

# Changes in physicochemical properties and fatty acid composition of pork following long-term frozen storage

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## Abstract

The objective of this study was to investigate the effect of long-term frozen storage (2 years) of pork on colour stability, lipid and protein oxidation, drip/thawing losses and intramuscular fatty acid composition, as well as to examine the relationships among them. Pork quality parameters were significantly altered by frozen storage during 2 years, causing an increase in pH values, drip and thawing losses and metmyoglobin percentage, and a decrease in colour indices ( $a^*$  and  $b^*$  values) and oxymyoglobin percentage. The percentage of intramuscular fat and total saturated and monounsaturated fatty acids were significantly higher in pork after 2 years of storage at  $-20\text{ }^{\circ}\text{C}$ , whereas it had the lowest values of polyunsaturated fatty acids, especially n-3 long chain fatty acids. Furthermore, the relationships among colour stability, lipid and protein oxidation, thawing losses and fatty acid profile revealed the complex interrelations generated during frozen storage.

## Keywords

Freezing · Colour stability · Fatty acid composition · Protein and lipid oxidation

## Introduction

The global meat export industry is currently worth more than US\$ 13 billion. Freezing plays an essential role in ensuring the safety of the meat products being supplied to all regions of the world [1]. In fact, freezing is the most

frequently used technology to preserve fresh meat during long-term storage, enabling its nutritive value to be maintained. However, experimental evidence shows that long-term frozen-stored pork may have quality problems, with poorer colour and rancid smell and taste [2].

Despite microbial spoilage being effectively inhibited by freezing, quality deterioration cannot be avoided due to the formation of ice crystals, which leads to mechanical damage, distortion of tissue structure and protein denaturation [3]. Ice crystals damage the ultrastructure and concentrate the solutes in the meat which, in turn, lead to biochemical alterations and influence the physical properties of the meat [1]. One of these alterations is the decrease of water-holding capacity. The fluid purge has a direct impact on meat weight and reduces its tenderness and the overall eating quality, thus affecting its commercial value [4]. In addition, protein oxidation reduces the quality of meat by promoting protein fragmentation or aggregation and decreasing protein solubility [5]. Carbonylation is an irreversible modification of proteins induced by oxidative stress and other mechanisms [6]. Carbonyls (aldehydes

40 and ketones) can be formed in proteins by direct oxidation of susceptible amino acid side chains, which  
41 has been highlighted as the most potent oxidative attack to proteins [7].

42 Lipids of pork can also suffer alterations during frozen storage, owing to lipolysis and oxidation, which  
43 results in quality loss [8]. Phospholipids, which have a high content of polyunsaturated fatty acids,  
44 constitute the lipid fraction most susceptible to oxidation. Therefore, it can lead to radical secondary  
45 lipid oxidation upon thawing [9], resulting in adverse changes in colour, odour, flavour and  
46 healthfulness [1].

47 Colour changes can occur, too, due to pigment degradation. The biochemical reactions responsible for  
48 myoglobin and lipid oxidation generate products that can further

49 accelerate oxidation in a reciprocal manner. The oxidation of the iron atom within the heme group is  
50 responsible for discoloration, a change from red oxymyoglobin to brownish metmyoglobin [10]. It has  
51 also been reported that denaturation of the globin moiety of the myoglobin molecule may occur at some  
52 stage during freezing, frozen storage and thawing [11]. Denaturation results also in an increased  
53 susceptibility of myoglobin to autoxidation and subsequent loss of fresh meat colour [1]. Keeping meat  
54 under frozen storage enables the meat industry to (a) adapt its offerings to consumers' demand, (b)  
55 adjust the meat supply to the processing rate and (c) transport meat to distant countries [12]. In fact,  
56 significant pork stocks are steadily being stored frozen for varying periods before being thawed to be  
57 consumed. Since storage time is dependent on varying market demands, it may easily occur that those  
58 pork stocks be stored for long periods. Therefore, a thorough understanding of the physical and  
59 chemical changes induced by frozen storage is of utmost importance for the meat industry [13].  
60 Notwithstanding, there are a limited number of studies available in the literature on the relationships  
61 among fatty acid composition, lipid and protein oxidation and meat quality in long-term frozen storage.  
62 It seems necessary to bring into focus the effects of these substantial changes brought about by freezing,  
63 which would allow predicting frozen pork quality. With this purpose, the goal of this study was to  
64 investigate the effect of long-term frozen storage (2 years) on colour stability, lipid and protein  
65 oxidation, drip/thawing losses and fatty acid composition, as well as to examine the relationships  
66 among them in *M. Longissimus thoracis et lumborum* in pork.

67

## 68 **Materials and methods**

69 The pigs used for this trial were cared in accordance with the guidelines from the Spanish Ministry of  
70 Agriculture [14].

