

## 29751 - Integrated Manufacturing

### Información del Plan Docente

Academic Year	2017/18
Faculty / School	110 - Escuela de Ingeniería y Arquitectura
Degree	434 - Bachelor's Degree in Mechanical Engineering
ECTS	6.0
Year	4
Semester	Second semester
Subject Type	Optional
Module	---

### **1.General information**

#### **1.1.Introduction**

#### **1.2.Recommendations to take this course**

#### **1.3.Context and importance of this course in the degree**

#### **1.4.Activities and key dates**

### **2.Learning goals**

#### **2.1.Learning goals**

#### **2.2.Importance of learning goals**

### **3.Aims of the course and competences**

#### **3.1.Aims of the course**

#### **3.2.Competences**

### **4.Assessment (1st and 2nd call)**

#### **4.1.Assessment tasks (description of tasks, marking system and assessment criteria)**

### **5.Methodology, learning tasks, syllabus and resources**

#### **5.1.Methodological overview**

The methodology followed in this course is oriented towards achievement of the learning objectives. It is based on participation and the active role of the student favors the development of communication and decision-making skills. A wide range of teaching and learning tasks are implemented, such as lectures, guided assignments, laboratory sessions, autonomous work, and tutorials.

Students are expected to participate actively in the class throughout the semester.

## 29751 - Integrated Manufacturing

Classroom materials will be available via Moodle. These include a repository of the lecture notes used in class, the course syllabus, as well as other course-specific learning materials.

Further information regarding the course will be provided on the first day of class.

### 5.2.Learning tasks

The course includes 6 ECTS organized according to:

- Lectures (1.2 ECTS): 30 hours.
- Laboratory sessions (0.72 ECTS): 18 hours.
- Guided assignments (0.48 ECTS): 12 hours.
- Autonomous work (3.6 ECTS): 90 hours.
- Tutorials.

Lectures: the professor will explain the theoretical contents of the course and solve illustrative applied problems. These problems and exercises can be found in the problem set provided at the beginning of the semester. Lectures run for 3 weekly hours. Although it is not a mandatory activity, regular attendance is highly recommended.

Laboratory sessions: sessions will take place every 2 weeks (6 sessions in total) and last 3 hours each. Students will work together in groups actively doing tasks such as practical demonstrations, measurements, calculations, and the use of graphical and analytical methods.

Guided assignments: students will complete assignments, problems and exercises related to concepts seen in laboratory sessions and lectures. They will be submitted at the beginning of every laboratory sessions to be discussed and analyzed. If assignments are submitted later, students will not be able to take the assessment test.

Autonomous work: students are expected to spend about 90 hours to study theory, solve problems, prepare lab sessions, and take exams.

Tutorials: the professor's office hours will be posted on Moodle and the degree website to assist students with questions and doubts. It is beneficial for the student to come with clear and specific questions.

### 5.3.Syllabus

1) Mechanical design in process planning.

Geometric modeling systems (CAD).

Design rules for structural and aesthetic parts.

## **29751 - Integrated Manufacturing**

### **2) Manufacturing and rapid prototyping.**

Prototyping and integration phases in the product development cycle.

Manufacturing technologies and rapid prototyping.

Reverse engineering.

### **3) Planning manufacturing processes.**

Planning mechanical forming processes.

Tools for molding and deformation processes.

### **4) Analysis of the feasibility of manufacturing by CAE.**

Finite element in manufacturing processes and planning stages.

Validation of manufacturing process.

### **5) Planning machining processes.**

CNC machining systems and high performance machining.

Machining strategies in CAM systems.

### **6) Concurrent Engineering and PLM.**

Planning manufacturing processes in Concurrent Engineering environments.

Product data management (PDM).

CAD / CAM / CAE systems. Data exchange standards.

## **5.4.Course planning and calendar**

For further details concerning the timetable, classroom and further information regarding this course please refer to the "Escuela de Ingeniería y Arquitectura " website (<https://eina.unizar.es/>)

## **5.5.Bibliography and recommended resources**

[BB: Basic Bibliography / BC: Additional Bibliography]

## 29751 - Integrated Manufacturing

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- [BB] Lee, Kunwoo. Principles of CAD/CAM/CAE systems / Kunwoo Lee . Reading, Massachusetts : Addison-Wesley, cop. 1999
- [BB] Liou, Frank W.. Rapid prototyping and engineering applications : a toolbox for prototype development / Frank W. Liou . Boca Raton [Florida] : CRC, cop. 2008
- [BB] Rapid manufacturing : an industrial revolution for the digital age / editors N. Hopkinson, R. J. M. Hague, and P. M. Dickens . Chichester : John Wiley, cop. 2006
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- [BB] Szumera, James A.. The metal stamping process : your product from concept to customer / James A. Szumera . New York : Industrial Press, cop. 2003