

Influence of dimethyl ether addition on the oxidation of acetylene in the absence and presence of NO

Lorena [Marrodán](#)

Laura [Berdusán](#)

Verónica [Aranda](#)

Ángela [Millera](#)

Rafael [Bilbao](#)

María U. [Alzueta](#)*

uxue@unizar.es

Aragón Institute of Engineering Research (I3A), Department of Chemical and Environmental Engineering, University of Zaragoza, C/ Mariano Esquillor, S/N, 50018 Zaragoza, Spain

*Corresponding author.

Abstract

Dimethyl ether (DME) is a promising diesel fuel additive for reducing soot and NO_x emissions, because of its interesting properties and the possibility of a renewable production. An experimental and modeling study of the oxidation of acetylene (C₂H₂, considered as an important soot precursor) and DME mixtures has been performed under well-controlled flow reactor conditions. The influence of temperature, air excess ratio (λ) and presence of NO on the oxidation process has been analyzed. Under fuel-rich conditions, the presence of DME in these mixtures modifies the radical pool delaying the acetylene consumption. C₂H₂ and DME, and the radicals generated in their conversion, interact with NO achieving different levels of NO concentration diminution depending upon the operating conditions. Under fuel-lean conditions, the presence of DME in the mixtures increases the NO diminution, whereas for the other values of λ considered, the maximum NO decrease reached is lower than that obtained in the case of pure acetylene.

Keywords: Dimethyl ether; C₂H₂-DME mixtures; Oxidation; Nitrogen oxides

1 Introduction

The use of oxygenated compounds as additives to diesel fuels is considered nowadays as a promising alternative for minimizing soot emissions and maybe also NO_x under appropriate conditions [1,2]. Classical oxygenated compounds include alcohols and ethers, and among them, ethanol (C₂H₅OH) and dimethyl ether (CH₃OCH₃, DME) are two of the most popular candidates to be used as additives. The use of ethanol has been extensively studied in the last years and it is already being used in reformulated gasolines, like E85 (85% ethanol and 15% gasoline) [3]. Similarly, DME has received considerable attention because of its high cetane number, vaporization characteristics, low toxicity, and low tendency to produce smoke and volatile organic compounds (VOCs) [4]. Additionally, DME can be produced from renewable materials [5,6].

Ethanol and DME have the same molecular formula (C₂H₆O) but different structure and functional group, and, as it has been discussed in several previous works (e.g. [7,8]), the oxygen content and the specific structure of the oxygenated compound strongly influence the capacity for pollutant emission minimization. Song et al. [9] concluded that, under the conditions of their modeling study, both DME and ethanol were effective in reducing aromatic species (important soot precursors). However, DME exhibited a greater effectiveness due to its higher enthalpy of formation, which led to a higher final flame temperature and consequently to a decrease in aromatic species production in premixed flames [10], but also because of its structure. For fuel-rich conditions, the reaction flux analysis conducted by these authors [9] determined that reactions involving DME convert only approximately 15% of its carbon to C₂-species (key species in the production of aromatic species), whereas reactions of ethanol convert approximately 35% of its carbon to C₂-species.

In previous works of our group, focused on the formation of soot (e.g. [11-13]), acetylene was selected as fuel because it is recognized as an important soot precursor [14,15]. Furthermore, to analyze the influence of the addition of oxygenated compounds on the reduction of soot emissions, pyrolysis experiments of acetylene-ethanol mixtures were performed [16]. Results indicated that increasing the amount of ethanol in the mixture leads to a diminution on the soot production compared to the acetylene case. The influence of the oxygenated structure was also analyzed by considering the sooting tendency of two isomers, ethanol and DME [17], and the origin of both carbon and, in particular, oxygen appears to be critic for the formation of soot. DME has no C

C bonds and this fact can be the reason for DME to produce less soot than ethanol.

The performance, suitability and proper diesel engine operation of diesel-DME blends have already been reported in different works [18,19]. Therefore, taking into account these promising results, studies under well-controlled laboratory conditions may help to understand the influence of DME addition on the behavior of soot precursors in the overall oxidation process.

In this context, the present work aims to achieve a better knowledge of the C₂H₂-DME mixtures oxidation, as well as of the interaction of these mixtures with NO. A parametric study of the conversion of C₂H₂-DME mixtures has been done, analyzing the influence of temperature, air excess ratio and DME concentration in these mixtures. Experiments have been performed both in the absence and presence of NO, thus allowing to determine both the impact of the NO presence on the oxidation regime of the mixtures and the capability of these mixtures to reduce NO. The experimental results have been interpreted in terms of a detailed kinetic mechanism built up from different individual reaction subsets taken from literature.

2 Experimental

Oxidation experiments of C₂H₂-DME mixtures, both in the absence and presence of NO, have been carried out in a gas-phase installation at atmospheric pressure, which has been described in detail elsewhere (e.g. [7]) and, therefore, only a brief description is given here.

Gases are fed to the system from gas cylinders through mass flow controllers in four separate streams: a main flow containing N₂ and water vapor (fed by saturating a N₂ stream through a water bubbler), and three injector tubes for the reactants (C₂H₂, DME, O₂ and NO). N₂ is used to balance, to obtain a total flow rate of 1000 mL(STP)/min. The injection system has been configured following the investigations of Alzueta et al. [20].

The experiments have been carried out at atmospheric pressure, in the 575–1475 K temperature range and for different values of the air excess ratio (λ), ranging from fuel-rich ($\lambda = 0.2$) to fuel-lean ($\lambda = 20$) conditions. The air excess ratio is defined as the inlet oxygen concentration divided by the stoichiometric oxygen. Approximately, 500 ppm of C₂H₂ and 5000 ppm of water vapor were introduced in all the experiments, whereas for DME, two different amounts, 50 and 200 ppm, have been used. Table 1 lists the conditions of the different experiments.

Table 1 Matrix of experimental conditions. The experiments are conducted at constant flow rate of 1000 mL(STP)/min, in the temperature interval of 575–1475 K. The balance is closed with N₂. t_r (s) = 195/T(K).

Set	λ	C ₂ H ₂ (ppm)	DME (ppm)	O ₂ (ppm)	NO (ppm)	H ₂ O (ppm)	Source ^a
1	0.2	500	50	280	0	5000	pw
2	0.2	500	200	370	0	5000	pw
3	0.2	500	200	370	500	5000	pw
4	0.2	500	0	250	500	7000	[23]
5	0.7	500	50	980	0	5000	pw
6	0.7	500	200	1295	0	5000	pw
7	0.7	500	200	1295	500	5000	pw
8	0.7	500	0	875	500	7000	[23]
9	0.7	500	0	875	0	7000	[22]
10	1	500	50	1400	0	5000	pw

11	1	500	200	1850	0	5000	pw
12	1	500	200	1850	500	5000	pw
13	1	500	0	1250	500	7000	[23]
14	20	500	50	28,000	0	5000	pw
15	20	500	200	37,000	0	5000	pw
16	20	500	200	37,000	500	5000	pw
17	20	500	0	25,000	500	5000	pw
18	20	500	0	25,000	0	7000	[22]

^a “pw” denotes present work.