### 71 **Animals, preparation of frozen samples and storage**

72 The experiment was conducted with 43 entire male pigs from the mating of Pietrain sires to Landrace  
73 × Large White dams. At the beginning of the study trial, all pigs were subjected to the same standard  
74 pelleted diet (control diet) and management during 44 days. Thereafter, pigs were randomly assigned  
75 to one of the five dietary fat groups with the individual animal as the experimental unit. All diets were  
76 iso-proteic [17 % crude protein (CP)], and pigs had ad libitum access to feed and water during 64 days.  
77 All the diets contained the same proportions of raw materials (barley grain, wheat grain and soybean  
78 meal

79 44 % CP), except the proportion of corn grain that was different depending on the percentage of added  
80 fat. The whole composition of the diets has been reported in Alonso et al. [15]. The five diets differed  
81 in their fat sources: (1) control diet (without added fat); (2) animal fat (tallow–lard mix that had a 3/5  
82 acidity grade) at 1 %; (3) animal fat at 3 %; (4) soybean oil at 1 %; and (5) calcium soaps of palm oil

83 fatty acids at 1 % (MAGNAPAC®, NOREL S.A., Madrid, Spain). All groups of pigs entered into the  
84 growing period at the same time and were slaughtered at the same day. All animals were slaughtered  
85 in a commercial facility (stunning with CO<sub>2</sub>) at  $83.8 \pm 6.3$  kg carcass weight [16]. The experiment was  
86 carried out from April 2010 to April 2012. M. Longissimus thoracis et lumborum (LTL) was removed  
87 from each carcass 48 h after slaughter. After 24 h, at  $4 \pm 1$  °C, the M. LTL was divided in halves and  
88 the caudal portion was sectioned into 2-cm-thick boneless chops for: lipid oxidation, fatty acid  
89 composition, drip loss and muscle colour measurements. Caudal samples (except those for colour and  
90 drip loss) and the cranial portion of M. LTL were placed in vacuum ( $-900$  mbar of pressure)  
91 polyethylene–polyamide bags (water vapour permeability of  $2.8$  g/ m<sup>2</sup>/day at  $23$  °C and an O<sub>2</sub>  
92 permeability of  $50$  cm<sup>3</sup>/m<sup>2</sup>/day at  $23$  °C; Irma, Zaragoza, Spain) and stored at  $-20$  °C  $\pm$   $2$  °C in the  
93 dark in a freezer (static air chamber) until analysis (caudal samples for lipid oxidation and fatty acid  
94 profile: maximum 1 month; one caudal 2-cm-thick boneless chop: 12 months; and cranial portion: 24  
95 months). The samples from the caudal portion will be named ‘control’ throughout the manuscript.  
96 Twelve months later, one 2-cm-thick boneless chop was thawed in tap water for 4 h before the vacuum  
97 was broken and only lipid oxidation analysis was carried out. Two years later, the cranial portion of M.  
98 LTL was thawed in tap water for 4 h before the vacuum was broken and sectioned into 2-cm-thick  
99 steaks for lipid and protein oxidation, fatty acid composition, drip loss and muscle colour  
100 measurements. The samples from the cranial portion will be named ‘2 years frozen’ throughout the  
101 manuscript.

102 pH measurement

103 The pH values of control [at 72 h post-mortem (p.m.)] and 2-year frozen/thawed pork were measured  
104 using a portable pH meter equipped with a glass electrode Crison PH 25 (Crison instruments,  
105 Barcelona, Spain). Each value was the mean of four random measurements that were carried out on  
106 loin before slicing.

107 Instrumental measurement of colour and myoglobin forms

108 A Minolta CM-2002 (Osaka, Japan) spectrophotometer was used to measure colour at the surface of a  
109 2-cm-thick

110 LTL chop from control (at 72 h p.m.) and 2-year frozen/ thawed pork exposed to air for 2 h. The  
111 illuminant used was D65, and the standard observer position was 10°. The parameters registered were  
112 CIE L\* (lightness), a\* (redness) and b\* (yellowness). Each value was the mean of ten observations on  
113 the same chop, avoiding areas with excess fat. The relative contents of deoxymyoglobin (DMb),  
114 oxymyoglobin (OMb) and metmyoglobin (MMb) were calculated from the reflectance curve according  
115 to Krzywicki [17] using 730 nm as maximum wavelength. The instrument measured the reflectance  
116 between 400 and 740 nm at 10-nm intervals. Reflectance values at wavelengths not given by the  
117 instrument (473, 525 and 572 nm) were calculated using linear interpolation. Also, the extent of oxygen  
118 saturation of myoglobin on meat surface was measured by the parameter Iso2 [18].

119 Thawing loss and drip loss

120 After 2 years stored at  $-20$  °C, the cranial portion of M. LTL was thawed in tap water for 4 h before  
121 the vacuum was broken and excess moisture removed before meat was weighed. Thawing loss was  
122 expressed as a percentage of the initial weight (at 72 h p.m.). Furthermore, a 2- cm-thick LTL chop  
123 from control (at 72 h p.m.) and 2-year frozen/thawed pork were weighed and placed on a supporting  
124 mesh in a sealed plastic container (with no contact between sample and container). After a storage  
125 period of 24 and 48 h at  $4 \pm 1$  °C, the samples were taken out of the container, dabbed lightly on filter

126 paper and weighed again. Drip loss was expressed as a percentage of the initial weight, based on  
127 Honikel [19].

