrin from rice and lactoferrin  
287 from human milk. These proteins bind the same amount of iron at various pHs, they  
288 have the same pH dependency in iron release and they both inhibit the growth of human  
289 pathogens (12, 13). Moreover, hLF and rhLF from rice bind to the human colon  
290 carcinoma cell line Caco-2, being the binding constant similar for both proteins, though  
291 the number of binding sites reported was slightly higher for rhLF, difference that has  
292 been attributed to differences in glycosylation (12).

293 The calculation of van't Hoff enthalpy from the width at half-peak height of the  
294 transition peak gives information about the complexity of the denaturation process.  
295 When this value approaches the actual value of enthalpy obtained by integrating the  
296 endotherm, it means that the protein denaturation follows a two-state kinetic model  
297 (28). However, in the case of rhLF from rice the ratio  $\Delta H_{cal}:\Delta H_{VH}$  is above 1.0 for the  
298 three forms of lactoferrin, being for the holo-rhLF almost 2. Those results indicate that  
299 partially unfolded intermediates are in equilibrium with the native state during the

300 thermal denaturation process. This occurs in proteins with a conformation is stabilized  
301 by interactions among several domains. The three-dimensional structure of lactoferrin is  
302 in agreement with these results, as it consists of two globular lobes each of them  
303 organized into two domains with the iron site at the domain interface (2). In the case of  
304 lactoferrin from human milk, the values obtained for the ratio  $\Delta H_{\text{cal}}:\Delta H_{\text{VH}}$  were close to  
305 4 (25), much higher than those obtained for the recombinant protein from rice which  
306 also reflects differences between them in their thermal behaviour.

307 The activation energy for denaturation of rhLF from rice has been calculated by  
308 the method of Kissinger (29). It has been observed that the activation energy increases  
309 with the iron-saturation degree of lactoferrin that is in agreement with previous results  
310 which show higher thermal stability for iron-saturated lactoferrin. Although this method  
311 is applied to single denaturation reactions which are is not the case of lactoferrin, we  
312 have used it to obtain a kinetic approximation to thermal denaturation of rhLF. The  
313 Kissinger plot obtained for rhLF gives a straight line which indicates a good  
314 correspondence with single reactions (36). The values of activation energy obtained for  
315 lactoferrin from rice are very close to those obtained for lactoferrin from human milk  
316 and for the recombinant protein from *Aspergillus awamori* (25), which indicate a very  
317 close similarity in their structure.

318 In order to determine if the composition of the medium can influence the thermal  
319 behaviour of recombinant human lactoferrin from rice, its denaturation has also been  
320 studied by DSC in bovine skimmed milk. Milk subjected to DSC without added  
321 proteins did not show any endothermic peak. This is due to the low concentration of  
322 proteins in bovine whey and also to the absence of signal given by casein when  
323 subjected to DSC (37). The results obtained for lactoferrin denaturation in milk were  
324 compared with those obtained for the protein denatured in PBS. We found that the peak

325 maximum temperature and the onset temperature were significantly lower when  
326 lactoferrin was heated in bovine skimmed milk than in buffer. The denaturation  
327 enthalpy was also lower for the three forms of lactoferrin when heated in skimmed  
328 bovine milk, although only in the case of apo-rhLF the difference was found to be  
329 statistically significant. The lower values of thermal parameters obtained for lactoferrin  
330 denatured in bovine milk compared to those in buffer could be due to the pH decrease  
331 that milk experiments when is heated and also to changes in the balance of calcium (22).  
332 Similar results were also found for bovine lactoferrin (22), for human milk lactoferrin  
333 and for recombinant lactoferrin produced in *Aspergillus awamori* (25). Therefore, the  
334 composition of the medium should be taken into account to determine the  
335 thermostability of lactoferrin in each product.