Reaction takes place in a quartz plug flow reactor, following the design of Kristensen et al. [21], which has a reaction zone of 8.7 mm inside diameter and 200 mm in length. The reactor is placed in a three-zone electrically heated furnace, ensuring a uniform temperature profile throughout the reaction zone within ±10 K. The temperature in the reaction zone is measured with a type K fine-wire thermocouple placed into a thin tube along the reactor without contact with gases. The total flow rate (1000 mL(STP)/min) is kept constant during the experiments leading to different gas residence times (t_r: 340–132 ms) depending on the temperature in the isothermal reaction zone, being t_r (s) = 195/T(K).

At the end of the reactor, the reaction is efficiently quenched by means of external refrigeration with air. The outlet gas composition is analyzed by a micro-gas chromatograph (Agilent 3000) equipped with TCD detectors. In addition to C₂H₂, CO, CO₂, which are the majority gases, other compounds can be detected by chromatography. Among these, only H₂, CH₄, C₂H₆ and C₂H₄ were detected in appreciable amounts. The DME concentration is measured with an Ati Mattson Fourier transform infrared (FTIR) spectrometer. The NO concentration is measured using a continuous IR analyzer (URAS 26, ABB). The uncertainty of the measurements is estimated as ±5% but not less than 10 ppm, for both the continuous analyzers and the gas chromatograph.

An atomic carbon balance was performed in the experiments by a comparison of the carbon contained in the product gas and the carbon contained in the reactants fed to the reactor, and in all the experiments was closed within 100 ± 10%.

Additional experimental data have been taken from previous works of Alzueta et al. [22] and Abián et al. [23] who, in the same experimental installation, carried out different oxidation experiments of acetylene in the absence and presence of NO, respectively.

3 Reaction mechanism

The experimental results have been analyzed in terms of a detailed gas-phase chemical kinetic model. The mechanism used as starting point for the modeling study is that previously developed by our group for the oxidation of acetylene-ethanol mixtures in the absence and presence of NO [7]. The initial mechanism included the reactions to describe interactions between C₁-C₂ hydrocarbons and NO by Glarborg et al. [24,25], reactions for acetylene conversion by Alzueta et al. [22], and reactions for ethanol oxidation by Alzueta and Hernández [26].

In the present work, the DME reaction subset proposed by Alzueta et al. [27] has been added to the initial mechanism. Moreover, a reaction subset for glyoxal (OCHCHO) oxidation [28] has also been included, because this species is recognized as an important intermediate in hydrocarbons combustion and, at low to medium temperatures, it can be formed during the C₂H₂ oxidation through the sequence: C₂H₂ ^{+OH}→ C₂H₂OH ^{+O₂}→ OCHCHO + OH . In the starting mechanism [7], only one global reaction involving glyoxal decomposition was taken into account.

The full reaction mechanism includes 100 species and 613 reactions. Thermodynamic data for the involved species have been taken from the same sources as the origin mechanisms. The most important reactions are discussed below, and the final updated mechanism is provided as Supplementary material. The Chemkin version can be obtained directly from the authors.

Calculations have been performed using the Senkin code [29], the plug flow reactor code that runs in conjunction with the Chemkin-II library [30], considering constant pressure and temperature in the reaction zone.

4 Results and discussion

A study of the oxidation of C_2H_2 -DME mixtures at atmospheric pressure in the 575-1475 K temperature range has been performed. The influence of temperature, air excess ratio (λ), amount of DME present in the mixture and the presence of NO on the conversion of these mixtures has been analyzed. The study of the influence of these variables has been done by analyzing the outlet concentration of the majority carbon species (C_2H_2 , DME, CO and CO_2) and NO. Other species (CH_4 , C_2H_6 and C_2H_4) have also been detected but in very small amounts and, therefore, their results are not shown.

4.1 C_2H_2 -DME mixtures oxidation in the absence of NO

The air excess ratio (λ) has been varied from fuel-rich ($\lambda = 0.2$) to fuel-lean conditions ($\lambda = 20$), keeping constant the concentration of C_2H_2 (500 ppm) and DME (200 ppm) and the results obtained (corresponding to sets 2, 6, 11 and 15 in Table 1) have been compared. Similar results (not shown) have been obtained for 50 ppm of DME (sets 1, 5, 10 and 14 in Table 1).

Fig. 1 shows the influence of the temperature and air excess ratio on the concentration of DME, C_2H_2 , CO and CO_2 . For CO and CO_2 , the carbon yield has been defined as the $CO_{outlet}/2[C_2H_2 + DME]_{inlet}$ and $CO_{2outlet}/2[C_2H_2 + DME]_{inlet}$ ratios. In general, the used model provides good agreement between experimental results and modeling calculations, reproducing well the main experimental trends observed. However, certain discrepancies are observed, especially for acetylene. This can be due to the fact that the model exclusively includes gas-phase reactions; it does not consider PAH and soot formation pathways involving C_2H_2 according to HACA route [14], which may be important under given conditions, such as the very fuel-rich conditions ($\lambda = 0.2$) of this work.

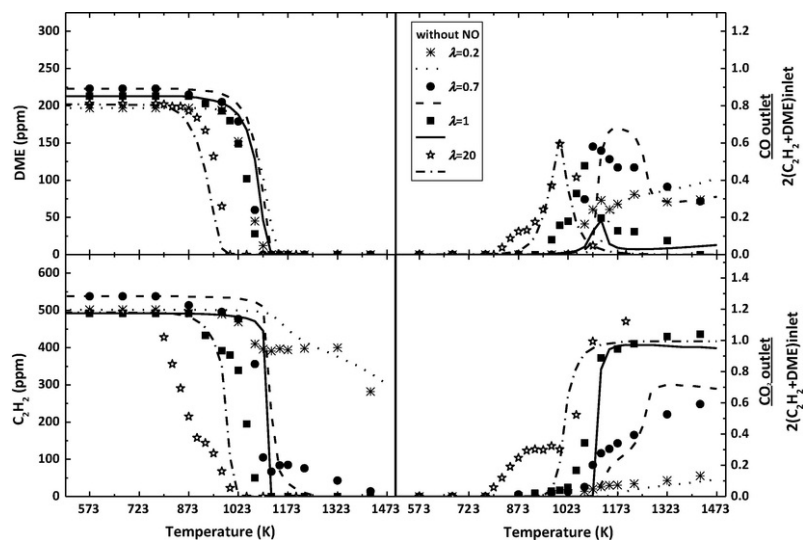
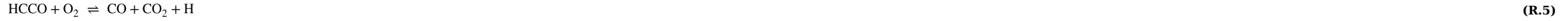
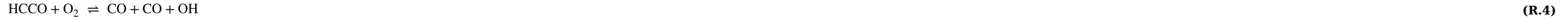


Fig. 1 Concentrations of DME and C_2H_2 , and $CO_{outlet}/2[C_2H_2 + DME]_{inlet}$ and $CO_{2outlet}/2[C_2H_2 + DME]_{inlet}$ ratios as a function of the temperature for different air excess ratios. Comparison between experimental (symbols) and modeling results (lines) (sets 2, 6, 11 and 15 in Table 1).