#### 128 Intramuscular fat and fatty acid analysis

129 After LTL samples were thawed in tap water (without losing vacuum), they were ground and 10 g of  
130 sample were weighted. The fat was extracted in chloroform–methanol (1:1 v/v), with 2,6-di-tert-butyl-  
131 4-methylphenol (BHT) (1 g/10 ml methanol) as antioxidant [20]. One millilitres of chloroform phase  
132 was used to assess the percentage of intramuscular fat (IMF) by drying at 100 °C for 20 min; the results  
133 were expressed as the weight percentage of wet muscle. The rest was evaporated in a sand bath under  
134 nitrogen gas at 50 °C. The methyl esters from fatty acids (FAMES) were formed using a KOH solution  
135 in methanol and collected in hexane for analysis by gas chromatography following the method  
136 described by Carrilho et al. [21]. The FAMES were analysed in a gas chromatograph HP-6890 II  
137 (Hewlett-Packard, Waldbronn, Germany) using a capillary column SP-2380 (100 m × 0.25 mm × 0.20  
138 µm) and oven temperature programming as follows: column temperature was set at 140 °C, then raised  
139 at a rate of 3 °C/

140 min from 130 to 158 °C, and 1 °C/min to 165 °C, kept for 10 min, raised at 5–220 °C and kept constant  
141 for 50 min. Nitrogen was used as a gas carrier at a constant flow rate of 0.8 ml/min with an injected  
142 volume of 1 µl. The methyl esters were identified using retention times of Supelco® 37 Component  
143 FAME Mix. Data regarding FAMES composition were expressed as area percentage of total identified  
144 FAMES.

#### 145 Lipid oxidation

146 Lipid oxidation was measured by the 2-thiobarbituric acid (TBA) method of Pfalzgraf et al. [22]. Meat  
147 samples of 10 g were taken and homogenized with 10 % trichloroacetic acid using an Ultra-Turrax T25  
148 (Janke & Kunkel, Staufen, Germany). Samples were centrifuged at 2680 g-force for 30 min at 10 °C,  
149 and the supernatants filtered through quantitative paper. Two millilitres of the filtrates were taken and  
150 mixed with 2 ml of TBA (20 mM), homogenized and incubated for 20 min in boiling water. Absorbance  
151 was measured at 532 nm. The TBA-reactive substances (TBARS) values were calculated from a  
152 standard curve of malondialdehyde and expressed as mg malondialdehyde (MDA)/kg sample.

#### 153 Protein oxidation

154 Protein oxidation was measured by estimation of carbonyl groups formed during incubation with 2,4-  
155 dinitrophenylhydrazine (DNPH) in 2 N HCl following the method described by Ventanas et al. [23].  
156 Carbonyl concentration was measured on the treated sample by measuring DNPH incorporated on the  
157 basis of absorption of 21.0 mM<sup>-1</sup>/cm at 370 nm for protein hydrazones. Results were expressed as  
158 nmol of DNPH fixed per milligram of protein. Protein oxidation was expressed as nmol carbonyls/mg  
159 protein. Protein concentration was calculated by spectrophotometry at 280 nm using bovine serum  
160 albumin (BSA) as standard.

#### 161 Statistical analysis

162 All data were statistically analysed by the General Linear Model (GLM) procedure of SPSS, version  
163 19 [24]. The model included dietary fat supplementation and frozen storage as main effects as well as  
164 their interaction. However, only the results related to the effect of frozen storage were presented in this  
165 manuscript. Duncan's post hoc test was used to assess differences between mean values when  $P \leq 0.05$ .  
166 Mean values and standard deviation (SD) are reported in tables. Relationships among meat quality  
167 parameters and intramuscular fatty acid composition were evaluated by calculating Pearson's  
168 correlation coefficients.

170 **Results and discussion**

## 171 Physicochemical parameters

172 As described in the ‘Materials and methods’ section, the whole set of animals were used for a study on  
 173 the influence of dietary fat on meat properties [15]. Since no significant interaction was observed  
 174 between dietary fat supplementation and frozen storage for pH values, colour measurements ( $L^*$ ,  $a^*$   
 175 and  $b^*$  values), meat pigment proportions,  $Iso_2$ , drip loss and lipid oxidation, only the effect of frozen  
 176 storage is presented in Table 1.

**Table 1** Mean values ( $\bar{x}$ ) and standard deviation (SD) for physico-chemical properties in *M. Longissimus thoracis et lumborum* for control and 2-years frozen/thawed pork

	Control		2 Years frozen		Sign.
	$n = 43$		$n = 43$		
	$\bar{x}$	SD	$\bar{x}$	SD	
pH	5.51	0.13	5.65	0.15	***
<i>Colour</i>					
$L^*$	45.92	2.84	45.04	4.02	ns
$a^*$	6.48	1.72	4.05	1.66	***
$b^*$	12.55	1.58	9.05	1.68	***
% OMb	29.46	12.85	1.76	3.96	***
% DMb	65.63	15.49	80.87	10.99	***
% MMb	4.91	3.13	17.37	8.40	***
$Iso_2$ (%)	21.78	1.16	10.08	2.28	***
<i>Water loss</i>					
24-h drip loss (%)	1.79	0.61	5.04	1.71	***
48-h drip loss (%)	2.54	0.85	6.18	1.95	***
Thawing loss (%)	–	–	3.90	1.36	–
TBARS values (mg malondialdehyde/kg)	0.090	0.019	0.083	0.016	ns
Protein oxidation (nmol carbonyls/mg protein)	–	–	1.10	0.35	–

*OMb* oxymyoglobin, *DMb* deoxymyoglobin, *MMb* metmyoglobin,  $Iso_2$  oxygen saturation of myoglobin on meat surface and *TBARS* TBA-reactive substances