336 The results of this work did not show a different thermal stability of human  
337 recombinant lactoferrin from rice when compared to human lactoferrin from milk.  
338 However, the lower value of the enthalpy change observed for the recombinant protein  
339 may suggest the existence of differences in the relationship between the glycans and the  
340 domains of lactoferrin. Further experiments are needed to evaluate if those differences  
341 may affect to the various biological activities exerted by lactoferrin.

342

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350 **LITERATURE CITED**

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471 **FIGURE CAPTIONS**

472

473 **Figure 1.** Differential scanning calorimetry thermograms of recombinant human  
474 lactoferrin from rice as apo form (a), as isolated (b) and as holo form (c). Scanning was  
475 performed at a heating rate of 10 °C/min.

476

477 **Figure 2.** Maximum peak temperature ( $T_{\max}$ ) at different heating rates for denaturation  
478 of recombinant human lactoferrin from rice in PBS as apo (■), as isolated (▲) and as  
479 holo form (□).

480

481 **Figure 3.** Enthalpy change ( $\Delta H_{\text{cal}}$ ) at different heating rates for denaturation of  
482 recombinant human lactoferrin from rice in PBS as apo (■), as isolated (▲) and as holo  
483 form (□).

484

485 **Figure 4.** Kissinger plot for heat denaturation of recombinant human lactoferrin from  
486 rice in PBS as apo (■), as isolated (▲) and as holo form (□).  $T_{\max}$  is the peak maximum  
487 temperature (degrees Kelvin) and  $\beta$  is the scanning rate.  $E_a$  = activation energy.

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496 **TABLES**

497

498 **Table 1.** Thermal parameters for denaturation of recombinant human lactoferrin from  
 499 rice in PBS at a heating rate of 10 °C/min. Each value represents the mean  $\pm$  SD of 3 or  
 500 4 replicates.

501

	$T_{\max}^a$ (°C)	$\Delta H_{\text{cal}}^b$ (KJ/mol)	$\Delta T_{1/2}^c$ (°C)	$\Delta H_{\text{VH}}^d$ (KJ/mol)	$\Delta H_{\text{cal}}:\Delta H_{\text{VH}}$
Apo-rhLF	$71.92 \pm 0.23$	$801 \pm 55$	$6.28 \pm 0.53$	$634 \pm 58$	$1.27 \pm 0.14$
As-isolated-rhLF	$93.47 \pm 0.09$	$1041 \pm 150$	$5.35 \pm 0.48$	$840 \pm 80$	$1.26 \pm 0.27$
Holo-rhLF	$93.84 \pm 0.26$	$1549 \pm 79$	$5.58 \pm 0.26$	$804 \pm 39$	$1.93 \pm 0.19$

502 <sup>a</sup>Peak maximum temperature. <sup>b</sup>Denaturation enthalpy change. <sup>c</sup>Half-width denaturation

503 peak. <sup>d</sup>Van't Hoff enthalpy of denaturation.

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515 **Table 2.** Thermal parameters for denaturation of recombinant human lactoferrin from  
516 rice in PBS, extrapolated to 0 °C/min.

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	T <sub>max</sub> <sup>a</sup> (°C)	ΔH <sub>cal</sub> <sup>b</sup> (KJ/mol)	T <sub>s</sub> <sup>c</sup> (°C)
Apo-rhLF	66.47	583	63.10
As-isolated-rhLF	89.36	1361	85.07
Holo-rhLF	89.81	1500	85.45

518 <sup>a</sup>Peak maximum temperature. <sup>b</sup>Denaturation enthalpy. <sup>c</sup>Onset temperature.