As it can be observed in Fig. 1, the onset temperature for C_2H_2 and DME conversion depends on the oxygen availability. This temperature increases as the value of λ decreases, being quite similar for fuel-rich ($\lambda = 0.7$) and very fuel-rich conditions ($\lambda = 0.2$) for acetylene, and also for stoichiometric conditions for DME. The results differ from those reported by Alzueta et al. [22] in a study of pure C_2H_2 oxidation, where the onset for the C_2H_2 conversion was approximately the same, independent of the stoichiometry (values of λ up to $\lambda = 20$). Something similar can be said about DME. In the DME oxidation work by Alzueta et al. [27], the oxygen availability had a slightly influence on the onset of pure DME oxidation. Thus, the results of the present work indicate an effective interaction of the compounds and/or their derivatives in the mixtures.

At the highest temperatures considered, DME is completely consumed for all the λ values studied, even under reducing conditions, because it mainly decomposes thermally above a given temperature, as it is later discussed. Alzueta et al. [27] stated that DME oxidation does not take place or proceeds very slowly at temperatures lower than 1000 K, and this is the behavior observed for the different air excess ratios analyzed, except for $\lambda = 20$, where DME conversion starts at lower temperatures, approximately 100 K less. On the other hand, acetylene is not always completely consumed. For $\lambda = 0.2$, when the oxygen availability is lower, and at the highest temperatures reached, about 250 ppm of C_2H_2 still remain unconverted, which is also predicted by the model. Once DME is completely consumed, C_2H_2 shows a steeper decay. Moreover, at the fuel leanest conditions studied ($\lambda = 20$), the full conversion of acetylene occurs approximately at 75 K below compared to stoichiometric conditions. Obviously, what is seen for $\lambda = 20$ is reflected in the CO and CO_2 experimental concentration profiles, which start to be formed as C_2H_2 starts to be

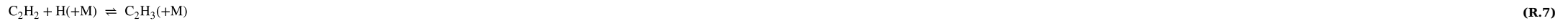
consumed. The CO concentration reaches a maximum, and the CO₂ concentration continuously increases reaching a higher value as the conditions become fuel leaner. This is attributed to the fact that after the initiation of the acetylene conversion, mainly by its reaction with O₂ forming formyl radical (HCO) (reaction (R.1)), the main consumption of acetylene occurs through the interaction with O radicals (reaction (R.2)) generating HCCO species. Afterwards, both HCO and HCCO give CO and subsequently CO₂ (reactions (R.3)–(R.6)).



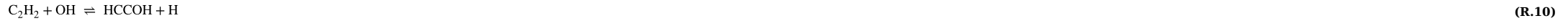
The availability of oxygen affects the temperature at which CO peaks. As the mixture becomes fuel leaner, the CO peak is shifted to lower temperatures and becomes sharper, except for $\lambda = 0.2$, for which the CO concentration increases in all the temperature range studied.

Reaction rate analyses for the oxidation of different C₂H₂-DME mixtures have been performed to identify the reactions that contribute to the C₂H₂ and DME consumption. The results indicate that the main routes for C₂H₂ consumption are similar to those reported by Alzueta et al. [22] for the individual C₂H₂ conversion and that the DME reaction pathways hardly differ from those described by Alzueta et al. [27], even though the presence of certain radicals (e.g. OH radicals) may increase the relevance of some of these routes as described below.

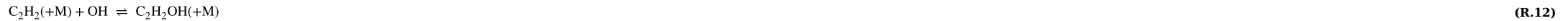
The initiation reactions for C₂H₂ conversion include its interaction with O₂ (reaction (R.1)) and the H, O and OH radicals. The addition of H to C₂H₂ to form vinyl radicals (reaction (R.7)) appears to be an important C₂H₂ consumption reaction, especially for $\lambda = 0.2$, 0.7 and 1.



This reaction is in competition with others involving interactions of C₂H₂ with O radicals (reactions (R.2) and (R.8)) and also with OH radicals, but with a minor relevance (reactions (R.9)–(R.11)).



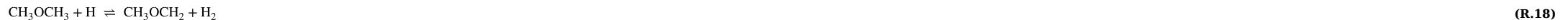
Under fuel-lean conditions, the C₂H₂ interaction with OH radicals to form C₂H₂OH gains relevance (reaction (R.12)). For example, at 873 K, the net rate of production of C₂H₂OH through reaction (R.12) increases from 1.00×10^{-15} mol/cm³ s, for $\lambda = 0.2$, to 1.00×10^{-11} mol/cm³ s, for $\lambda = 20$. The generated species are involved in reactions with oxygen molecular to form glyoxal (OCHCHO, reaction (R.13)), which seems to be an important intermediate in combustion of hydrocarbons as it can be formed from C₂H₂ oxidation [28]. Glyoxal reacts with OH radicals to form OCHCO (reaction (R.14)), which finally decomposes to formyl radicals and CO (reaction (R.15)).

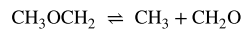
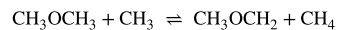
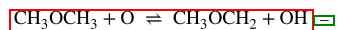


On the other hand, the conversion of DME is mainly initiated by its unimolecular decomposition:



Other important consumption reactions include hydrogen abstraction of DME by the radical pool (reactions (R.17)–(R.19)) and interaction of DME with CH₃ radicals (reaction (R.20)) to produce CH₃OCH₂ radicals, which decompose to obtain formaldehyde (reaction (R.21)), that follows the CH₂O → HCO → CO → CO₂ reaction sequence.





To evaluate the influence of the DME amount present in the mixture on the C_2H_2 and DME consumption, in Fig. 2, the results obtained for the experiments performed under fuel-rich ($\lambda = 0.7$) and fuel-lean ($\lambda = 20$) conditions for two different inlet DME amounts (50 and 200 ppm) have been compared (sets 5, 6, 9, 14, 15 and 18 in Table 1). From a previous work of our group [22], results of the C_2H_2 oxidation without DME have been taken as reference. For stoichiometric conditions, similar results (not shown) as those for $\lambda = 0.7$ have been obtained.