<sup>ns</sup>  $P > 0.1$ ; \*\*\*  $P \leq 0.001$

178 Results showed that the values of pH were slightly higher ( $P \leq 0.001$ ) in 2 years frozen than in control  
 179 pork, which agreed with Brewer and Harbers [25] who observed a slightly increase in pH in raw ground  
 180 pork frozen during 39 weeks. In contrast, Leygonie et al. [26] found a decrease in pH of ostrich meat  
 181 stored frozen for 1 month most likely arose from the loss of minerals and peptides as exudates due to  
 182 freezing and thawing, thereby changing the ionic balance in the meat. It is possible that long-term

183 frozen storage had changed the iso-electrical point of the proteins (denaturation of the proteins)  
184 resulting in increased pH values. Anyway, the pH values after freezing were normal by swine. There  
185 was no effect ( $P > 0.05$ ) of frozen storage on  $L^*$  values, which agreed with the reports of Hansen et al.  
186 [2] for pork and Muela et al. [27] for lamb. However,  $a^*$  and  $b^*$  values were significantly lower ( $P \leq$   
187  $0.001$ ) in 2-year frozen pork. Similarly, Hansen et al. [2] reported that redness was lower for 30-month  
188 frozen pork chops than for fresh chops. These authors explained that the lower redness of the frozen  
189 pork may have been caused by processes occurring in the frozen state such as myoglobin cold  
190 denaturation [28]. In contrast, these same authors found that frozen pork chops had significantly higher  
191  $b^*$  values than fresh chops. The significant decrease in  $a^*$  and  $b^*$  values could translate into a product  
192 that is browner and duller in appearance, overall less attractive to the consumer [26].

193 Table 1 also shows the results of meat pigment proportions [oxymyoglobin (OMb), deoxymyoglobin  
194 (DMb) and metmyoglobin (MMb)] and the parameter Iso2. Frozen storage had a statistically significant  
195 effect on the three meat pigment forms ( $P \leq 0.001$ ). The MMb proportion increased significantly after  
196 2 years of frozen storage, whereas the proportion of OMb decreased. Myoglobin is one of the proteins  
197 that denatures during freezing and thawing, being the globin fraction which denatures leading to a loss  
198 in colour stability [3, 11]. On the other hand, the metmyoglobin-reducing enzyme (MRE) system  
199 continually reduces MMb back to DMb and then to OMb in fresh muscle [29]. However, as meat ages  
200 or is frozen, the activity of the MRE decreases and MMb begins to accumulate on the surface of the  
201 meat at a rapid rate [30]. Also, MRE and/or co-factors, such as NADH, could be 'lost' from the post-  
202 mortem sarcoplasmic environment by leaching as exudate during thawing, and/or due to oxidation,  
203 and/or be used by reactions unrelated to MRE, which would all contribute to accelerated oxidation and  
204 loss of bloom [1, 30]. Moreover, the oxygen saturation on the meat surface, assessed by Iso2, decreased  
205 ( $P \leq 0.001$ ) after 2 years of frozen storage. The transformation of DMb into OMb was slowed after  
206 vacuum packaging had been broken and thus produced a high percentage of DMb, which agreed with  
207 Kim et al. [31]. These authors found that frozen/thawed meat exhibited a slower rate of oxygenation  
208 conversion from DMb to OMb. Also, the MMb layer beneath the surface (located between superficial  
209 OMb and interior DMb) gradually thickens and moves towards the surface [32].

210 In conclusion, pork had a lower blooming capacity and a higher percentage of MMb after 2 years of  
211 frozen storage. Both 24- and 48-h drip loss percentages were higher ( $P \leq 0.001$ ) in 2 years frozen than  
212 in control chops. Loss of fluid as exudate is a key problem in the meat processing industry, and 2-year  
213 frozen samples could loss 8.94 % fluid accounting for thawing loss and 24-h drip loss (Table 1).

214 During freezing, ice crystals formed among and within the fibres physically damage the ultrastructure  
215 of the meat since as water freezes out; it leads to an increase in the concentration of the solutes  
216 surrounding the sensitive protein structure. The ice crystals that form draw water from the intracellular  
217 spaces to the intercellular spaces lead to excessive moisture loss during thawing [11]. The moisture  
218 loss further increases as the damage to the ultrastructure of the meat fibres does, not allowing uptake  
219 of moisture into the intracellular spaces upon thawing. In addition, the increase in solute concentration  
220 during freezing and frozen storage also leads to the denaturing of proteins, which influence the water-  
221 holding capacity [33]. In this respect, a significant positive correlation was found between thawing loss  
222 percentage and protein oxidation (nmol carbonyls/mg protein) ( $0.37$ ,  $P = 0.016$ ) at 2 years of frozen  
223 storage (Table 1), which agreed with Estévez et al. [12]. The loss of protonable amino groups as a result  
224 of carbonylation may impair electrical arrangement of the proteins. As a direct consequence of these  
225 chemical modifications, a shift of the balance between protein intramolecular interactions and protein-  
226 water interactions would take place, causing a loss of protein solubility and a decreased water-binding  
227 capacity (see review of Estévez [34]). Regarding the oxidative behaviour, no significant differences