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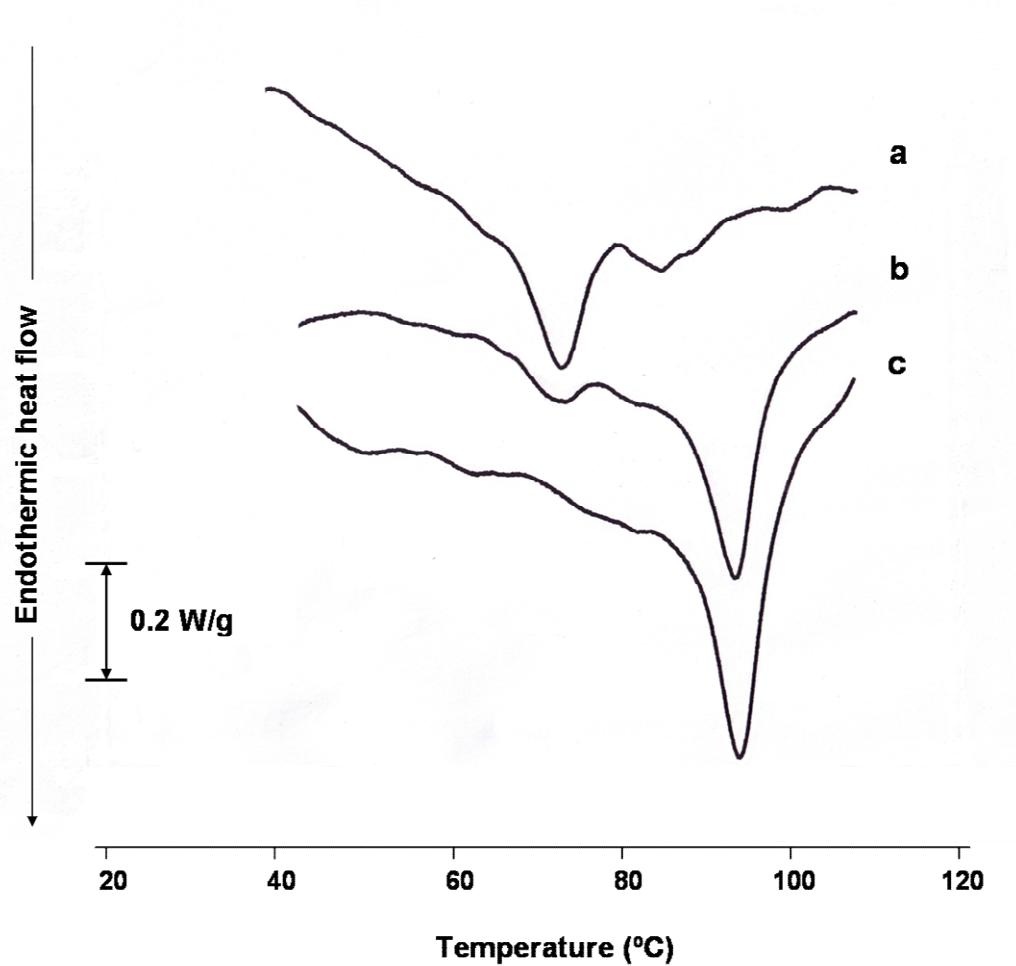
530

**Table 3.** Comparison of the thermal parameters for denaturation of recombinant human lactoferrin from rice in PBS and in bovine skimmed milk at a heating rate of 10 °C/min. Each value represents the mean  $\pm$  SD of 3 or 4 replicates.