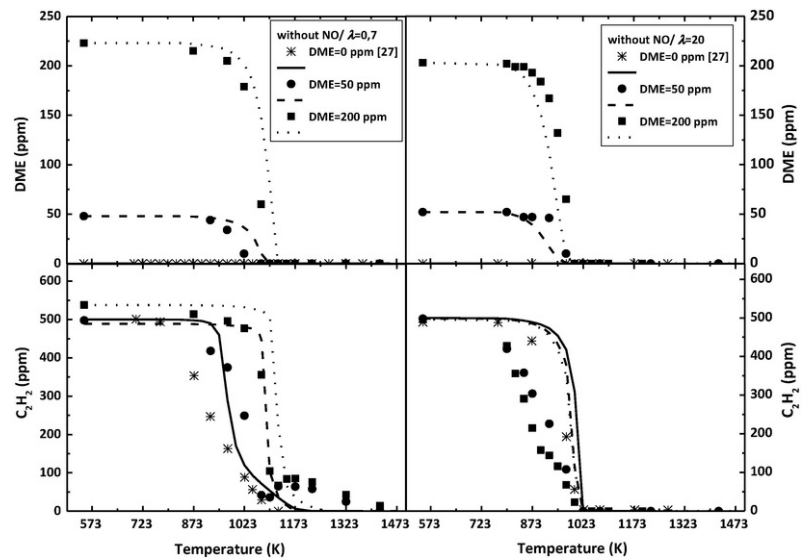


Fig. 2 Concentrations of DME and C_2H_2 as a function of the temperature depending on the DME inlet concentration for $\lambda = 0.7$ (left) and $\lambda = 20$ (right). Comparison between experimental (symbols) and modeling results (lines) (sets 5, 6, 9, 14, 15 and 18 in Table 1).

The temperature for the onset of the DME conversion is almost independent of the amount present in the mixture (50 or 200 ppm), although for $\lambda = 0.7$ DME is consumed completely at lower temperatures, approximately 75 K less in the experiments, for the DME lowest amount considered.

The DME presence in the mixture has a different impact whether the ambient is fuel-rich or fuel-lean. Whereas for $\lambda = 0.7$, increasing the amount of DME seems to have an inhibiting effect on acetylene consumption, for $\lambda = 20$, the presence of DME shifts the C_2H_2 concentration profiles towards lower temperatures.

Reaction rate analyses have been performed to elucidate this fact. As mentioned before, the main C_2H_2 conversion occurs through its reactions with O_2 (reaction (R.1)) and O and OH radicals (reactions (R.2), (R.8)–(R.11)), but for fuel-rich conditions, reaction (R.7), that involves H addition to form vinyl radicals, becomes a really important C_2H_2 consumption reaction. When DME is present in the mixture, some of these H radicals are then involved in DME consumption (reaction (R.18), $\text{DME} + \text{H} \rightleftharpoons \text{CH}_3\text{OCH}_2 + \text{H}_2$). For example, at 1023 K, when DME is not present in the mixture, H radical consumption by reaction (R.7) ($\text{C}_2\text{H}_2 + \text{H}(\text{+M}) \rightleftharpoons \text{C}_2\text{H}_3(\text{+M})$) is approximately 34%; when 50 ppm of DME are present in the mixture, this value decreases to 29% (a 33% of H radical consumption is by reaction (R.18)); and, when the amount of DME is increased to 200 ppm, only a 13% of H radicals is consumed by reaction (R.7) (and a 68% by reaction (R.18)). As a result, less H radicals participate in C_2H_2 consumption, and its conversion is shifted to higher temperatures when DME is present in the mixture (the higher the DME amount, the higher C_2H_2 conversion temperatures).

On the other hand, when the oxygen availability is increased ($\lambda = 20$, right in Fig. 2), the conversion of both DME and acetylene occurs at lower temperatures than for fuel-rich conditions, and the presence of DME in the reactant mixture promotes C_2H_2 conversion (there is not a big difference in adding 50 or 200 ppm of DME to the reactant mixture), although it can only be observed experimentally. One probable explanation could be that the presence of DME in the mixture entails a greater amount of oxygen that can react with both C_2H_2 and DME. The formation of OH radicals is enlarged because of the increase in the available oxygen and DME is mainly consumed by its reaction

with OH (reaction (R.19)). Acetylene reacts with O₂ too (reaction (R.1)), but also with O and OH radicals (reactions (R.2) and (R.8)–(R.11)), which formation is increased because of the fuel-leaner conditions. As a result, both DME and C₂H₂ conversions are shifted to lower temperatures than for fuel-rich conditions. However, at present, the model fails to reproduce the C₂H₂ profile, probably due to uncertainties in the mechanism describing C₂H₂ conversion.

4.2 C₂H₂-DME mixtures oxidation in the presence of NO

Although some authors indicate that NO_x emissions when DME is used as fuel are higher or of a similar level than with diesel fuel in a compression ignition engine at the same operating conditions (e.g. [31]), others indicate that when operating under optimized conditions (such as changing the injection system), NO_x emissions from DME are lower than from diesel [32]. Those studies correspond to experiments in real engines, and may be significantly different or involve many different parameters affecting the global results. Thus, studies carried out under well-controlled conditions may be helpful to understand how the DME-NO interaction proceeds. Therefore, oxidation experiments of C₂H₂-DME mixtures in the presence of NO, for different air excess ratios, have also been carried out (Table 1).

NO may interact with C₂H₂, DME and their derivatives, achieving some degree of diminution depending on the conditions. Under fuel-rich conditions, NO could be decreased by reburn reactions by reacting with hydrocarbon radicals produced during the oxidation of DME and C₂H₂ [20,33–35]. Under fuel-lean conditions, NO may favor the oxidation of the C₂H₂-DME mixture in a mutually sensitized oxidation process, similar to what has been observed for other compounds such as methane [36], ethanol and methanol [37].

To elucidate the impact of the DME presence in the C₂H₂-DME mixtures for NO diminution, the present experimental results have been compared (Fig. 3) with those of Abián et al. [23] for the interaction between C₂H₂ and NO for different air excess ratios (corresponding to sets 4, 8 and 13 in Table 1). To complete that work, an experiment under similar conditions, but for $\lambda = 20$, has been performed in the present work (set 17 in Table 1).

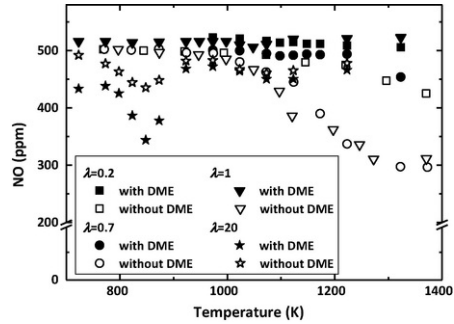
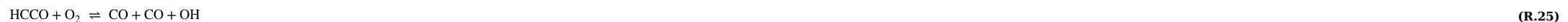


Fig. 3 Experimental results for NO concentration as a function of the temperature for different air excess ratios in the presence (solid symbols) and absence (empty symbols) [23] of DME (sets 3, 4, 7, 8, 12, 13, 16 and 17 in Table 1).

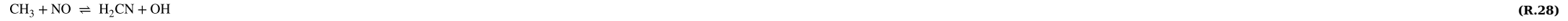
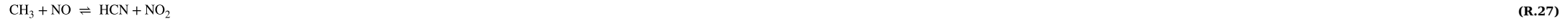
When no DME is present in the mixture, at temperatures higher than 1300 K and for $\lambda = 0.7$ and 1, the NO amount decreases from 500 ppm to about 300 ppm, which means a 40% diminution in NO. This represents the highest NO decrease percentage achieved under the conditions of this work, because for $\lambda = 0.2$ only a 15% and for $\lambda = 20$ a 13% (at lower temperatures) decrease in NO were respectively obtained. When DME is present in the mixture, it has its main effect under fuel-lean conditions, when the NO decrease percentage rises from 13% up to 30%.