228 were observed for lipid oxidation values among control, 1-year ( $0.090 \pm 0.012$  mg MDA/kg; data not  
229 shown in Table 1) and 2-year ( $0.083 \pm 0.016$  mg MDA/kg) frozen pork. Therefore, lipid oxidation  
230 remained stable throughout frozen storage for 24 months. Those results agreed with Hansen et al. [2],  
231 who found that TBARS values were not significantly higher after of 30-month frozen storage. During  
232 frozen storage ( $-20$  °C), a portion of the water, termed unfrozen water, does not freeze and is available  
233 for chemical reactions. Generally, lipid oxidation increases rapidly post-thawing as peroxidation  
234 (primary lipid oxidation) occurs during frozen storage, giving rise to rapid and severe secondary lipid  
235 oxidation (thiobarbituric acid forming) and resulting in increased TBARS values [9, 26]. In all these  
236 previous studies, only the secondary lipid oxidation products using the TBARS method were measured  
237 immediately after thawing; therefore, probably primary lipid oxidation products (reactive oxygen  
238 species) could have been accumulated during frozen storage, but were not measured. In addition,  
239 samples used in our study were placed in vacuum bags to be stored in freezing. It is known that the  
240 exclusion of oxygen through the vacuum packaging prevents the oxidative degradation of muscle lipids  
241 during meat freezing [35]; therefore, it could have helped to produce the low values of TBARS that we  
242 found after frozen storage. On the other hand, the interaction between lipid and protein oxidation  
243 presumably may lead to a lower TBARS value, as malondialdehyde (MDA) acts as a substrate in one  
244 of the

245 pathways of protein oxidation [36]. Proteins might create a covalent binding to non-protein carbonyl  
246 compounds such as 4-hydroxy-2-nonenal or MDA [37]. Leygonie et al. [26] explained that a decrease  
247 in the level of MDA in the frozen meat could explain the lack of a significant difference in TBARS, an  
248 argument that was supported by the higher carbonyl level they found. Therefore, several factors could  
249 have contributed to find this low level of lipid oxidation in our results. In any case, it was clearly found  
250 that the secondary lipid oxidation remained fairly stable during 2 years of frozen storage.

#### 251 Intramuscular fatty acid profile

252 As shown in Table 2, differences between control and 2-years frozen pork were significant when  
253 comparing the percentage of intramuscular fat (IMF) and concentrations of most individual fatty acids.  
254 The intramuscular fat of loin was significantly ( $P \leq 0.001$ ) higher in 2 years frozen than in control pork.  
255 This could be due to a relative increase in fat concentration in muscle due to water losses that occur  
256 after thawing. However, Hernández et al. [8] did not find any significant difference in the total lipids  
257 of *M. Longissimus dorsi* during 180 days of frozen storage in pork. On the other hand, the proportion  
258 of palmitic (C16:0), stearic (C18:0) and total saturated fatty acids (SFA) were significantly greater ( $P$   
259  $\leq 0.001$ ) in 2 years frozen than in control pork; the proportion of oleic (C18:1n-9) ( $P \leq 0.01$ ) and total  
260 monounsaturated fatty acids (MUFA) ( $P \leq 0.05$ ) were also higher. However, proportions of n-6  
261 polyunsaturated fatty acid (PUFA) ( $P \leq 0.01$ ) such as linoleic acid (C18:2) ( $P \leq 0.05$ ) and arachidonic  
262 acid (C20:4) ( $P \leq 0.001$ ) of pork stored frozen for 2 years were significantly lower. The n-3 PUFA,  
263 such as  $\alpha$ -linolenic (C18:3), eicosapentaenoic, EPA (C20:5), docosahexaenoic, DHA (C22:6), and  
264 other long chain fatty acids were significantly lower ( $P \leq 0.001$ ) in 2-years frozen pork. Therefore, the  
265 total PUFA percentage decreased during the 2-years frozen storage, producing a relative increase in  
266 SFA and MUFA percentage. Hernández et al. [8] found a decrease in PUFA percentage of the  
267 phospholipid (PL) fraction after 6 months of frozen storage in pork; in particular, linoleic and  $\alpha$ -  
268 linolenic acids and non-polar lipid fatty acids remained unchanged.

269

**Table 2** Fatty acid composition of intramuscular fat (% of total fatty acids) in *M. Longissimus thoracis et lumborum* for control and 2-years frozen/thawed pork

	Control		2 Years frozen		Sign.
	<i>n</i> = 43		<i>n</i> = 43		
	$\bar{x}$	SD	$\bar{x}$	SD	
IMF (%)	2.17	0.53	3.01	0.99	***
C12:0	0.066	0.01	0.073	0.01	***
C14:0	1.11	0.12	1.26	0.15	***
C16:0	22.72	0.82	23.54	0.87	***
C16:1	3.31	0.50	3.33	0.41	ns
C18:0	10.50	0.81	11.19	0.82	***
C18:1n-9	39.86	2.47	41.32	2.24	**
C18:1n-7	4.45	0.36	4.34	0.28	ns
C18:2n-6	10.50	2.39	9.39	2.25	*
C18:3n-6	0.087	0.02	0.074	0.02	**
C18:3n-3	0.40	0.06	0.36	0.08	***
C20:1n-9	0.73	0.08	0.75	0.07	ns
C20:2n-6	0.34	0.06	0.34	0.06	ns
C20:2n-3	0.11	0.03	0.08	0.03	***
C20:3n-6	0.35	0.08	0.25	0.07	***
C20:3n-3	0.07	0.01	0.07	0.02	ns
C20:4n-6	2.23	0.70	1.58	0.65	***
C20:5n-3	0.12	0.04	0.08	0.03	***
C22:5n-3	0.38	0.11	0.27	0.09	***
C22:6n-3	0.16	0.05	0.10	0.04	***
$\Sigma$ SFA	35.17	1.42	36.82	1.49	***
$\Sigma$ MUFA	48.90	3.16	50.29	2.70	*
$\Sigma$ PUFA	14.78	3.36	12.62	3.12	***
$\Sigma$ n-6	13.52	3.10	11.65	2.90	**
$\Sigma$ n-3	1.25	0.26	0.96	0.23	***
C18:2n-6/C18:3n-3	25.98	3.62	26.24	3.78	ns
<i>P/S</i> ratio	0.42	0.10	0.35	0.09	***
n-6/n-3 ratio	10.79	0.53	12.15	0.49	***