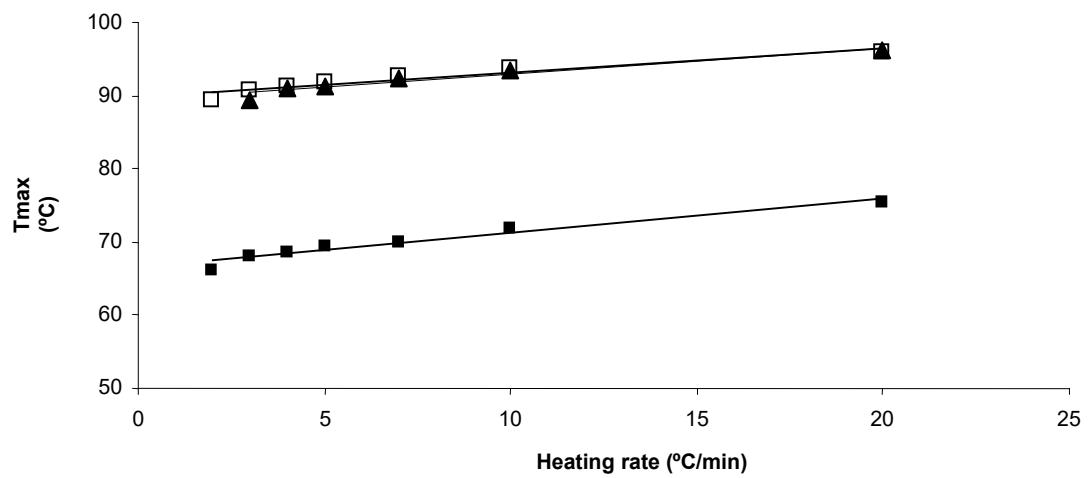
Apo-rhLF			As-isolated-rhLF			Holo-rhLF			
	T <sub>max</sub> (°C)	ΔH <sub>cal</sub> (kJ/mol)		T <sub>max</sub> (°C)	ΔH <sub>cal</sub> (kJ/mol)		T <sub>max</sub> (°C)	ΔH <sub>cal</sub> (kJ/mol)	T <sub>s</sub> (°C)
PBS	71.92 $\pm$ 0.23	801 $\pm$ 55	66.00 $\pm$ 0.65	93.47 $\pm$ 0.09	1041 $\pm$ 150	88.32 $\pm$ 0.56	93.84 $\pm$ 0.26	1549 $\pm$ 79	89.10 $\pm$ 0.90
Milk	66.50* $\pm$ 0.39	602* $\pm$ 130	59.62* $\pm$ 1.68	91.51* $\pm$ 0.07	951 $\pm$ 98	87.51* $\pm$ 0.21	91.56* $\pm$ 0.10	1281 $\pm$ 310	87.69* $\pm$ 0.17