Consistent with modeling predictions, and in concordance with literature [22,23], acetylene is an important source of HCCO radicals ($\text{C}_2\text{H}_2 + \text{O} \rightleftharpoons \text{HCCO} + \text{H}$, reaction (R.2)). These radicals can be involved in the NO concentration diminution. For fuel-rich conditions, HCCO radicals interact with NO (reactions (R.22) and (R.23)) explaining the NO experimental decrease of 40% for $\lambda = 0.7$ and 1, and 15% for $\lambda = 0.2$, at 1300 K, in the absence of DME. However, by increasing the oxygen concentration ($\lambda = 20$), the HCCO + NO reactions are less important and the HCCO + O₂ reactions (reactions (R.24) and (R.25)) predominate. Due to this fact, for $\lambda = 20$, when no DME is added, the NO diminution occurs only by conversion to NO₂ (reaction (R.26)), resulting in a lower NO lessening achieved. Thus, the competition between these two HCCO radicals consumption steps (with NO or O₂) determines the final level of NO lessening achieved.



Under fuel-lean conditions, the DME addition causes an increase in the NO diminution (experimentally from a 13% up to 30%) due to its interaction with CH₃ radicals (which are generated by DME decomposition, reaction

(R.16)) by reactions (R.27) and (R.28).



To deeply analyze the influence of the NO presence on the oxidation of the C₂H₂-DME mixtures, the DME and C₂H₂ experimental results and calculations (Fig. 4) can be compared with those earlier represented in Fig. 1 (under similar experimental conditions but in the absence of NO). Calculations predict reasonably well the trends obtained, with the exception of NO conversion under fuel-rich conditions, which is overestimated.

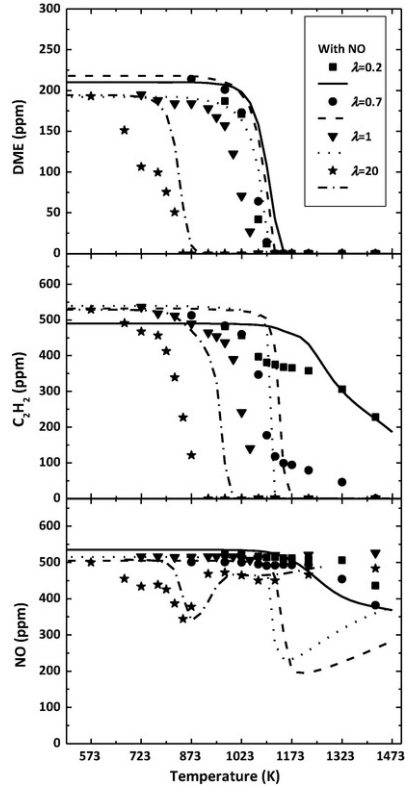


Fig. 4 Concentrations of DME, C₂H₂ and NO as a function of temperature for different air excess ratios. Comparison between experimental (symbols) and modeling results (lines) (sets 3, 7, 12 and 16 in Table 1).

The presence of NO has its major effect under fuel-lean conditions, causing both C₂H₂ and DME concentration profiles to shift to lower temperatures; a shift of more than 200 K in the temperature for the onset of DME oxidation, similar to that observed by Alzueta et al. [27] in the study of pure DME oxidation in the presence of NO.

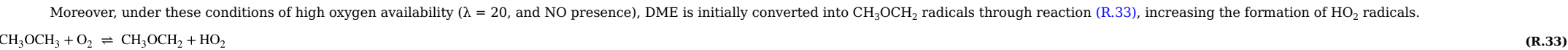
Reaction rate analyses performed indicate that the main routes for C₂H₂ and DME conversion, already described in the absence of NO, are mostly the same than those obtained in the presence of NO for the conditions studied in this work. In the initial steps of C₂H₂ conversion (approximately 850–875 K), the reaction of C₂H₂ with OH (reaction (R.12)), important under oxidizing conditions, becomes even more relevant in presence of NO. It represents the first step in the formation of glyoxal (reaction (R.13)), an important intermediate under these conditions. The presence of NO also enhances reactions of acetylene consumption and HCCO and CH₂ radicals generation (reactions (R.2) and (R.8), respectively). As a result, the C₂H₂ oxidation in the presence of NO becomes faster under oxidizing conditions.

For $\lambda = 20$ and in the presence of NO, the main reaction routes for DME change slightly. The main consumption of DME is by interaction with OH radicals through reaction (R.19) (i.e. CH₃OCH₃ + OH \rightleftharpoons CH₃OCH₂ + H₂O). The DME radicals (CH₃OCH₂) generated react with O₂ forming peroxy species, which continue reacting until formaldehyde is obtained (reactions (R.29)–(R.31)). Alzueta et al. [27] stated that, at temperatures lower than 900 K, the DME oxidation route through methoxymethyl-peroxy (CH₃OCH₂O₂) may be important, similarly to that observed in the oxidation of dimethoxymethane (CH₃OCH₂OCH₃) under oxidizing conditions and increasing pressure [38].



The interactions between DME and NO, that could produce a NO diminution, were also analyzed by Alzueta et al. [27]. These authors indicated that, under fuel-rich and stoichiometric conditions and temperatures above 1100 K, some NO is reduced and converted into HCN and N₂ by reburn-type reactions with the radicals generated from DME decomposition. However, under fuel-lean conditions and in the 800–1000 K temperature range, a considerable fraction of NO is oxidized to NO₂ (a 20% experimentally and a 40% based on modeling predictions), while no net NO_x reduction is observed.

In the case of C₂H₂-DME mixtures, NO decreases of approximately 30% have been achieved (Fig. 4) only under oxidizing conditions and temperatures near 850 K, where the production of glyoxal (reaction (R.13)) seems to be important. The glyoxal produced decomposes to formyl radicals (reactions (R.14) and (R.15)), and subsequently produces HO₂ (reaction (R.32)).



Reaction rate analyses indicate that NO is converted into NO₂ by reaction with HO₂ radicals (reaction (R.26)), but NO₂ is recycled back to NO by reaction with hydrogen atoms (reaction (R.34)) and CH₃ radicals (reaction (R.35)), so no net reduction of NO_x is achieved.



A first-order sensitivity analysis to the kinetic parameters included in the mechanism used for modeling calculations has been performed for selected experiments, both in the absence and presence of NO. The impact on the CO concentration has been evaluated. Table 2 shows the results obtained. The temperatures chosen for the analysis correspond to the initiation conditions of the conversion of the mixtures, i.e., when CO has reached a value of approximately 10 ppm.

Table 2 Linear sensitivity coefficients for CO for the selected sets^a.