*IMF* percentage of intramuscular fat extracted by Bligh and Dyer method, *SFA* saturated fatty acids, *MUFA* monounsaturated fatty acids, *PUFA* polyunsaturated fatty acids and *P/S ratio* PUFA/SFA ratio

<sup>ns</sup>  $P > 0.1$ ; \*  $P \leq 0.05$ ; \*\*  $P \leq 0.01$ ; \*\*\*  $P \leq 0.001$

270

271

272 Similarly, Igene et al. [38] reported changes in the unsaturated fatty acids of PL in beef and poultry  
 273 meat during frozen storage, especially up to the 8th month. Awad et al. [39] found a considerable  
 274 decrease in the PL content during an 8-week storage period of bovine muscle at  $-4$  °C. This general  
 275 decrease in PUFA of PL could be accounted for the enzymic hydrolysis of PL concentration during  
 276 frozen storage, because lipolytic enzymes remain active at freezing temperatures. That hydrolysis of  
 277 PL occurred during frozen storage of muscle with the formation of free fatty acids and water-soluble  
 278 decomposed phospholipids. These results were confirmed by Hernández et al. [8], who reported a  
 279 significant increase in free fatty acids during storage, which arose mostly from phospholipids

280 hydrolysis, being phosphatidylethanolamine the most affected PL. However, these authors only found  
281 a total increase in free fatty acids content of 50.6 mg/100 g dry matter in 6 months. Taking into account  
282 that our results included the total percentage of fatty acids of neutral lipids and phospholipids together,  
283 even so we found an important decrease of PUFA percentage (14.61 % with respect to initial  
284 percentage). Therefore, a small part of this decrease could be due to the release of free fatty acids, but  
285 the rest is to be related to the formation of new components coming from lipid oxidation.

286 No significant differences were observed for the C18:2n-6/C18:3n-3 ratio between frozen and control  
287 pork, while the n-6/n-3 ratio was ( $P \leq 0.001$ ) greater in frozen pork. Consequently, this difference could  
288 be due to a higher decrease in n-3 long chain fatty acids in stored frozen pork. This was confirmed by  
289 a greater percentage of decrease in n-3 PUFA (23.2 %) than in n-6 PUFA (13.83 %), specifically in  
290 EPA (33.3 %) and DHA (37.5 %). The n-3 fatty acids are more easily oxidized, taking into account  
291 that unsaturated fatty acids react more rapidly, and the more double bonds that a fatty acid contains,  
292 the more reactive it is [40]. Some fatty acid ratios related to human health are shown too in Table2.  
293 The 2-year frozen pork had the lowest P/S ratio ( $P \leq 0.001$ ) and produced meat with a lower nutritional  
294 value, under the nutritional guidelines for P/S ratio  $>0.4$  [41]. A maximum value of 4 for the intake of  
295 n-6/n-3 PUFA has been recommended [41] because it is a risk factor for coronary heart disease. Pork  
296 is characterized by a high content of C18:2n-6 following a cereal-based diet, which leads to acceptable  
297 P/S ratio, but the high content in n-6 PUFA usually results in undesirably high n-6/n-3 ratio from a  
298 human health perspective. After 2 years of frozen storage, the n-6/n-3 ratio increased significantly.

#### 299 300 Relationship among physicochemical parameters and IMF fatty acid composition

301 The principal Pearson's correlations among physicochemical parameters and IMF fatty acid  
302 composition in 2-year frozen/thawed pork are summarized in this section (Table 3). There were  
303 negative significant correlations between the percentage of SFA ( $-0.48$ ;  $P = 0.001$ ) and IMF ( $-0.31$ ;  $P$   
304  $= 0.042$ ) and TBARS values of frozen samples. Therefore, pork with less proportion of saturated fatty  
305 acids could have an enhanced lipid oxidation during storage. This could be related to the fact that meat  
306 with a lower percentage of SFA had a higher percentage of PUFA. This statement is based on the fact  
307 that the proportion of SFA and MUFA increase faster with increasing intramuscular fat, while the  
308 relative proportion of PUFA decreases [42], and vice versa. In this regard, a significant ( $P = 0.001$ )  
309 correlation was found between percentages of SFA ( $-0.54$ ) and PUFA and among the percentages of  
310 SFA (0.46), MUFA (0.67) and PUFA ( $-0.77$ ) and IMF after frozen storage. There is a close relationship  
311 between lipid oxidation and the composition of fatty acids. Lipid oxidation is a complex process in  
312 which molecular oxygen reacts with unsaturated fatty acids, particularly with PUFA [43]. A higher  
313 ratio of PUFA to SFA in meat is more susceptible to oxidative damage [44]. Therefore, a lower amount  
314 of PUFA, especially n-3 long chain fatty acids, could be indirectly related to the increase in lipid  
315 oxidation. The percentage of SFA was negatively correlated with protein oxidation as well ( $-0.34$ ,  $P =$   
316  $0.025$ ). Also, protein oxidation was positively correlated ( $0.29$ ;  $P = 0.055$ ) with the n-6/n-3 ratio after  
317 2 years in frozen storage. Again, meat with greater percentage of PUFA, especially n-3 long chain fatty  
318 acids, could have a higher carbonyl content after 2 years of frozen storage.