\* Significant difference for p<0.05

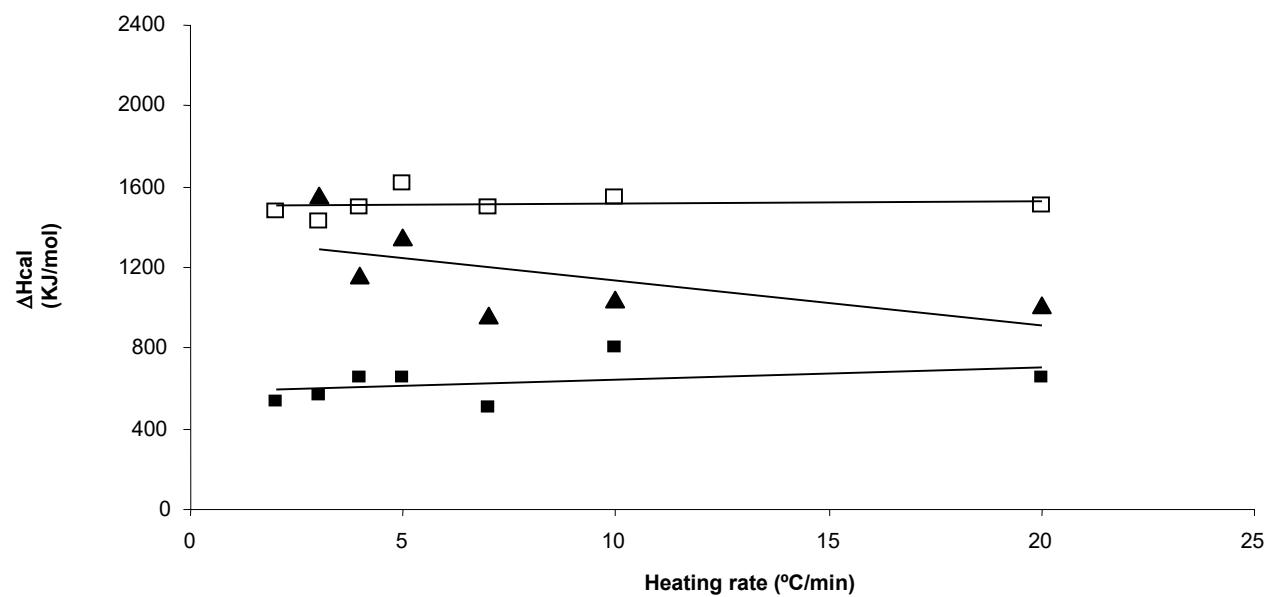
**Figure 1.**



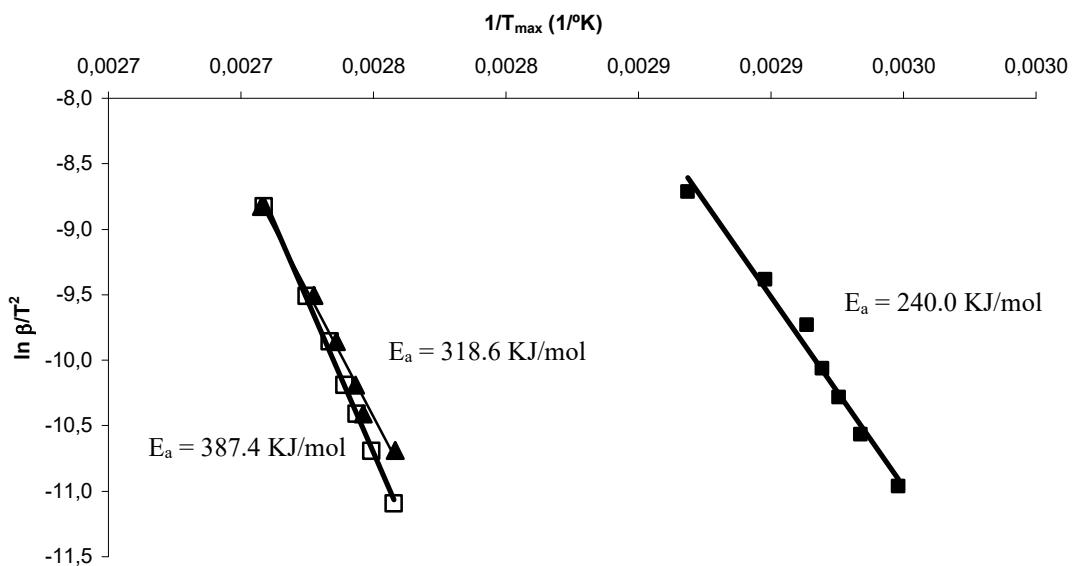
**Figure 2.**



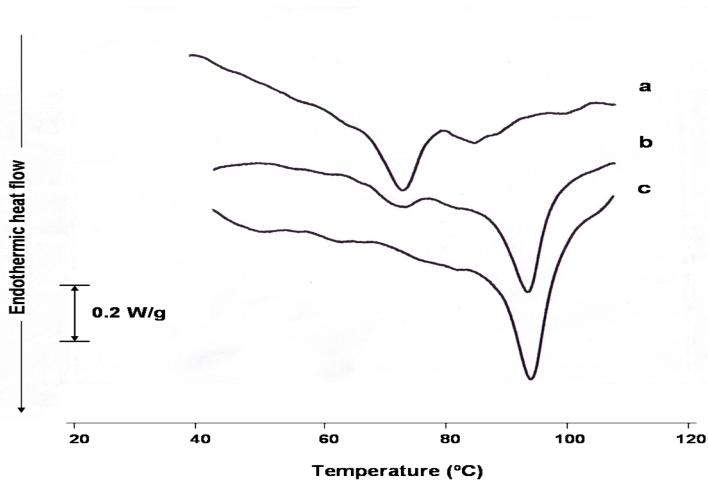
**Figure 3.**



**Figure 4.**



## Graphic for Table of Contents



Differential scanning calorimetry thermograms of recombinant human lactoferrin from rice as apo form (a), as isolated (b) and as holo form (c).