Reaction	Set 2	Set 3	Set 6	Set 7	Set 10	Set 11	Set 12	Set 15	Set 16
	1073 K	1073 K	1023 K	1023 K	973 K	998 K	998 K	848 K	798 K
C ₂ H ₂ + O ₂ ⇌ HCO + HCO	0.433	0.402	0.929	0.930	1.128	1.001	1.023	1.056	1.714
C ₂ H ₂ + O ⇌ HCCO + H	0.018	−0.004	0.025	0.003	0.060	0.029	0.008	0.025	0.053
C ₂ H ₂ + H(+M) ⇌ C ₂ H ₃ (+M)	0.011	0.009	0.039	0.039	0.114	0.047	0.057	0.013	0.037
C ₂ H ₂ OH + O ₂ ⇌ OCHCHO + OH	−	−	−	−	−	−	−	0.005	0.056
OCHCHO + OH ⇌ OCHCO + H ₂ O	−	−	−	−	−	−	−	0.002	0.066
C ₂ H ₃ + O ₂ ⇌ CH ₂ O + HCO	0.072	0.081	0.038	0.055	0.055	0.024	0.042	−0.001	−0.008
CH ₃ + CH ₃ (+M) ⇌ C ₂ H ₆ (+M)	−0.185	−0.212	−0.063	−0.074	−0.084	−0.049	−0.063	−0.104	−0.256
CH ₃ + HO ₂ ⇌ CH ₃ O + OH	0.007	−	0.021	−	0.183	0.037	−	0.286	0.001
CH ₄ + OH ⇌ CH ₃ + H ₂ O	0.057	0.055	0.015	0.015	0.019	0.011	0.013	0.000	0.001
	0.053	0.063	0.033	0.041	0.126	0.035	0.054	0.051	0.541

$\text{CH}_2\text{O} + \text{OH} \rightleftharpoons \text{HCO} + \text{H}_2\text{O}$									
$\text{CH}_2\text{O} + \text{H} \rightleftharpoons \text{HCO} + \text{H}_2$	0.137	0.154	0.032	0.038	0.020	0.021	0.030	0.001	0.003
$\text{CH}_2\text{O} + \text{CH}_3 \rightleftharpoons \text{HCO} + \text{CH}_4$	0.387	0.405	0.107	0.112	0.046	0.067	0.076	0.005	0.009
$\text{HCO} + \text{M} \rightleftharpoons \text{H} + \text{CO} + \text{M}$	−0.006	−0.012	−0.007	−0.035	0.068	0.001	−0.043	0.037	0.017
$\text{HCO} + \text{O}_2 \rightleftharpoons \text{CO} + \text{HO}_2$	0.006	0.009	0.007	0.017	−0.067	−0.001	0.021	−0.038	0.035
$\text{HCCO} + \text{O}_2 \rightleftharpoons \text{CO} + \text{CO} + \text{OH}$	0.007	0.004	0.007	0.012	−0.003	0.007	0.016	0.007	0.010
$\text{CH}_3\text{OCH}_3 \rightleftharpoons \text{CH}_3\text{O} + \text{CH}_3$	0.839	0.861	0.167	0.170	0.024	0.073	0.071	−	−
$\text{CH}_3\text{OCH}_3 + \text{H} \rightleftharpoons \text{CH}_3\text{OCH}_2 + \text{H}_2$	−0.348	−0.313	−0.304	−0.304	−0.479	−0.295	−0.353	−0.008	−0.008
$\text{CH}_3\text{OCH}_3 + \text{O} \rightleftharpoons \text{CH}_3\text{OC} \text{H}_2 + \text{OH}$	−0.012	−0.003	−0.021	−0.011	−0.016	−0.026	−0.014	−0.017	0.023
$\text{CH}_3\text{OCH}_3 + \text{OH} \rightleftharpoons \text{CH}_3\text{OCH}_2 + \text{H}_2\text{O}$	−0.057	−0.067	−0.041	−0.051	−0.159	−0.043	−0.069	−0.033	0.831
$\text{CH}_3\text{OCH}_3 + \text{CH}_3 \rightleftharpoons \text{CH}_3\text{OCH}_2 + \text{CH}_4$	0.063	0.065	0.024	0.024	0.007	0.016	0.016	0.002	0.000
$\text{CH}_3\text{OCH}_2 \rightleftharpoons \text{CH}_3 + \text{CH}_2\text{O}$	−	−	−	−	−0.001	−	0.000	−0.026	0.140
$\text{CH}_3\text{OCH}_3 + \text{O}_2(+\text{M}) \rightleftharpoons \text{CH}_3\text{OCH}_2\text{O}_2(+\text{M})$	−	−	−	−	−	−	−	0.006	−0.035
$\text{CH}_3\text{OCH}_2 + \text{O}_2 \rightleftharpoons \text{CH}_2\text{O} + \text{CH}_2\text{O} + \text{OH}$	−	−	−	−	−	−	−	0.007	−0.041
$\text{CH}_2\text{OCH}_2\text{O}_2\text{H} \rightleftharpoons \text{CH}_2\text{O} + \text{CH}_2\text{O} + \text{OH}$	−	−	−	−	−	−	−	0.001	−0.027
$\text{O} + \text{OH} \rightleftharpoons \text{O}_2 + \text{H}$	0.110	0.061	0.118	0.077	0.269	0.122	0.093	0.158	0.277
$\text{H} + \text{O}_2 + \text{N}_2 \rightleftharpoons \text{HO}_2 + \text{N}_2$	0.007	0.010	0.004	0.011	−0.062	0.000	0.014	−0.173	−0.204
$\text{CH}_3 + \text{NO} \rightleftharpoons \text{HCN} + \text{H}_2\text{O}$	−	−0.011	−	−0.004	−	−	−0.003	−	−0.008
$\text{CH}_3 + \text{NO} \rightleftharpoons \text{H}_2\text{CN} + \text{OH}$	−	0.072	−	0.033	−	−	0.031	−	0.020
$\text{C}_2\text{H}_3 + \text{NO} \rightleftharpoons \text{C}_2\text{H}_2 + \text{HNO}$	−	0.005	−	0.011	−	−	0.014	−	0.080
$\text{HCO} + \text{NO} \rightleftharpoons \text{HNO} + \text{CO}$	−	0.004	−	0.019	−	−	0.024	−	−0.022
$\text{HCCO} + \text{NO} \rightleftharpoons \text{HCN} + \text{CO}_2$	−	−0.010	−	−0.017	−	−	−0.021	−	−0.012
$\text{CH}_3 + \text{NO}_2 \rightleftharpoons \text{CH}_3\text{O} + \text{NO}$	−	0.004	−	0.015	−	−	0.035	−	0.049
$\text{NO}_2 + \text{H} \rightleftharpoons \text{NO} + \text{OH}$	−	−0.002	−	−0.007	−	−	−0.015	−	−0.069

^a The sensitivity coefficients are given as $A_i\delta Y_j/Y_j\delta A_i$, where A_i is the pre-exponential constant for reaction i and Y_j is the mass fraction of the j th species. Therefore, the sensitivity coefficients listed can be interpreted

as the relative change in predicted concentration for the species j caused by increasing the rate constant for reaction i by a factor of 2.