**Table 3** Relationship among physicochemical parameters and IMF fatty acid composition in 2-years frozen/thawed pork ( $n = 43$ )

	pH	$L^*$	$a^*$	$b^*$	TBARS	24-h DL	48-h DL	MMb	DMb	OMb	Iso <sub>2</sub>
pH	1										
$L^*$	<b>-0.51**</b>	1									
$a^*$	-0.13	-0.25	1								
$b^*$	<b>-0.33*</b>	<b>0.43**</b>	-0.07	1							
TBARS	0.05	-0.15	0.17	-0.21	1						
24-h DL	-0.22	0.02	0.11	-0.16	-0.16	1					
48-h DL	-0.21	0.02	0.10	-0.16	-0.19	<b>0.99**</b>	1				
MMb	-0.26	0.09	<b>0.75**</b>	-0.17	0.08	0.22	0.22	1			
DMb	0.24	-0.14	<b>-0.76**</b>	0.04	0.01	-0.15	-0.16	<b>-0.95**</b>	1		
OMb	-0.12	0.19	<b>0.52**</b>	0.26	-0.19	-0.04	-0.03	<b>0.52**</b>	<b>-0.76**</b>	1	
Iso <sub>2</sub>	<b>-0.38*</b>	0.18	<b>0.38*</b>	<b>0.51**</b>	0.02	0.19	0.19	0.23	<b>-0.37*</b>	<b>0.52**</b>	1
TL	<b>-0.55**</b>	<b>0.42**</b>	0.24	0.16	0.15	0.28	0.25	<b>0.31*</b>	-0.30	0.16	<b>0.36*</b>
P-OX	0.01	-0.14	<b>0.32*</b>	0.01	0.20	0.08	0.05	0.14	-0.13	0.05	0.27
IMF	0.01	0.29	-0.18	<b>0.50**</b>	<b>-0.31*</b>	-0.23	-0.21	-0.17	0.07	0.17	0.17
SFA	<b>0.40**</b>	0.18	<b>-0.33*</b>	0.17	<b>-0.48**</b>	-0.21	-0.18	-0.14	0.09	0.05	-0.27
MUFA	-0.01	<b>0.40**</b>	<b>-0.36*</b>	<b>0.32*</b>	0.02	-0.29	-0.28	<b>-0.33*</b>	0.22	0.10	0.10
PUFA	-0.18	<b>-0.42**</b>	<b>0.46**</b>	<b>-0.34*</b>	0.20	<b>0.35*</b>	<b>0.32*</b>	<b>0.34*</b>	-0.22	-0.11	0.04
n-3	-0.21	<b>-0.40**</b>	<b>0.43**</b>	<b>-0.37*</b>	0.17	<b>0.36*</b>	<b>0.34*</b>	<b>0.33*</b>	-0.22	-0.10	0.04
n-6	-0.17	<b>-0.42**</b>	<b>0.46**</b>	<b>-0.34*</b>	0.20	<b>0.34*</b>	<b>0.32*</b>	<b>0.34*</b>	-0.22	-0.11	0.04
P/S	-0.20	<b>-0.42**</b>	<b>0.47**</b>	<b>-0.34*</b>	0.24	<b>0.35*</b>	<b>0.32*</b>	<b>0.34*</b>	-0.22	-0.10	0.07
n-6/n-3	0.09	-0.15	0.28	0.09	0.23	0.02	0.02	0.17	-0.11	-0.05	0.06
	TL	P-OX	IMF	SFA	MUFA	PUFA	n-3	n-6	P/S	n-6/n-3	
pH											
$L^*$											
$a^*$											
$b^*$											
TBARS											
24-h DL											
48-h DL											
MMb											
DMb											
OMb											
Iso <sub>2</sub>											
TL	1										
P-OX	<b>0.37*</b>	1									
IMF	-0.15	-0.13	1								
SFA	<b>-0.47**</b>	<b>-0.34*</b>	<b>0.46**</b>	1							
MUFA	-0.02	0.01	<b>0.67**</b>	0.08	1						
PUFA	0.23	0.15	<b>-0.77**</b>	<b>-0.54**</b>	<b>-0.89**</b>	1					
n-3	0.25	0.11	<b>-0.78**</b>	<b>-0.53**</b>	<b>-0.87**</b>	<b>0.99**</b>	1				
n-6	0.23	0.16	<b>-0.77**</b>	<b>-0.53**</b>	<b>-0.89**</b>	<b>0.99**</b>	<b>0.99**</b>	1			
P/S	0.27	0.19	<b>-0.77**</b>	<b>-0.62**</b>	<b>-0.83**</b>	<b>0.99**</b>	<b>0.98**</b>	<b>0.99**</b>	1		
n-6/n-3	0.01	0.29	-0.15	-0.15	-0.26	0.30	0.14	<b>0.31**</b>	0.29	1	