The results obtained indicate that C₂H₂ conversion in the presence of DME is sensitive to almost the same reactions as in the absence of this additive [22]. It is worth to note that only under fuel-lean conditions the reactions involving glyoxal (OCHCHO) present a high sensitivity, and also the DME oxidation route through methoxymethyl-peroxy (CH₃OCH₂O₂). Results are also sensitive to reactions involved in NO reduction, in particular to those that imply the competition between HCCO + NO and HCCO + O₂, and also CH₃ + NO₂.

5 Conclusions

A study of the conversion of C₂H₂-DME mixtures at atmospheric pressure, analyzing the influence of temperature, air excess ratio (λ) and presence of NO has been performed under flow reactor conditions. The results obtained have been interpreted in terms of a detailed kinetic mechanism. An extensive discussion including a comparison of the results with the literature data of individual C₂H₂ [22] and DME [27] oxidation, in the absence and presence of NO [23], has been made.

Unlike what observed in their individual behaviors, the onset temperature for the C₂H₂ and DME conversion in the oxidation of their mixtures depends on the oxygen availability, being lower for the highest value of the air excess ratio considered ($\lambda = 20$). The reaction pathways for C₂H₂ conversion in the presence of DME are basically the same as those in its absence. In this way, the DME addition only modifies the radical pool, and it could act as an inhibitor or promoter in acetylene consumption depending on the oxygen availability and the amount of DME present in the mixture. For fuel-rich conditions, increasing the amount of DME in the mixture seems to have an inhibitory effect on C₂H₂ consumption. When DME is present in the mixture, less H radicals participate in acetylene consumption through the H addition to form vinyl radicals, and as a consequence, acetylene conversion is shifted to higher temperatures. However, for fuel-lean conditions, the trend is the opposite, and the DME presence promotes C₂H₂ conversion, probably due to the increasing of O and OH radical formation which is favored because of the fuel-leaner conditions. Therefore, both DME and C₂H₂ conversions are shifted to lower temperatures.

Acetylene, DME and their intermediates may interact with NO, reaching different NO diminution levels depending on the conditions. The higher NO decrease levels were achieved in absence of DME for temperatures above 1100 K and fuel-rich ($\lambda = 0.7$) and stoichiometric conditions ($\lambda = 1$). This is due to the competition between reactions of HCCO with NO and with O₂. By increasing the oxygen availability, the HCCO + O₂ reactions predominate reaching a lower NO decrease level. However, under fuel-lean conditions ($\lambda = 20$), the presence of DME increases the NO diminution from 13 to 30% mainly due to CH₃ radicals generated from its conversion, which can react with NO or NO₂.

In general, modeling predictions are in good agreement with the experimental data trends obtained for the conditions studied. The model is able to reproduce the main experimental trends for C₂H₂, DME, CO, CO₂, and NO concentrations. However, it only includes gas-phase reactions and improvements are still needed, especially in reactions related to acetylene conversion, where higher discrepancies have been observed.

Acknowledgements

The authors express their gratitude to [Aragón Government and European Social Fund](#) (GPT group), and to [MINECO](#) and [FEDER](#) (Project [CTQ2015-65226](#)) for financial support. Ms. Marrodán acknowledges Aragón Government for the predoctoral grant awarded.

Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.fuel.2016.06.011>.

References

- [1] G. Yanfeng, L. Shenghua, G. Hejun, H. Tiegang and Z. Longbao, A new diesel oxygenate additive and its effects on engine combustion and emissions, *Appl Therm Eng* **27**, 2007, 202–207.
- [2] L.S. Tran, B. Sirjean, P. Glaude, R. Fournet and F. Battin-Leclerc, Progress in detailed kinetic modeling of the combustion of oxygenated components of biofuels, *Energy* **43**, 2012, 4–18.
- [3] W. Tutak, K. Lukács, S. Szwaja and Á. Bereczky, Alcohol-diesel fuel combustion in the compression ignition engine, *Fuel* **154**, 2015, 196–206.
- [4] R.J. Crookes and K.D.H. Bob-Manuel, RME or DME: a preferred alternative fuel option for future diesel engine operation, *Energy Convers Manage* **48**, 2007, 2971–2977.
- [5] Verbeek R, Van der Weide J. Global assessment of dimethyl-ether: comparison with other fuels. SAE Tech. Pap. 1997; 971607.
- [6] C. Arcoumanis, C. Bae, R. Crookes and E. Kinoshita, Synergistic effect of mixing dimethyl ether with methane, ethane, propane, and ethylene fuels on polycyclic aromatic hydrocarbon and soot formation,

Fuel **87**, 2008, 1014–1030.

- [7] M. Abián, C. Esarte, A. Millera, R. Bilbao and M.U. Alzueta, Oxidation of acetylene-ethanol mixtures and their interaction with NO, *Energy Fuels* **22**, 2008, 3814–3823.
- [8] M. Härtl, P. Seidenspinner, E. Jacob and G. Wachtmeister, Oxygenate screening on a heavy-duty diesel engine and emission characteristics of highly oxygenated oxymethylene ether fuel OME₁, *Fuel* **153**, 2015, 328–335.
- [9] K.H. Song, P. Nag, T.A. Litzinger and D.C. Haworth, Effects of oxygenated additives on aromatics species in fuel-rich, premixed ethane combustion: a modeling study, *Combust Flame* **135**, 2003, 341–349.
- [10] I. Glassman and R.A. Yetter, Combustion, 4th ed., 2008, Academic Press; Burlington.
- [11] M.P. Ruiz, R. Guzmán de Villoria, A. Millera, M.U. Alzueta and R. Bilbao, Influence of different operation conditions on soot formation from C₂H₂ pyrolysis, *Ind Eng Chem Res* **46**, 2007, 7550–7560.
- [12] T. Mendiara, M.P. Domene, A. Millera, R. Bilbao and M.U. Alzueta, An experimental study of the soot formed in the pyrolysis of acetylene, *J Anal Appl Pyrolysis* **74**, 2005, 486–493.
- [13] C. Saggese, N.E. Sánchez, A. Frassoldati, A. Cuoci, T. Faravelli, M.U. Alzueta, et al., Kinetic modeling study of polycyclic aromatic hydrocarbons and soot formation in acetylene pyrolysis, *Energy Fuels* **28**, 2014, 1489–1501.
- [14] M. Frenklach, Reaction mechanism of soot formation in flames, *Phys Chem Chem Phys* **4**, 2002, 2028–2037.
- [15] H. Omidvarborna, A. Kumar and D.S. Kim, Recent studies on soot modeling for diesel combustion, *Renew Sust Energy Rev* **48**, 2015, 635–647.
- [16] C. Esarte, A. Callejas, A. Millera, R. Bilbao and M.U. Alzueta, Influence of the concentration of ethanol and the interaction of compounds in the pyrolysis of acetylene and ethanol mixtures, *Fuel* **90**, 2011, 844–849.
- [17] C. Esarte, A. Millera, R. Bilbao and M.U. Alzueta, Effect of ethanol, dimethylether, and oxygen, when mixed with acetylene, on the formation of soot and gas products, *Ind Eng Chem Res* **49**, 2010, 6772–6779.
- [18] Z. Bo, F. Weibiao and G. Jingsong, Study of fuel consumption when introducing DME or etanol into diésel engine, *Fuel* **85**, 2006, 778–782.
- [19] W. Ying, Z. Longbao and W. Hewu, Diesel emission improvements by the use of oxygenated DME/diesel blend fuels, *Atmos Environ* **40**, 2006, 2313–2320.
- [20] M.U. Alzueta, P. Glarborg and K. Dam-Johansen, Low temperature interactions between hydrocarbons and nitric oxide: an experimental study, *Combust Flame* **109**, 1997, 25–36.
- [21] P.G. Kristensen, P. Glarborg and K. Dam-Johansen, Nitrogen chemistry during burnout in fuel-staged combustion, *Combust Flame* **107**, 1996, 211–222.
- [22] M.U. Alzueta, M. Borruey, A. Callejas, A. Millera and R. Bilbao, An experimental and modeling study of the oxidation of acetylene in a flow reactor, *Combust Flame* **152**, 2008, 377–386.
- [23] M. Abián, S.L. Silva, A. Millera, R. Bilbao and M.U. Alzueta, Effect of operating conditions on NO reduction by acetylene-ethanol mixtures, *Fuel Process Technol* **91**, 2010, 1204–1211.
- [24] P. Glarborg, M.U. Alzueta, K. Dam-Johansen and J.A. Miller, Kinetic modeling of hydrocarbon/nitric oxide interactions in a flow reactor, *Combust Flame* **115**, 1998, 1–27.
- [25] P. Glarborg, M.U. Alzueta, K. Kjærgaard and K. Dam-Johansen, Oxidation of formaldehyde and its interaction with nitric oxide in a flow reactor, *Combust Flame* **132**, 2003, 629–638.
- [26] M.U. Alzueta and J.M. Hernández, Ethanol oxidation and its interaction with nitric oxide, *Energy Fuels* **16**, 2002, 166–171.
- [27] M.U. Alzueta, J. Muro, R. Bilbao and P. Glarborg, Oxidation of dimethyl ether and its interaction with nitrogen oxides, *Isr J Chem* **39**, 1999, 73–86.
- [28] N. Faßheber, G. Friedrichs, P. Marshall and P. Glarborg, Glyoxal oxidation mechanism: implications for the reactions HCO+O₂ and OCHCHO+HO₂, *J Phys Chem A* **119**, 2015, 7305–7315.
- [29] Lutz AE, Kee RJ, Miller JA. Senkin: A fortran program for predicting homogeneous gas phase chemical kinetics with sensitivity analysis. Sandia Natl Lab Rep. SAND87-8248; 1988.
- [30] Kee RJ, Rupley FM, Miller JA. Chemkin-II: A fortran chemical kinetics package for the analysis of gas-phase chemical kinetics. Sandia Lab Rep. SAND87-8215; 1991.
- [31] D. Cipolat, Analysis of energy release and NO_x emissions of a CI engine fueled on diesel and DME, *Appl Therm Eng* **27**, 2007, 2095–2103.

- [32] S.H. Park and S.H. Yoon, Injection strategy for simultaneous reduction of NO_x and soot emissions using two-stage injection in DME fueled engine, *Appl Energy* **143**, 2015, 262–270.
- [33] R. Bilbao, A. Millera and M.U. Alzueta, Influence of the temperature and oxygen concentration on NO_x reduction in the natural gas reburning process, *Ind Eng Chem Res* **33**, 1994, 2846–2852.
- [34] J.A. Miller, S.J. Klippenstein and P. Glarborg, A kinetic issue in reburning: the fate of HCNO, *Combust Flame* **135**, 2003, 357–362.
- [35] T. Faravelli, A. Frassoldati and E. Ranzi, Kinetic modeling of the interactions between NO and hydrocarbons in the oxidation of hydrocarbons at low temperatures, *Combust Flame* **132**, 2003, 188–207.
- [36] P. Dagaut and A. Nicolle, Experimental study and detailed kinetic modeling of the effect of exhaust gas on fuel combustion: mutual sensitization of the oxidation of nitric oxide and methane over extended temperature and pressure ranges, *Combust Flame* **140**, 2005, 161–171.
- [37] P.H. Taylor, L. Cheng and B. Dellinger, The influence of nitric oxide on the oxidation of methanol and ethanol, *Combust Flame* **115**, 1998, 561–567.
- [38] L. Marrodán, E. Royo, A. Millera, R. Bilbao and M.U. Alzueta, High pressure oxidation of dimethoxymethane, *Energy Fuels* **29**, 2015, 3507–3517.

Appendix A. Supplementary material

[Multimedia Component 1](#)

Supplementary data 1 L. Marrodán et al., Influence of dimethyl ether [573](#) addition on the oxidation of [574](#) acetylene in the absence and presence of NO, Fuel 2016.

Highlights

- Experimental and modeling study of the C₂H₂-DME mixtures oxidation.
 - For fuel-rich conditions, DME presence in the mixtures delays C₂H₂ consumption.
 - For fuel-lean conditions, DME presence in the mixtures promotes C₂H₂ consumption.
 - An effective NO diminution could be achieved depending on the oxygen availability.
 - Competition between HCCO + NO and HCCO + O₂ determines the final NO diminution.
-

Queries and Answers

Query: Your article is registered as a regular item and is being processed for inclusion in a regular issue of the journal. If this is NOT correct and your article belongs to a Special Issue/Collection please contact aravind.kumar@elsevier.com immediately prior to returning your corrections.

Answer: This article does NOT belong to a Special Issue.

Query: The author names have been tagged as given names and surnames (surnames are highlighted in teal color). Please confirm if they have been identified correctly.

Answer: The author names have been identified correctly.

Query: Please check edits made in affiliation, and correct if necessary.

Answer: The affiliation information is correct.

Query: Reaction (R.17) occurred more than once. Please check, and correct if necessary.

Answer: There is an error in the reaction sequence. Reaction R.17 appears twice. The second time it appears (after reaction R. 19) has to be deleted.

Query: One or more sponsor names may have been edited to a standard format that enables better searching and identification of your article. Please check and correct if necessary.

Answer: It is OK.

Query: Please check the multi media component, and the caption has been set correctly.

Answer: It is NOT correct.

The correct form is: "Marrodán et al., Influence of dimethyl ether addition on the oxidation of acetylene in the absence and presence of NO, *Fuel 2016*"

Query: The country names of the Grant Sponsors are provided below. Please check and correct if necessary. 'MINECO' - 'Spain', 'FEDER' - 'Spain'.

Answer: The country names provided are the correct ones.