TBARS TBA-reactive substances, 24-h DL 24-h drip loss, 48-h DL 48-h drip loss, MMb metmyoglobin, DMb deoxymyoglobin, OMb oxymyoglobin, Iso<sub>2</sub> oxygen saturation of myoglobin on meat surface, TL thawing loss, P-OX protein oxidation, IMF percentage of intramuscular fat extracted by Bligh and Dyer method, SFA saturated fatty acids, MUFA monounsaturated fatty acids, PUFA polyunsaturated fatty acids and P/S ratio PUFA/SFA ratio

Bold numbers indicate that Pearson's correlations are significant: \*  $P \leq 0.05$ ; \*\*  $P \leq 0.01$

319

320 The increase in carbonyls is expected as the freezing and thawing treatments lead to structural changes  
321 in the proteins through oxidative modification of the amino acid side chains, presumably initiated by  
322 the peroxidation of the polyunsaturated fatty acids [34, 36]. On the other hand, the percentage of MMb  
323 was significantly ( $P = 0.025$ ) correlated with the proportion of MUFA ( $-0.33$ ), PUFA ( $0.34$ ), n-6 ( $0.34$ ),  
324 n-3 ( $0.33$ ) and P/S ratio ( $0.34$ ) after 2 years of frozen storage. Metmyoglobin formation is generally

325 greater in the presence of unsaturated aldehydes than their saturated counterparts of equivalent carbon  
326 chain length. In addition, increasing chain length of aldehydes results in an increased MMb formation.  
327 Moreover, aldehydes alter myoglobin redox stability by increasing OMb oxidation, decreasing the  
328 MMb reduction via enzymatic process, and enhance the prooxidant activity of MMb (see review of  
329 Chaijan [45]). Therefore, the biochemical reactions directly responsible for myoglobin oxidation and  
330 lipid oxidation each generate products that can further accelerate oxidation in a reciprocal manner [10].  
331 Nevertheless, in our study, a non-significant correlation was found between the percentage of MMb  
332 and secondary lipid oxidation (TBARS values). The unique relationship between pO<sub>2</sub> and myoglobin  
333 redox forms such that low nonzero pO<sub>2</sub> that favours met-heme formation [46] provides conditions in  
334 which the oxidative interaction is not tightly interconnected. The extent of lipid oxidation in meat is  
335 proportional to the concentration of oxygen present and would thus be expected to be minimal in low  
336 pO<sub>2</sub> environments. Therefore, atmospheres containing very low concentrations of oxygen (vacuum  
337 packing in our case) provide conditions in which the oxidative interaction between lipid and myoglobin  
338 is not tightly linked [10]. It seems relevant to point out that there was a significant correlation (-0.39;  
339 P = 0.009) between pH and TBARS values, as well as between pH values and the percentage of MMb  
340 (-0.52; P = 0.001) and thawing loss (-0.66; P = 0.001) in control pork (data not shown). Also, pH  
341 values were correlated with the percentage of MMb (-0.26; P = 0.087) and thawing loss (-0.55; P =  
342 0.001) after long-term frozen storage. The significant correlations found between pH values and some  
343 of the parameters analysed

344 could indicate a higher oxidative susceptibility of meat with lower post-mortem pH. The autoxidation  
345 of OMb is acid catalysed; consequently, a decrease in pH accelerates the autoxidation of OMb,  
346 decreasing colour stability and increasing lipid and protein oxidation [47]. Moreover, it is generally  
347 accepted that water-holding capacity decreases as muscle pH ultimately decreases, resulting in  
348 increased muscle surface exudate or drip loss and a higher thawing loss in our case.

349

## 350 **Conclusions**

351 Pork quality parameters were significantly altered by frozen storage during 2 years, causing an increase  
352 in pH values, drip and thawing losses and a decrease of colour stability (lower a\* and b\* values, lower  
353 blooming capacity and higher MMb percentage). However, secondary lipid oxidation remained stable  
354 during frozen storage when pork was immediately analysed after thawing. The intramuscular fatty acid  
355 profile was significantly affected by frozen storage, resulting in a decrease in the percentage of  
356 polyunsaturated fatty acids, especially n-3 long chain fatty acids, which modified the other fatty acid  
357 percentages and made lipid profile less unhealthy for human consumption. Furthermore, the Pearson's  
358 correlations found in this study showed that PUFA decrease, especially n-3 long chain fatty acids, was  
359 indirectly related to the increase in lipid and protein oxidation. Also, the PUFA percentage was  
360 positively correlated with the amount of MMb. The significant correlations found between pH values  
361 and MMb percentage and lipid oxidation could indicate a higher oxidative susceptibility of meat with  
362 lower post-mortem pH. Based on the present study, the relationships among colour stability, lipid and  
363 protein oxidation, thawing losses and fatty acid profile revealed the complex interrelations generated  
364 during frozen storage.

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## 368 **Compliance with ethical standards**

369 Conflict of interest None.

370 Compliance with ethics requirements Research involving animals.

371

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